



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**BRAKE PRESS (S/N 417512)**

Component  
**Hydraulic System**

Fluid  
**PETRO CANADA HYDREX AW 46 (75 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0887107</b>	---	---
Sample Date	Client Info		<b>11 Jan 2024</b>	---	---
Machine Age	hrs	Client Info	<b>5180</b>	---	---
Oil Age	hrs	Client Info	<b>5180</b>	---	---
Oil Changed	Client Info		<b>Not Changed</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m >10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>2</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >75	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 0	<b>3</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m 0	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 0	<b>1</b>	---	---
Calcium	ppm	ASTM D5185m 50	<b>78</b>	---	---
Phosphorus	ppm	ASTM D5185m 330	<b>384</b>	---	---
Zinc	ppm	ASTM D5185m 430	<b>422</b>	---	---
Sulfur	ppm	ASTM D5185m 760	<b>1033</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	<b>0</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---

## FLUID CLEANLINESS

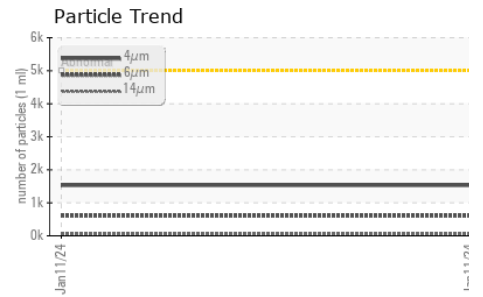
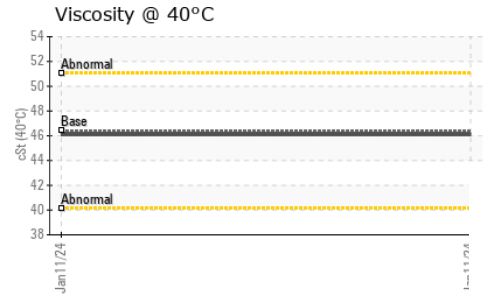
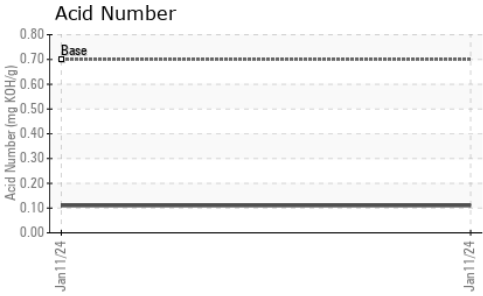
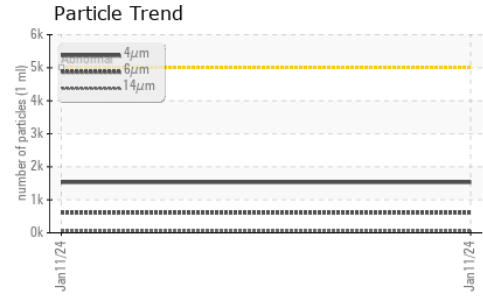
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1530</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>606</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>56</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>6</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>18/16/13</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.70	<b>0.11</b>	---	---



# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

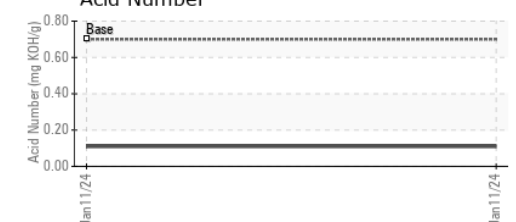
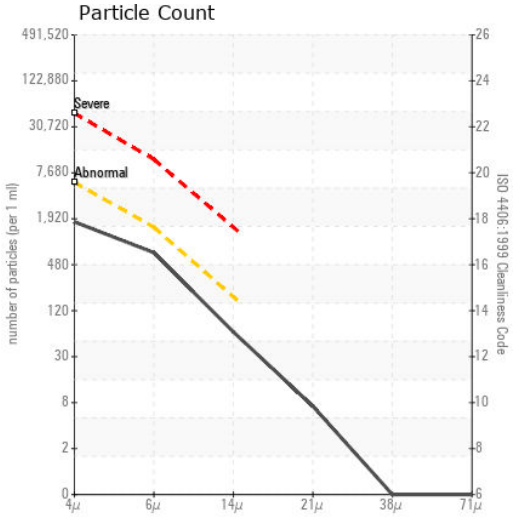
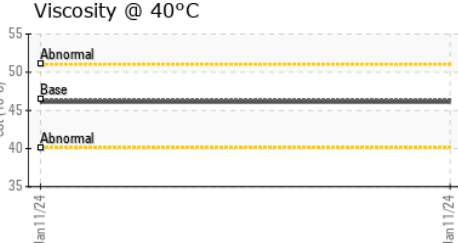
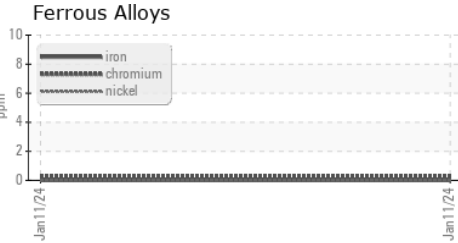
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46.4	46.1	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

Bottom

## GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0887107 Recieved : 17 Jan 2024  
 Lab Number : 06063531 Diagnosed : 19 Jan 2024  
 Unique Number : 10834913 Diagnostician : Don Baldrige  
 Test Package : IND 2

**ALMCO**  
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 ALBERT LEA, MN  
 US 56007  
 Contact: DAN WILLABY  
 dwillaby@almco.com  
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)