

OIL ANALYSIS REPORT

GARDNER DENVER 3277 (S/N S041358)

Compressor

ULTRACHEM PO 4010 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

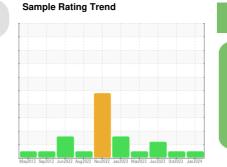
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



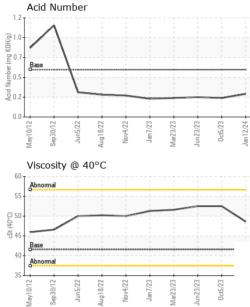


NORMAL

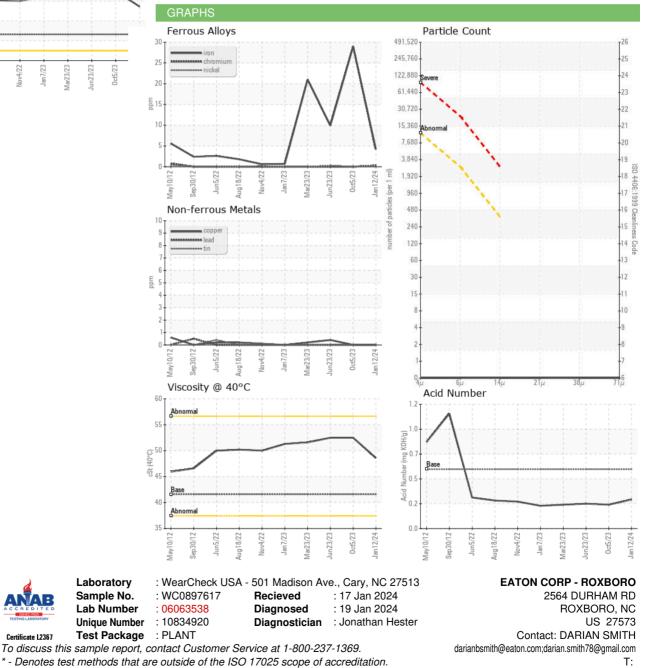
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0897617	WC0865856	WC0832444
Sample Date		Client Info		12 Jan 2024	05 Oct 2023	23 Jun 2023
Machine Age	hrs	Client Info		17561	17252	16925
Oil Age	hrs	Client Info		15560	15560	15560
Oil Changed		Client Info		N/A	N/A	Oil Added
Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4	29	10
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	2	0	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	0	<1
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0.4	3	1	0
Molybdenum	ppm	ASTM D5185m	0.5	0	0	0
Manganese	ppm	ASTM D5185m	0.4	0	0	0
Magnesium	ppm	ASTM D5185m	0	0	3	0
Calcium	ppm	ASTM D5185m	0.3	<1	0	0
Phosphorus	ppm	ASTM D5185m	1376	796	614	671
Zinc	ppm		0	0	4	7
Sulfur	ppm	ASTM D5185m	320	1313	971	772
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	5	14
Sodium	ppm	ASTM D5185m	00	0	2	0
Potassium	ppm	ASTM D5185m	>20	1	0	1
Water	%	ASTM D6304	_	NEG	NEG	NEG
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.573	0.28	0.23	0.24
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	A MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	Suppled By:	DARMANGSMITH

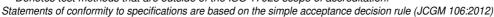


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