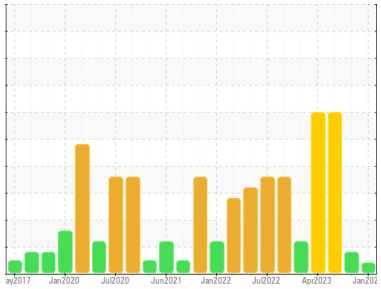
OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Area
WH-100
Machine Id
B25970 - STORK GEARBOX #9 (4TH ON CHILL SECTION)
Component
Gearbox
Fluid
PETRO CANADA ENDURATEX WG 680 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0880595**	WC0856022	WC0826083
Sample Date		Client Info		**10 Jan 2024**	29 Nov 2023	25 Jul 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**18**	7	6
Chromium	ppm	ASTM D5185m	>15	**<1**	0	0
Nickel	ppm	ASTM D5185m	>15	**<1**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**2**	0	0
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**13**	8	8
Tin	ppm	ASTM D5185m	>25	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	**0**	0	0
Barium	ppm	ASTM D5185m	1	**3**	0	0
Molybdenum	ppm	ASTM D5185m	1	**0**	0	0
Manganese	ppm	ASTM D5185m	1	**0**	<1	0
Magnesium	ppm	ASTM D5185m	1	**0**	0	0
Calcium	ppm	ASTM D5185m	1	**1**	4	0
Phosphorus	ppm	ASTM D5185m	1	**51**	<1	0
Zinc	ppm	ASTM D5185m	1	**0**	14	0
Sulfur	ppm	ASTM D5185m	3114	**3738**	2455	3178

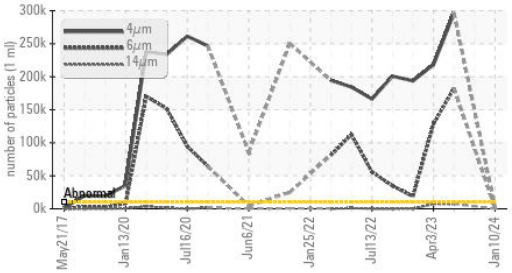
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**2**	<1	1
Sodium	ppm	ASTM D5185m		**0**	1	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	0	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**2840**	---	⬢ 296250
Particles >6µm		ASTM D7647	>2500	**715**	---	⬢ 182458
Particles >14µm		ASTM D7647	>320	**95**	---	⬢ 7096
Particles >21µm		ASTM D7647	>80	**33**	---	▲ 201
Particles >38µm		ASTM D7647	>20	**4**	---	5
Particles >71µm		ASTM D7647	>4	**0**	---	1
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**19/17/14**	---	⬢ 25/25/20

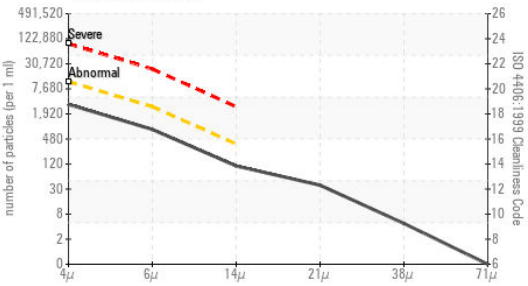
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.43	**1.29**	1.20	1.11

OIL ANALYSIS REPORT

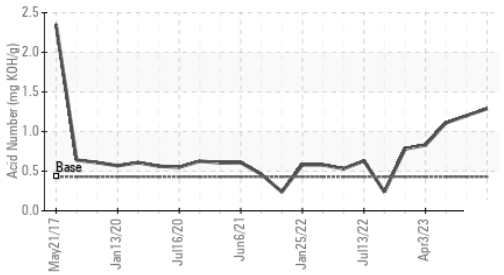
Particle Trend



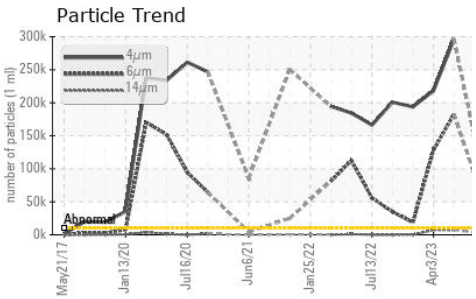
Particle Count



Acid Number



Particle Trend



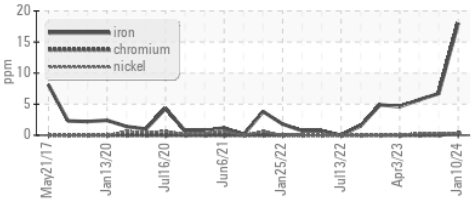
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	676.7	▲ **773.7**	727	731

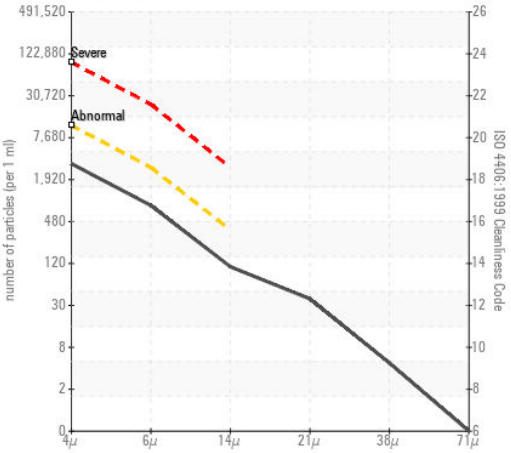
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

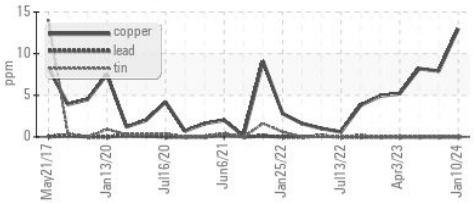
Ferrous Alloys



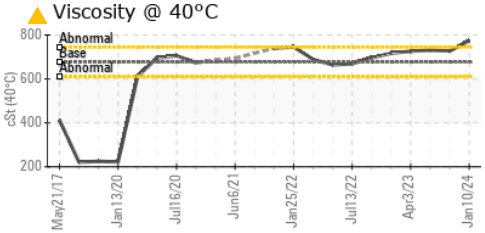
Particle Count



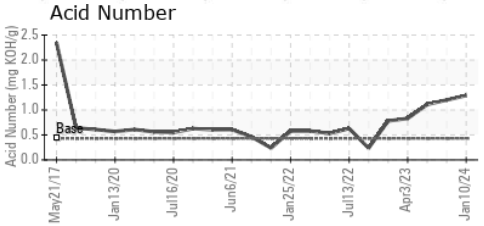
Non-ferrous Metals



▲ Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0880595 **Recieved** : 17 Jan 2024
Lab Number : 06063549 **Diagnosed** : 25 Jan 2024
Unique Number : 10834931 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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