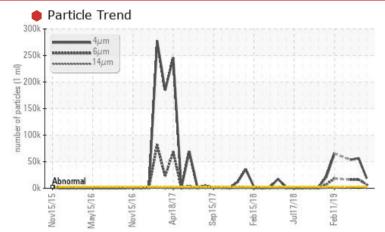


PROBLEM SUMMARY

LOW FIRMNESS

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Customer Id: WOOLIT Sample No.: WC0859516 Lab Number: 06063541 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



PROBLEMATIC TEST RESULTS								
Sample Status		SEVE	RE SEVERE	SEVERE				
Particles >4µm	ASTM D7647 >	>2500 💧 18	676 • 56332	b 53582				
Particles >6µm	ASTM D7647 >	>640 69	40 🛑 16117	15990				
Particles >14µm	ASTM D7647 >	-80 🛑 76	5 🛑 2484	1757				
Particles >21µm	ASTM D7647 >	>20 🔺 15	4 🌔 754	479				
Oil Cleanliness	ISO 4406 (c) >	>18/16/13 🛑 21	/20/17 🛑 23/21/18	3 🛑 23/21/18				

RECOMMENDED A	RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.			
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS



12 Dec 2023 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



15 Nov 2023 Diag: Wes Davis



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

17 Oct 2023 Diag: Don Baldridge



The oil filtered at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Appearance is hazy. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







OIL ANALYSIS REPORT

Sample Rating Trend

LOW FIRMNESS

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

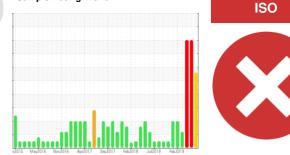
Wear All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



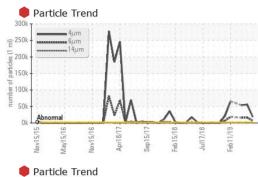
		v2015 May20	116 Nov2016 Apr2017	Sep2017 Feb2018 Jul2018	1002010	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0859516	WC0859515	WC0859513
Sample Date		Client Info		13 Jan 2024	12 Dec 2023	15 Nov 2023
Machine Age	wks	Client Info		0	0	0
Oil Age	wks	Client Info		0	0	0
Oil Changed		Client Info		Filtered	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
CONTAMINATIO	NI	method	limit/base	current	history1	history2
Water	IN	WC Method	>0.05	NEG	history1 NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	nnm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m		۰ <1	0	0
	ppm					
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	00	0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	0	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m		<1	0	0
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	3	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	25	0	1	<1
Calcium	ppm	ASTM D5185m	200	16	16	45
Phosphorus	ppm	ASTM D5185m	300	381	342	346
Zinc	ppm	ASTM D5185m	370	402	435	447
Sulfur	ppm	ASTM D5185m	2500	1023	879	902
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	<1	<1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m		<1	2	0
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	18676	66332	53582
Particles >6µm		ASTM D7647	>640	6940	• 16117	15990
Particles >14µm		ASTM D7647	>80	7 65	2484	1757
Particles >21µm		ASTM D7647	>20	1 54	7 54	479
Particles >38µm		ASTM D7647	>4	3	▲ 22	▲ 22
Particles >71µm		ASTM D7647	>3	0	0	2
Oil Cleanliness		ISO 4406 (c)	>18/16/13	e 21/20/17	2 3/21/18	23/21/18
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.30	0.30	0.32
(-)	0 - 0			-		

Report Id: WOOLIT [WUSCAR] 06063541 (Generated: 01/19/2024 06:52:31) Rev: 1

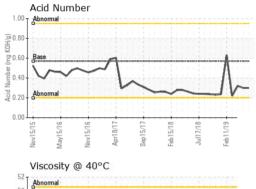
Contact/Location: MIKE FRYER - WOOLIT

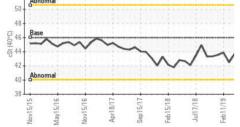


OIL ANALYSIS REPORT



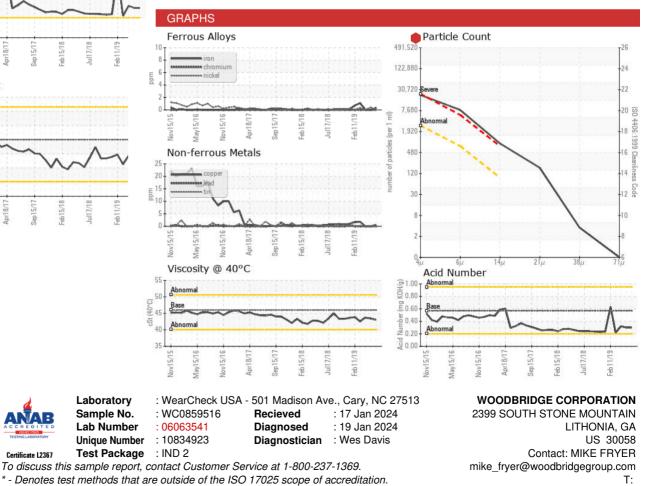






VISUAL		method	limit/base	current	history1	history2
VICONE		method				
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.0	43.4	43.7
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color						
				Cash		1

Bottom



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: MIKE FRYER - WOOLIT

F: