

### **OIL ANALYSIS REPORT**

#### Sample Rating Trend



# VRU 2 PUMP 1

#### Component Drive End Screw Compressor Fluid ROYAL PURPLE SYNFILM GT 100 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

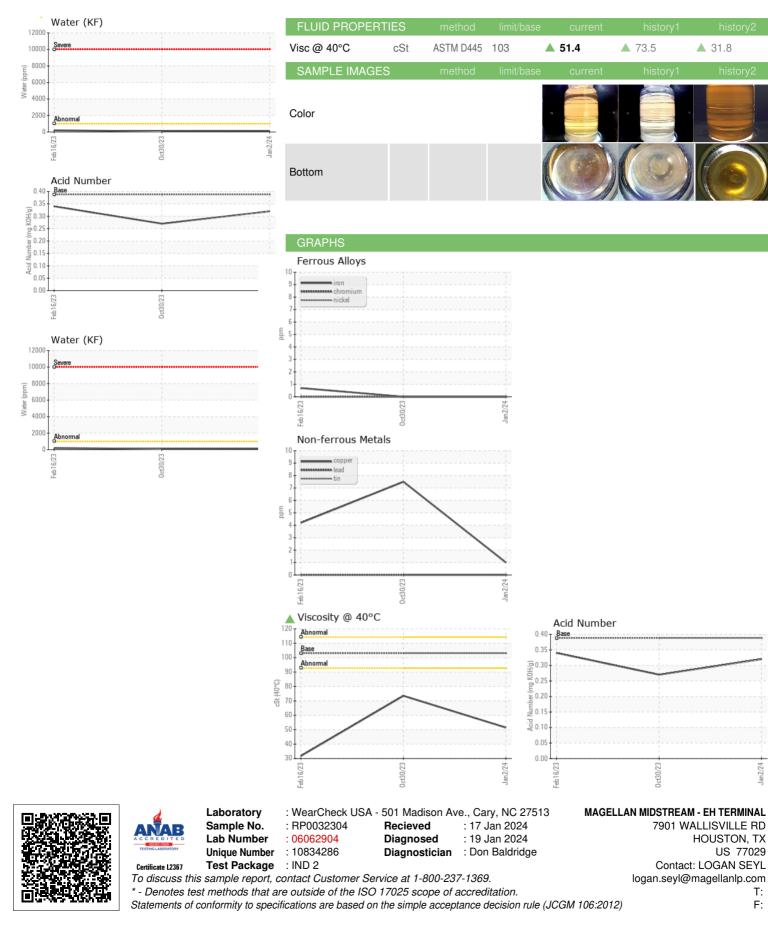
#### Fluid Condition

The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

			2023	Uct2U23 Janz	-04-1	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0032304	RP0033519	RP0027829
Sample Date		Client Info		02 Jan 2024	30 Oct 2023	16 Feb 2023
Machine Age	mths	Client Info		3	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	0	0	<1
Chromium	ppm	ASTM D5185m	>4	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>5	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>30	1	8	4
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	1
Magnesium	ppm	ASTM D5185m	90	45	30	53
Calcium	ppm	ASTM D5185m		2	1	<1
Phosphorus	ppm	ASTM D5185m	35	57	<b>2</b> 07	2
Zinc	ppm	ASTM D5185m		0	6	8
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	<1	4
Sodium	ppm	ASTM D5185m		1	0	3
Potassium	ppm	ASTM D5185m	>20	2	0	5
Water	%	ASTM D6304	>0.1	0.010	0.008	0.020
ppm Water	ppm	ASTM D6304	>1000	103	86	202.2
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.388	0.32	0.27	0.34
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	LIGHT	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	tion NEOGAN S	EYL NIØØGHOU
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