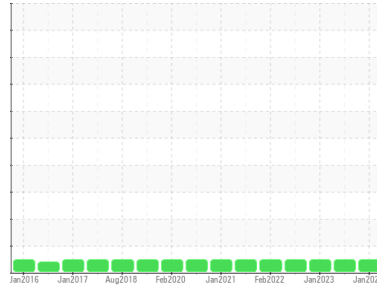




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
CAPL
 Machine Id
CAPL PINCH ROLL 4 (S/N 16-3100-0180)
 Component
Gearbox
 Fluid
GEAR OIL ISO 320 (--- QTS)

DIAGNOSIS

Recommendation
 Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP0039195	RP0035078	RP0031397
Sample Date	Client Info	16 Jan 2024	03 Aug 2023	11 Jan 2023
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	11	12	8	
Iron	ppm	ASTM D5185m >200	22	11	13
Chromium	ppm	ASTM D5185m >15	0	<1	0
Nickel	ppm	ASTM D5185m >15	0	1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	0	<1	0
Copper	ppm	ASTM D5185m >200	<1	1	<1
Tin	ppm	ASTM D5185m >25	0	<1	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 50	4	2	4
Barium	ppm	ASTM D5185m 15	5	2	5
Molybdenum	ppm	ASTM D5185m 15	5	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 50	<1	5	0
Calcium	ppm	ASTM D5185m 50	20	19	27
Phosphorus	ppm	ASTM D5185m 350	195	139	188
Zinc	ppm	ASTM D5185m 100	23	18	32

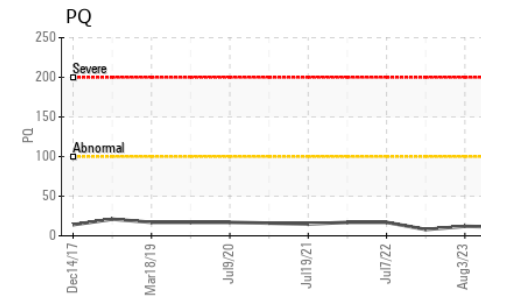
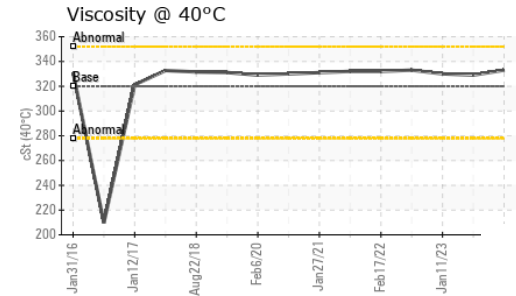
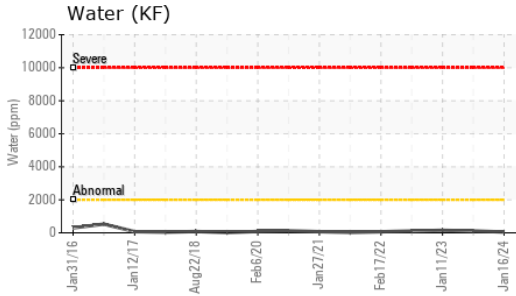
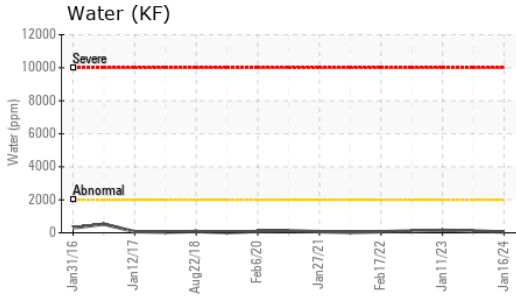
CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	2	1	2
Sodium	ppm	ASTM D5185m	<1	0	0
Potassium	ppm	ASTM D5185m >20	2	6	0
Water	%	ASTM D6304 >0.2	0.004	0.011	0.015
ppm Water	ppm	ASTM D6304 >2000	49	114.2	152.1

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	0.41	0.45	0.41

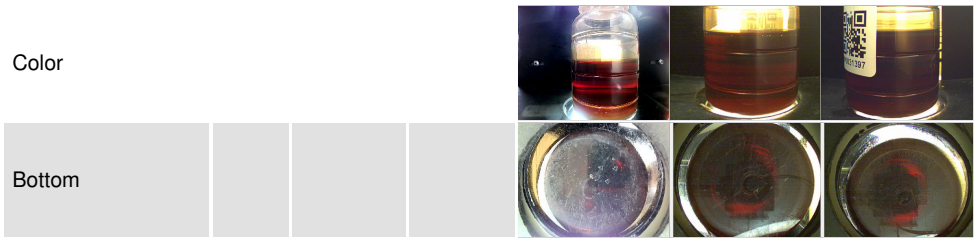
OIL ANALYSIS REPORT



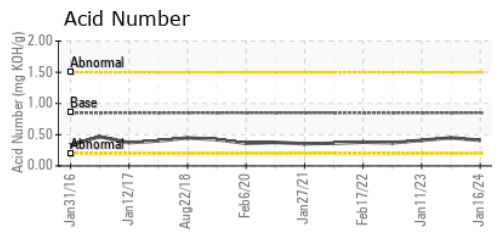
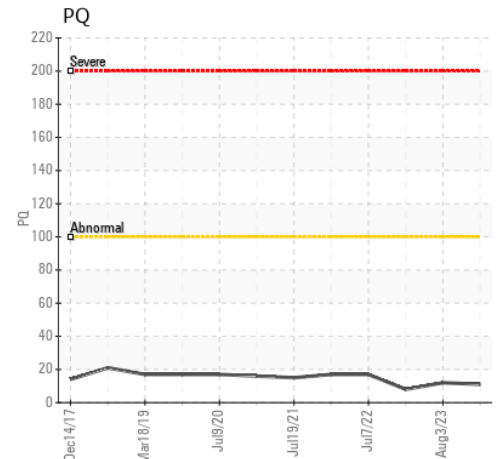
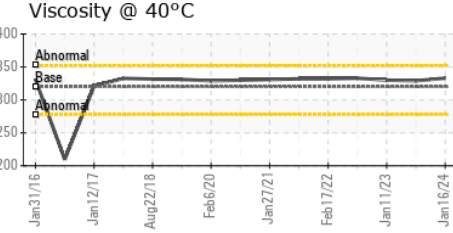
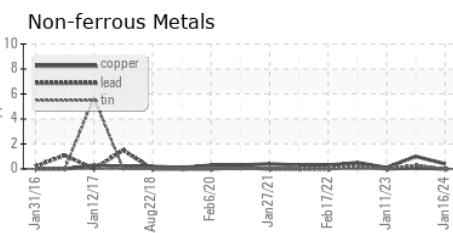
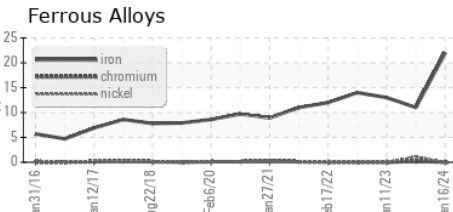
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	320	333	329	330

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0039195 **Received** : 17 Jan 2024
Lab Number : **06063690** **Diagnosed** : 19 Jan 2024
Unique Number : 10835072 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: PQ)

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)