

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



ACID NEUTRALIZATION ACID SLUDGE CONVEYOR SYSTEM (S/N 16-6520-0115)

Component Gearbox GEAR OIL (PAO) ISO 220 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

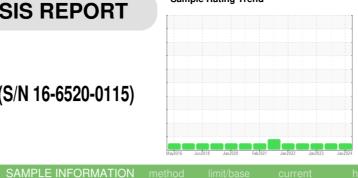
All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



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Sample Number		Client Info		RP0039108	RP0034911	RP0031424
Sample Date		Client Info		16 Jan 2024	29 Jun 2023	24 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		50	37	36
Iron	ppm	ASTM D5185m	>200	46	43	43
Chromium	ppm	ASTM D5185m	>15	<1	0	<1
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	0	<1
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	<1	0	0
Barium	ppm	ASTM D5185m	12	3	14	1
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	25	0	13	<1
Calcium	ppm	ASTM D5185m	25	6	5	3
Phosphorus	ppm	ASTM D5185m	375	208	173	165
Zinc	ppm	ASTM D5185m	25	0	38	13
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	<1	2
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	1	0	1
Water	%	ASTM D6304	>0.2	0.004	0.005	0.014
ppm Water	ppm	ASTM D6304	>2000	46	54.2	140.0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.10	0.40	0.41	0.43



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Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: 06063682 : 10835064

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : RP0039108

Recieved Diagnosed Diagnostician

: 17 Jan 2024 : 19 Jan 2024 : Don Baldridge

Test Package : IND 2 (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

OUTOKUMPU STAINLESS USA

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)