



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
ARBURG D-15 - 204096
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The copper level is abnormal. All other component wear rates are normal.

▲ Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0883613	---	---
Sample Date	Client Info		17 Jan 2024	---	---
Machine Age	yrs	Client Info	0	---	---
Oil Age	yrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

CONTAMINATION	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	---	---

WEAR METALS	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	19	---	---
Chromium	ppm	ASTM D5185m	>20	0	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	0	---	---
Copper	ppm	ASTM D5185m	>20	▲ 60	---	---
Tin	ppm	ASTM D5185m	>20	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	0	---	---
Manganese	ppm	ASTM D5185m		1	---	---
Magnesium	ppm	ASTM D5185m	25	8	---	---
Calcium	ppm	ASTM D5185m	200	20	---	---
Phosphorus	ppm	ASTM D5185m	300	498	---	---
Zinc	ppm	ASTM D5185m	370	597	---	---
Sulfur	ppm	ASTM D5185m	2500	1336	---	---

CONTAMINANTS	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	2	---	---
Sodium	ppm	ASTM D5185m		5	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---

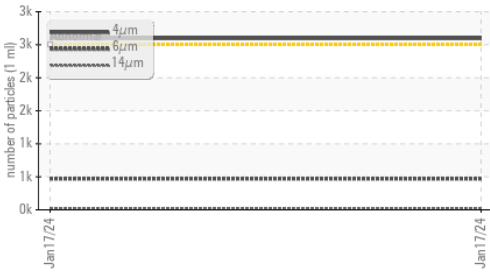
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	▲ 2596	---	---
Particles >6µm	ASTM D7647	>320	▲ 471	---	---
Particles >14µm	ASTM D7647	>80	25	---	---
Particles >21µm	ASTM D7647	>20	7	---	---
Particles >38µm	ASTM D7647	>4	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>18/15/13	▲ 19/16/12	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.75	---	---

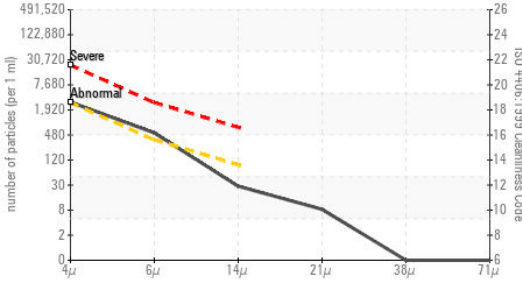


OIL ANALYSIS REPORT

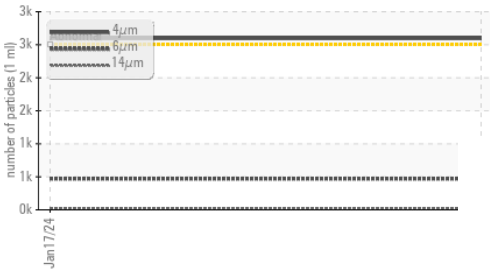
Particle Trend



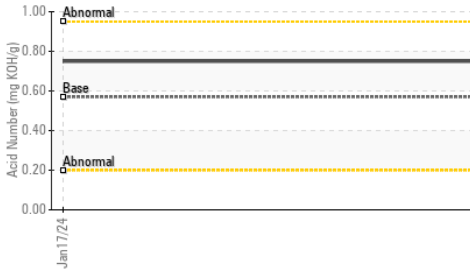
Particle Count



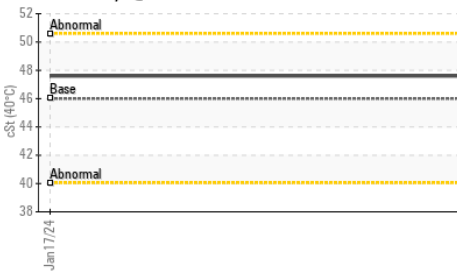
Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	47.6	---	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

GRAPHS

Ferrous Alloys



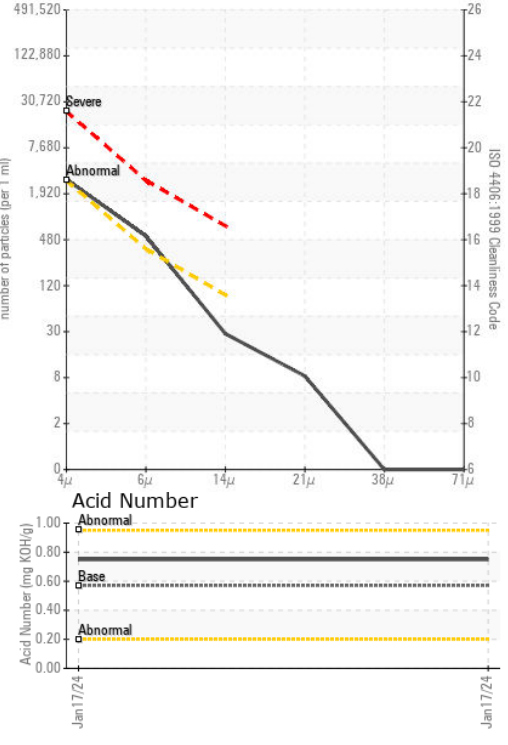
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0883613 **Received** : 18 Jan 2024
Lab Number : 06064306 **Diagnosed** : 21 Jan 2024
Unique Number : 10835688 **Diagnostician** : Don Baldrige
Test Package : IND 2

NIAGARA PLASTICS - CAPPLUGS
 7090 EDINBORO RD
 ERIE, PA
 US 16509
 Contact: JOE SANDERS
 joe.sanders@caplugs.com
 T: (814)868-3671 x:5131
 F: (814)868-9875

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)