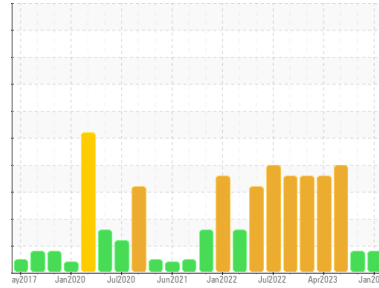




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
WH-100
 Machine Id
B25970 - STORK GEARBOX #8 (3RD ON CHILL SECTION)
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX WG 680 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0880594	WC0856019	WC0826085
Sample Date	Client Info	10 Jan 2024	29 Nov 2023	25 Jul 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ABNORMAL	SEVERE

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	21	46	6
Chromium	ppm	ASTM D5185m >15	<1	<1	0
Nickel	ppm	ASTM D5185m >15	0	<1	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	2	0	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	13	13	8
Tin	ppm	ASTM D5185m >25	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 1	0	0	0
Barium	ppm	ASTM D5185m 1	3	0	0
Molybdenum	ppm	ASTM D5185m 1	0	0	0
Manganese	ppm	ASTM D5185m 1	0	<1	0
Magnesium	ppm	ASTM D5185m 1	0	0	0
Calcium	ppm	ASTM D5185m 1	<1	<1	0
Phosphorus	ppm	ASTM D5185m 1	49	1	1
Zinc	ppm	ASTM D5185m 1	0	14	0
Sulfur	ppm	ASTM D5185m 3114	3004	2450	3177

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	1	<1	<1
Sodium	ppm	ASTM D5185m	0	1	<1
Potassium	ppm	ASTM D5185m >20	<1	0	<1
Water	%	ASTM D6304 >0.2	0.037	0.162	---
ppm Water	ppm	ASTM D6304 >2000	370	1620	---

FLUID CLEANLINESS

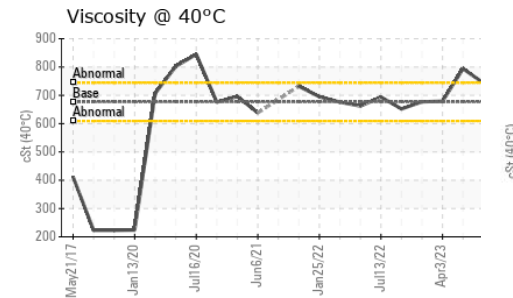
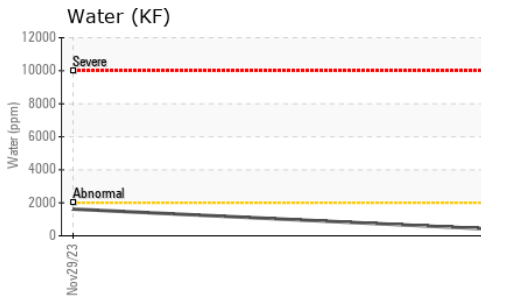
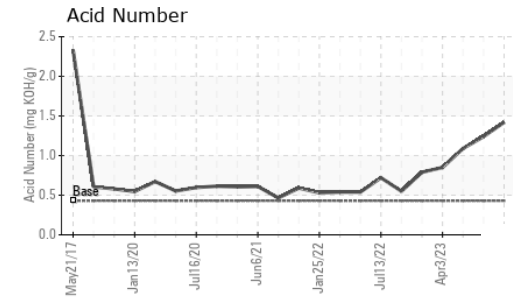
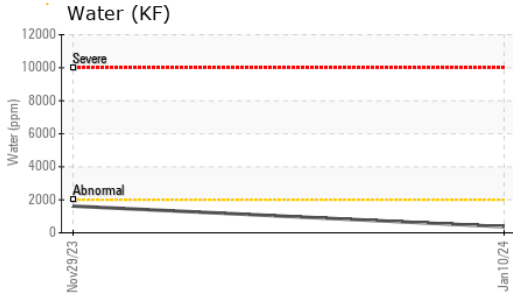
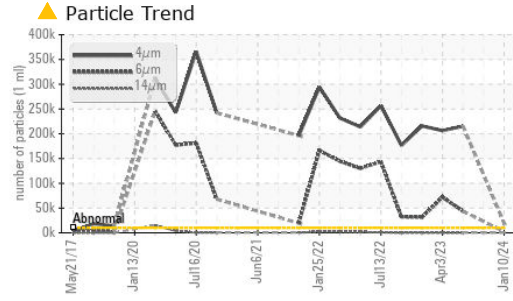
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 19615	---	● 215293
Particles >6µm	ASTM D7647 >2500	2361	---	● 43659
Particles >14µm	ASTM D7647 >320	54	---	176
Particles >21µm	ASTM D7647 >80	8	---	56
Particles >38µm	ASTM D7647 >20	0	---	6
Particles >71µm	ASTM D7647 >4	0	---	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 21/18/13	---	● 25/23/15

