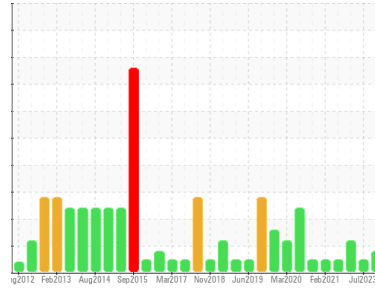




# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**AREA III [500318348]**  
 Machine Id  
**PFAUDLER A9104 (S/N GD-00034)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL SHC 634 (7 GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

The aluminum level is abnormal. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0882249</b>	WC0810166	WC0742564
Sample Date	Client Info		<b>18 Dec 2023</b>	11 Jul 2023	19 Oct 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>25</b>	7	64
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>25	<b>▲ 53</b>	22	<b>▲ 85</b>
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>12</b>	4	33
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>6</b>	<1	<1
Barium	ppm	ASTM D5185m		<b>0</b>	<1	2
Molybdenum	ppm	ASTM D5185m		<b>6</b>	2	11
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	1	4
Calcium	ppm	ASTM D5185m		<b>8</b>	<1	32
Phosphorus	ppm	ASTM D5185m		<b>443</b>	391	508
Zinc	ppm	ASTM D5185m		<b>14</b>	7	34
Sulfur	ppm	ASTM D5185m		<b>879</b>	1189	665

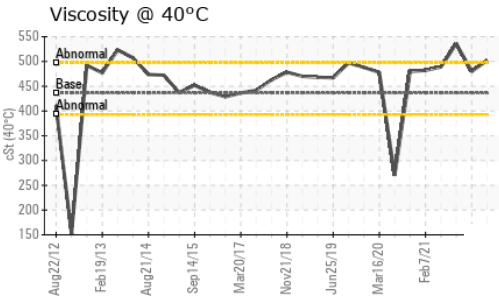
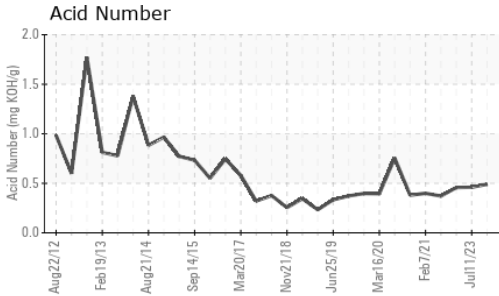
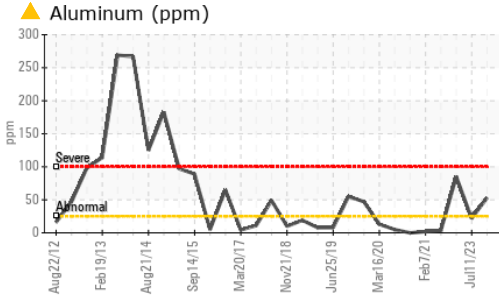
## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>9</b>	8	12
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>15</b>	4	29

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.49</b>	0.46	0.457

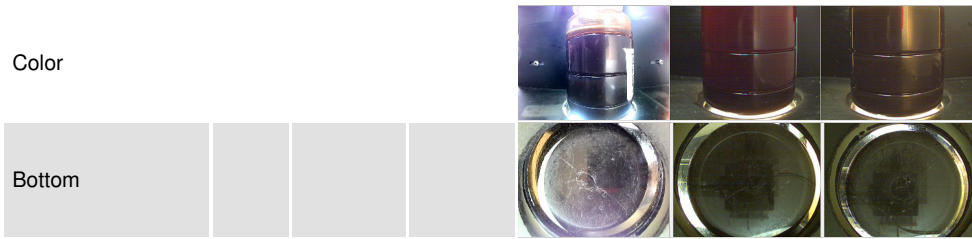
# OIL ANALYSIS REPORT



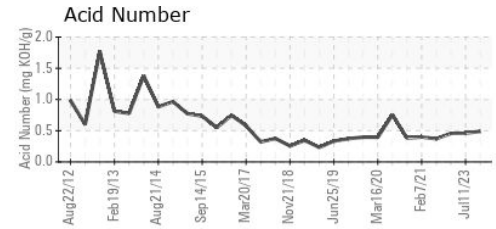
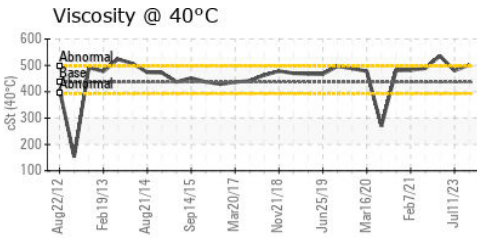
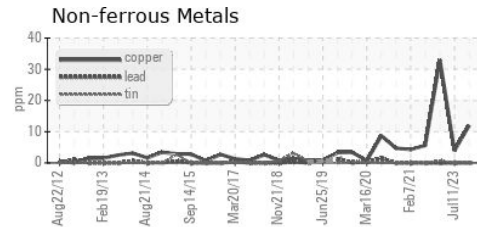
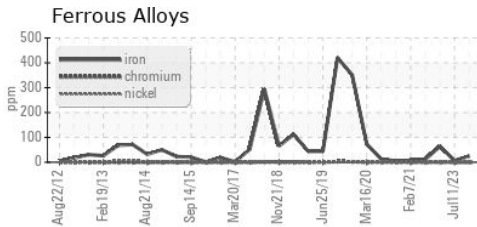
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	<b>MODER</b>	MODER
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	436.4	<b>502</b>	480 ▲ 536.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0882249 **Recieved** : 17 Jan 2024  
**Lab Number** : **06063732** **Diagnosed** : 19 Jan 2024  
**Unique Number** : 10835114 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**SI GROUP INC - ALBEMARLE**  
 725 CANNON BRIDGE RD  
 ORANGEBURG, SC  
 US 29115

Contact: ERIC PROVEAUX  
 eric.proveaux@contractors.sigroup.com  
 T: (803)539-5228  
 F: (803)539-5426

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)