

## **OIL ANALYSIS REPORT**

Sample Rating Trend

DEGRADATION

#### Machine Id 9904 Component **Diesel Engine** Elui DIESEL ENGINE OIL SAE 15W40 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We advise that you check for faulty combustion, plugged air filters, or aftercoolers. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. NOTE: High solids (carbon/soot) in the sample have limited the accuracy of Infra-Red data including Total Base Number (TBN) value.

#### Wear

All component wear rates are normal.

### Contamination

There is an abnormal amount of solids and carbon present in the oil.

Fluid Condition The BN level is low.

		Dec	2021	May2023 Jan20	24	
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0810310	WC0810342	WC0635360
Sample Date		Client Info		08 Jan 2024	08 May 2023	23 Dec 2021
Machine Age	mls	Client Info		340033	334604	323648
Oil Age	mls	Client Info		0	6000	6000
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	NORMAL	ABNORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	maa	ASTM D5185m	>100	46	23	81
Chromium	mag	ASTM D5185m	>20	2	1	7
Nickel	ppm	ASTM D5185m	>4	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	2	<1	7
Lead	ppm	ASTM D5185m	>40	1	1	9
Copper	ppm	ASTM D5185m	>330	3	2	30
Tin	ppm	ASTM D5185m	>15	0	<1	1
Antimony	ppm	ASTM D5185m				<1
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	0	0
				-		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	maa	method ASTM D5185m	limit/base	current	history1 8	history2
ADDITIVES Boron Barium	ppm pom	method ASTM D5185m ASTM D5185m	limit/base 250 10	current 17 3	history1 8 0	history2 15 0
ADDITIVES Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100	current 17 3 79	history1 8 0 73	history2 15 0 58
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100	current 17 3 79 0	history1 8 0 73 <1	history2 15 0 58 2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100 450	current           17           3           79           0           290	history1 8 0 73 <1 424	history2 15 0 58 2 464
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100 450 3000	current           17           3           79           0           290           1821	history1 8 0 73 <1 424 1830	history2 15 0 58 2 464 1405
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100 450 3000 1150	current           17           3           79           0           290           1821           973	history1 8 0 73 <1 424 1830 1090	history2 15 0 58 2 464 1405 867
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100 450 3000 1150 1350	current           17           3           79           0           290           1821           973           1185	history1 8 0 73 <1 424 1830 1090 1305	history2 15 0 58 2 464 1405 867 1132
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100 450 3000 1150 1350 4250	current           17           3           79           0           290           1821           973           1185           3550	history1 8 0 73 <1 424 1830 1090 1305 3833	history2 15 0 58 2 464 1405 867 1132 2803
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100 450 3000 1150 1350 4250 limit/base	current           17           3           79           0           290           1821           973           1185           3550           current	history1           8           0           73           <1           424           1830           1090           1305           3833           history1	history2 15 0 58 2 464 1405 867 1132 2803 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100 450 3000 1150 1350 4250 limit/base >25	current           17           3           79           0           290           1821           973           1185           3550           current           13	history1           8           0           73           <1           424           1830           1090           1305           3833           history1           15	history2 15 0 58 2 464 1405 867 1132 2803 history2 ▲ 38
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 250 10 100 450 3000 1150 1350 4250 limit/base >25 >158	current           17           3           79           0           290           1821           973           1185           3550           current           13           9	history1         8         0         73         <1         424         1830         1090         1305         3833         history1         15         2	history2 15 0 58 2 464 1405 867 1132 2803 history2 ▲ 38 25
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base 250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20	current           17           3           79           0           290           1821           973           1185           3550           current           13           9           2	history1           8           0           73           <1           424           1830           1090           1305           3833           history1           15           2           0	history2 15 0 58 2 464 1405 867 1132 2803 history2 ▲ 38 25 2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Silicon Sodium Potassium Fuel	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m	limit/base 250 10 40 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5	current           17           3           79           0           290           1821           973           1185           3550           current           13           9           2           <1.0	history1         8         0         73         <1         424         1830         1090         1305         3833         history1         15         2         0         <1.0	history2 15 0 58 2 464 1405 867 1132 2803 history2 ▲ 38 25 2 <1.0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m	limit/base 