



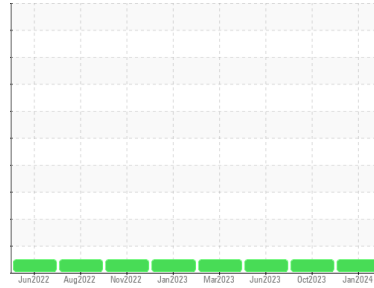
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Kaeser Compressor Room
 Machine Id
KAESER Kaeser 3689 (S/N 1008)
 Component
Air Compressor
 Fluid
ULTRACHEM PO 4010 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0897624	WC0865860	WC0832439
Sample Date	Client Info			15 Jan 2024	06 Oct 2023	23 Jun 2023
Machine Age	hrs	Client Info		22011	21369	20358
Oil Age	hrs	Client Info		21369	2088	19162
Oil Changed	Client Info			N/A	Changed	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>4	<1	0	0
Nickel	ppm	ASTM D5185m	>4	0	0	<1
Titanium	ppm	ASTM D5185m	>3	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	2	0	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>40	1	<1	<1
Tin	ppm	ASTM D5185m	>5	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0.4	3	1	0
Molybdenum	ppm	ASTM D5185m	0.5	0	0	0
Manganese	ppm	ASTM D5185m	0.4	0	0	0
Magnesium	ppm	ASTM D5185m	0	0	3	0
Calcium	ppm	ASTM D5185m	0.3	<1	0	0
Phosphorus	ppm	ASTM D5185m	1376	658	580	702
Zinc	ppm	ASTM D5185m	0	9	29	24
Sulfur	ppm	ASTM D5185m	320	795	739	1000

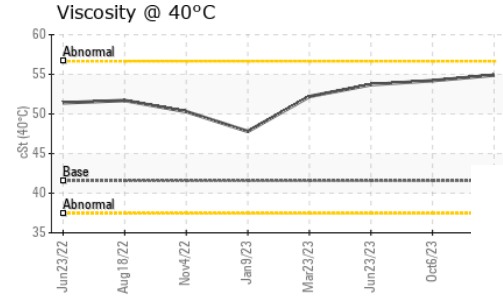
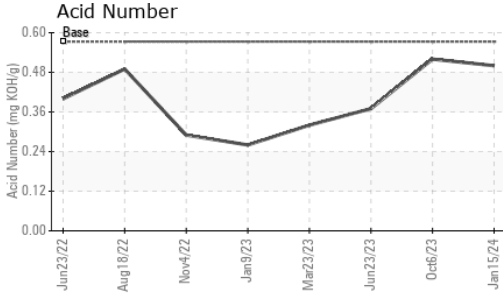
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	0
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	0	1
Water	%	ASTM D6304	>0.6	NEG	NEG	NEG

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.573	0.50	0.52	0.37

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	Submitted By: DARRIN SMITH	NEG



OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	41.57	54.9	54.2	53.7

SAMPLE IMAGES		method	limit/base	current	history1	history2
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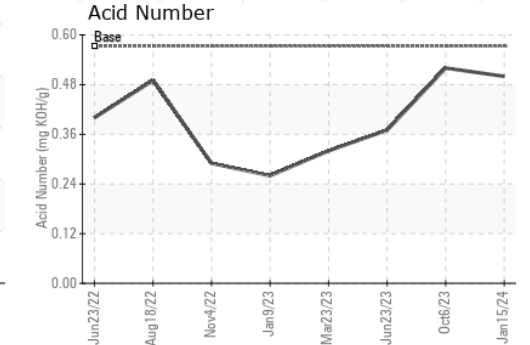
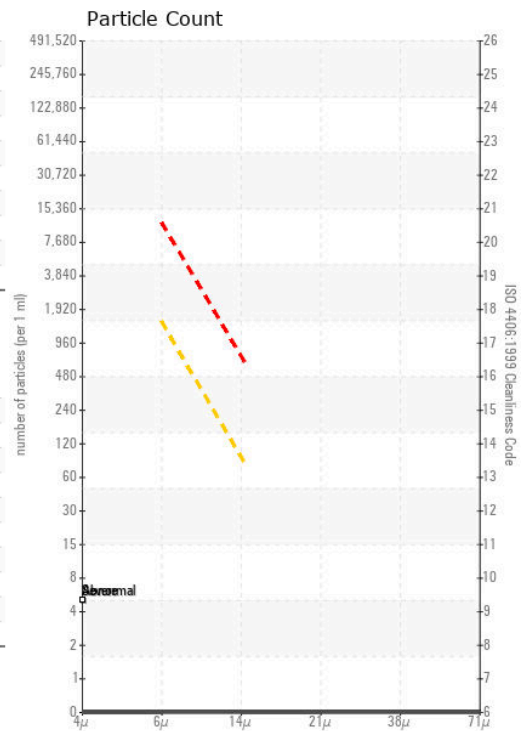
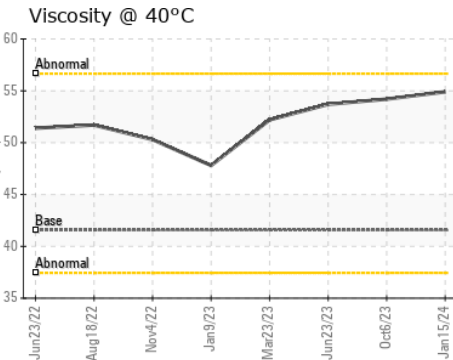
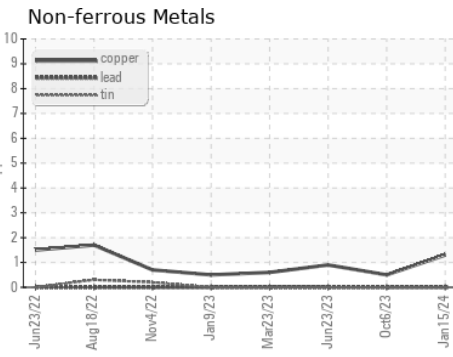
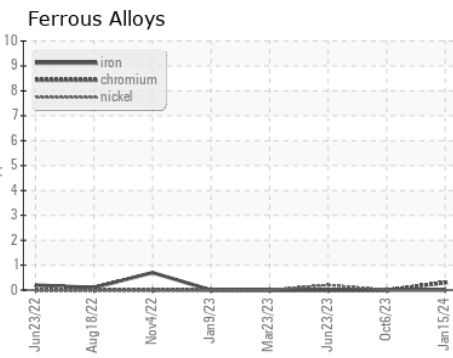
Color



Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0897624 Received : 17 Jan 2024
 Lab Number : **06063537** Diagnosed : 19 Jan 2024
 Unique Number : 10834919 Diagnostician : Jonathan Hester
 Test Package : PLANT

EATON CORP - ROXBORO
 2564 DURHAM RD
 ROXBORO, NC
 US 27573

Contact: **DARIAN SMITH**
 darianbsmith@eaton.com;darian.smith78@gmail.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: