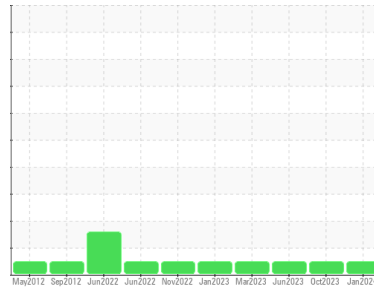




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
KAESER 3612 (S/N 301089)

Component
Compressor

Fluid
ULTRACHEM PO 4010 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0897621	WC0865861	WC0832438
Sample Date	Client Info		15 Jan 2024	06 Oct 2023	23 Jun 2023
Machine Age	hrs	Client Info	38093	38093	38078
Oil Age	hrs	Client Info	38093	2584	37283
Oil Changed	Client Info		N/A	Changed	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m >3	0	0	<1
Titanium	ppm	ASTM D5185m >3	0	<1	0
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >10	2	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	0	0	0
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0.4	3	1	0
Molybdenum	ppm	ASTM D5185m 0.5	0	0	0
Manganese	ppm	ASTM D5185m 0.4	0	0	0
Magnesium	ppm	ASTM D5185m 0	0	3	<1
Calcium	ppm	ASTM D5185m 0.3	<1	0	0
Phosphorus	ppm	ASTM D5185m 1376	748	629	688
Zinc	ppm	ASTM D5185m 0	0	14	21
Sulfur	ppm	ASTM D5185m 320	420	329	335

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	26	25	28
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	<1	0	1
Water	%	ASTM D6304 >0.05	NEG	NEG	NEG

FLUID DEGRADATION

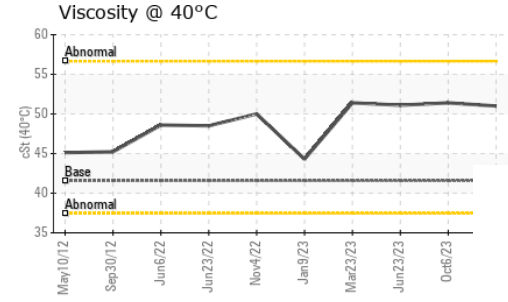
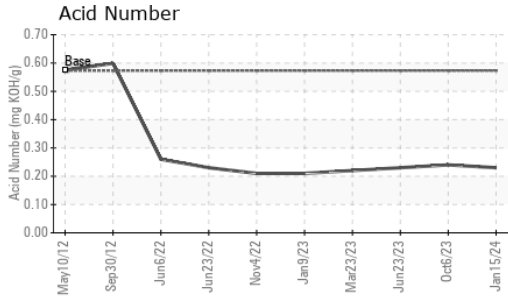
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.573	0.23	0.24	0.23

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	Submitted By: DARRIN SMITH	NEG



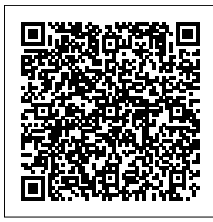
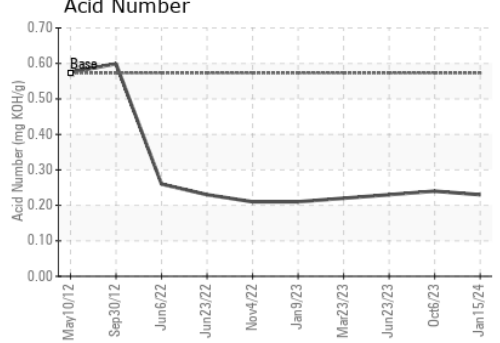
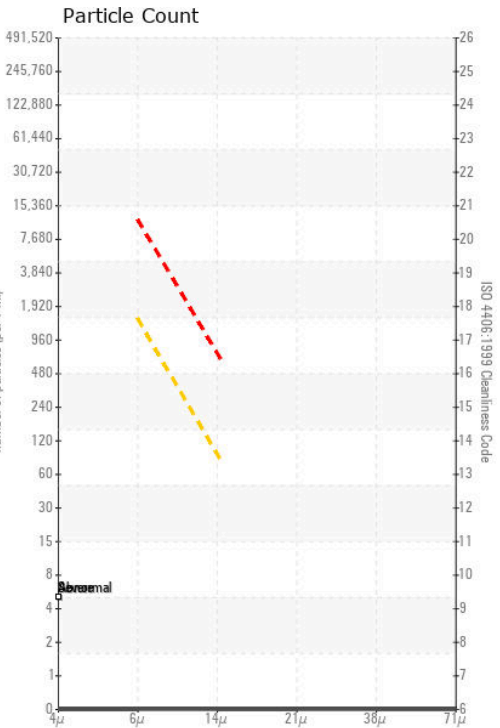
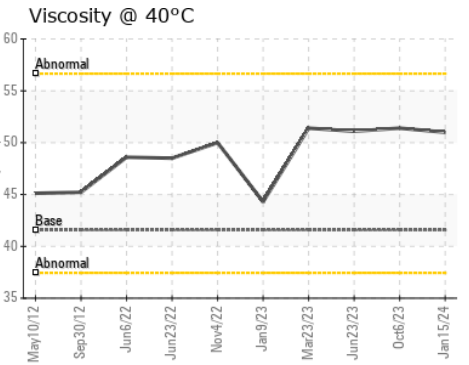
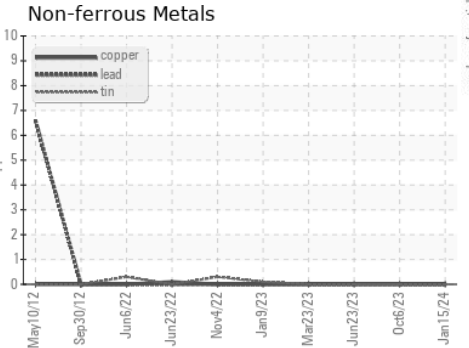
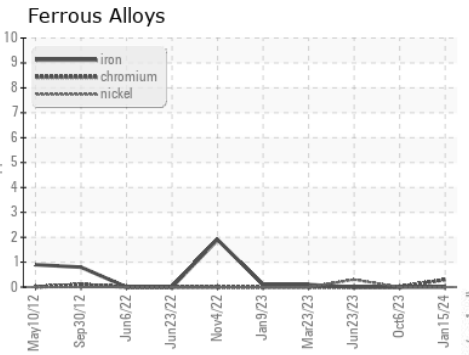
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	41.57	51.0	51.4	51.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0897621 **Received** : 17 Jan 2024
Lab Number : 06063533 **Diagnosed** : 19 Jan 2024
Unique Number : 10834915 **Diagnostician** : Jonathan Hester
Test Package : PLANT

EATON CORP - ROXBORO
 2564 DURHAM RD
 ROXBORO, NC
 US 27573

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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