250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5	current         17         3         79         0         290         1821         973         1185         3550         current         13         9         2         <1.0         current	history1         8         0         73         <1         424         1830         1090         1305         3833         history1         15         2         0         <15         2         0         <1.0	history2 15 0 58 2 464 1405 867 1132 2803 history2 ▲ 38 25 2 2 <1.0 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Solium Potassium Fuel INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m	limit/base 250 10 40 450 3000 1150 1350 4250 25 >158 >20 >5 5 limit/base >3	current         17         3         79         0         290         1821         973         1185         3550         current         13         9         2         <1.0         current         4.3	history1         8         0         73         <1         424         1830         1090         1305         3833         history1         15         2         0         <1.0         history1         2.3	history2 15 0 58 2 464 1405 867 1132 2803 history2 ▲ 38 25 2 <1.0 history2 ▲ 4.4
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m	limit/base 250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5 limit/base >3 >20	current         17         3         79         0         290         1821         973         1185         3550         current         13         9         2         <1.0         current         4.3         14.5	history1         8         0         73         <1         424         1830         1090         1305         3833         history1         15         2         0         <1.0         history1         2.3         9.5	history2         15         0         58         2         464         1405         867         1132         2803         history2         38         25         2         <1.0         history2         ▲ 34.4         15.8
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m	limit/base 250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5 limit/base >3 >20 >30	current         17         3         79         0         290         1821         973         1185         3550         current         13         9         2         <1.0         current         4.3         14.5         31.5	history1         8         0         73         <1         424         1830         1090         1305         3833         history1         15         2         0         <15         2         0         <10.0         history1         2.3         9.5         24.3	history2 15 0 58 2 464 1405 867 1132 2803 history2 ▲ 38 25 2 2 <1.0 history2 ▲ 4.4 15.8 31.9
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m	limit/base 250 10 40 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5 limit/base >3 >20 >3 >20 >30	current         17         3         79         0         290         1821         973         1185         3550         current         13         9         2         <1.0         current         14.5         31.5	history1         8         0         73         <1         424         1830         1090         1305         3833         history1         15         2         0         <1.0         history1         2.3         9.5         24.3         history1	history2         15         0         58         2         464         1405         867         1132         2803         history2         38         25         2         <1.0         history2         ▲ 34.4         15.8         31.9         history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m           ASTM D7844           *ASTM D78444           *ASTM D78444           *ASTM D7414	limit/base 250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5 limit/base >3 >20 >30 limit/base >30	current         17         3         79         0         290         1821         973         1185         3550         current         13         9         2         <1.0         current         4.3         14.5         31.5         current	history1         8         0         73         <1         424         1830         1090         1305         3833         history1         15         2         0         <1.0         history1         2.3         9.5         24.3         history1	history2 15 0 58 2 464 1405 867 1132 2803 history2 ▲ 38 25 2 <1.0 history2 ▲ 4.4 15.8 31.9 history2 23.6
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation Base Number (BN)	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m           ASTM D7844           *ASTM D7414           ASTM D2896	limit/base 250 10 100 450 3000 1150 1350 4250 bimit/base >25 >158 >20 >5 limit/base >3 >20 >30 limit/base >3 >20 >30	current         17         3         79         0         290         1821         973         1185         3550         current         13         9         2         <1.0         current         13.5         2.1.0         current         31.5         current         23.2         1.2	history1         8         0         73         <1         424         1830         1090         1305         3833         history1         15         2         0         <1.0         history1         2.3         9.5         24.3         history1         16.9         9.0	<ul> <li>history2</li> <li>15</li> <li>0</li> <li>58</li> <li>2</li> <li>464</li> <li>1405</li> <li>867</li> <li>1132</li> <li>2803</li> <li>history2</li> <li>38</li> <li>25</li> <li>2</li> <li>&lt;1.0</li> <li>history2</li> <li>&lt;1.8</li> <li>31.9</li> <li>history2</li> <li>23.6</li> <li>9.2</li> </ul>

Contact/Location: Lisa DePasqua - TOWCHANC



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