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.43	1.42	1.24	1.09



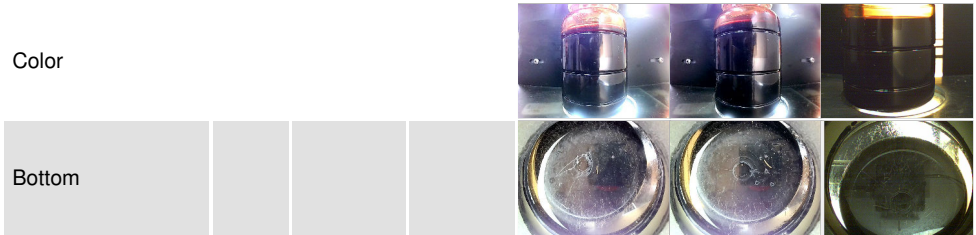
OIL ANALYSIS REPORT



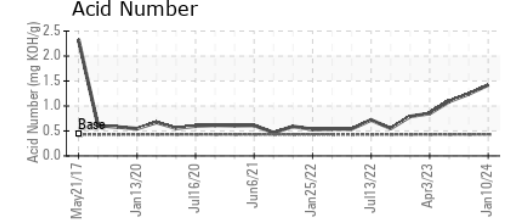
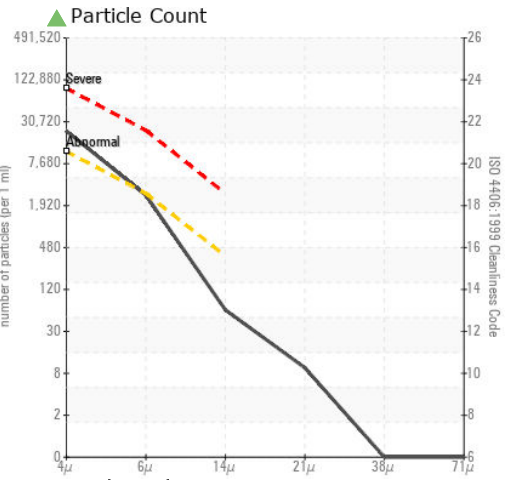
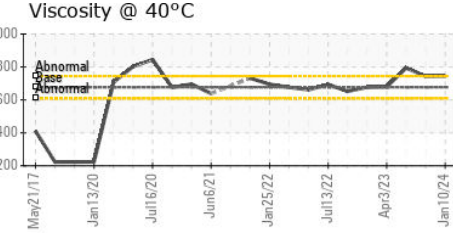
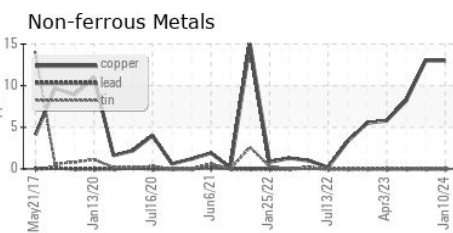
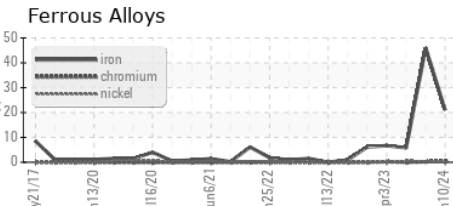
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	676.7	745	743 ▲ 794

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0880594 **Received** : 17 Jan 2024
Lab Number : 06063552 **Diagnosed** : 24 Jan 2024
Unique Number : 10834934 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)