

OIL ANALYSIS REPORT

Sample Number

yrs

Sample Date

Machine Age

Sodium

ppm

ASTM D5185m

NISSEI A-11 - S23617029K1 Component

Hydraulic System AW HYDRAULIC OIL ISO 46 (248 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

A Wear

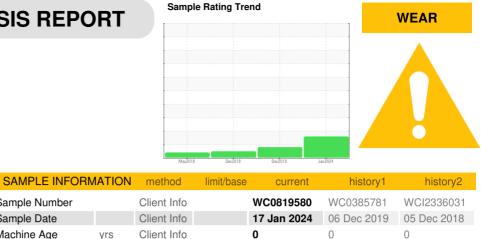
The copper level is abnormal. All other component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



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|----------------|-----|-------------|------------|----------|-------------|----------|
| Oil Age | yrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | ABNORMAL | NORMAL |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.05 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 2 | 2 | 1 |
| Chromium | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 1 |
| Aluminum | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >20 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185m | >20 | <u> </u> | A 37 | 19 |
| Tin | ppm | ASTM D5185m | >20 | <1 | 0 | <1 |
| Antimony | ppm | ASTM D5185m | | | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 5 | 0 | 2 | 2 |
| Barium | ppm | ASTM D5185m | 5 | 8 | 10 | 9 |
| Molybdenum | ppm | ASTM D5185m | 5 | 0 | <1 | <1 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 25 | 6 | 4 | 5 |
| Calcium | ppm | ASTM D5185m | 200 | 48 | 54 | 49 |
| Phosphorus | ppm | ASTM D5185m | 300 | 496 | 492 | 478 |
| Zinc | ppm | ASTM D5185m | 370 | 634 | 641 | 614 |
| Sulfur | ppm | ASTM D5185m | 2500 | 1624 | 1476 | 1545 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | <1 | 1 | <1 |
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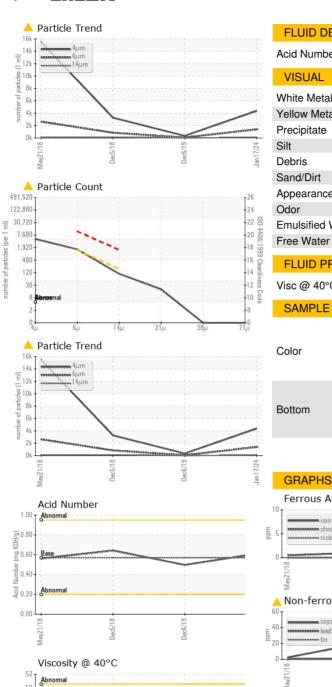
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
|-----------------|------|--------------|------------|------------------|----------|----------|
| FLUID CLEANLIN | VESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | | 4367 | 347 | 3272 |
| Particles >6µm | | ASTM D7647 | >1300 | 1 387 | 69 | 840 |
| Particles >14µm | | ASTM D7647 | >160 | 93 | 6 | 138 |
| Particles >21µm | | ASTM D7647 | >40 | 17 | 2 | 71 |
| Particles >38µm | | ASTM D7647 | >10 | 0 | 0 | 12 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 2 |
| Oil Cleanliness | | ISO 4406 (c) | >/17/14 | 1 9/18/14 | 16/13/10 | 19/17/14 |

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| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|---------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | 0.61 | 0.497 | 0.642 |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | VLITE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 46 | 47.5 | 47.3 | 47.75 |
| SAMPLE IMAGES | S | method | limit/base | current | history1 | history2 |
| | | | | | | |

Color

