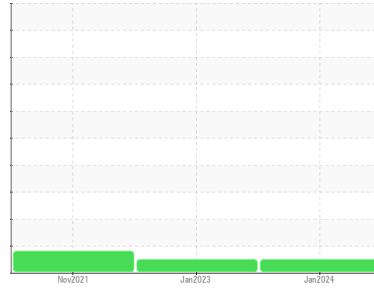




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
ARBURG E-01 (S/N 263559)

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0883595	WC0736325	WC0631197
Sample Date	Client Info			17 Jan 2024	23 Jan 2023	14 Nov 2021
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	3	5
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	1	4	29
Tin	ppm	ASTM D5185m	>20	0	0	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

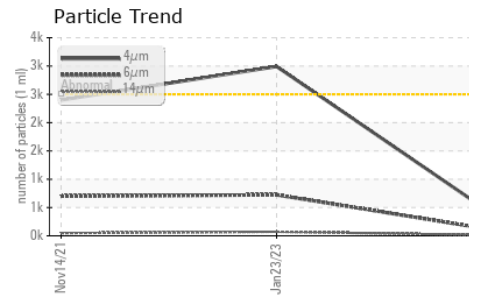
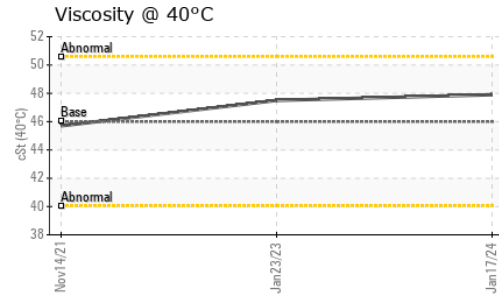
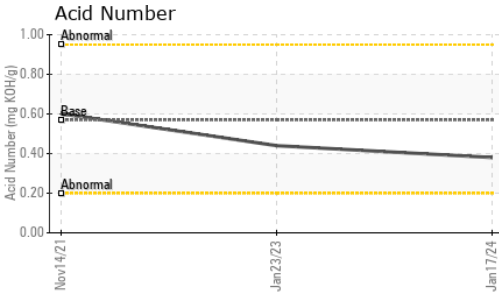
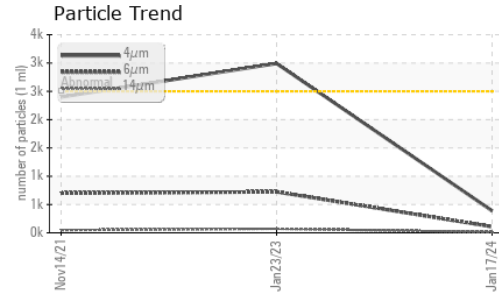
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	6	0	0
Barium	ppm	ASTM D5185m	5	0	2	0
Molybdenum	ppm	ASTM D5185m	5	0	<1	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	25	8	4	<1
Calcium	ppm	ASTM D5185m	200	41	68	57
Phosphorus	ppm	ASTM D5185m	300	403	441	365
Zinc	ppm	ASTM D5185m	370	507	598	429
Sulfur	ppm	ASTM D5185m	2500	1932	1374	910

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	7
Sodium	ppm	ASTM D5185m		1	0	8
Potassium	ppm	ASTM D5185m	>20	0	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	389	2992	2399
Particles >6µm		ASTM D7647	>320	108	724	700
Particles >14µm		ASTM D7647	>80	11	72	47
Particles >21µm		ASTM D7647	>20	4	32	9
Particles >38µm		ASTM D7647	>4	0	7	1
Particles >71µm		ASTM D7647	>3	0	2	0
Oil Cleanliness		ISO 4406 (c)	>18/15/13	16/14/11	19/17/13	18/17/13



OIL ANALYSIS REPORT

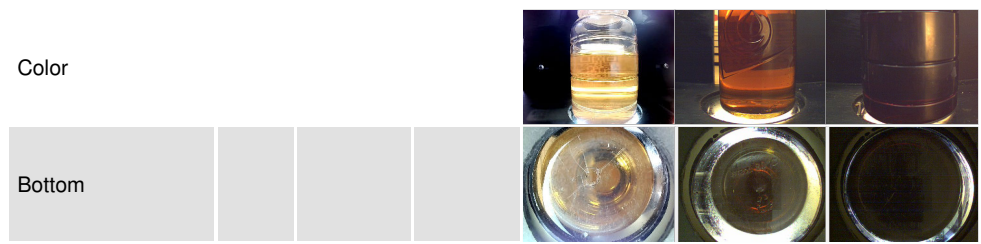


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.38	0.44	0.601

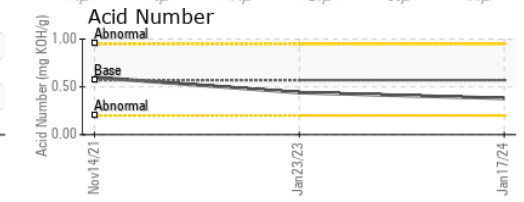
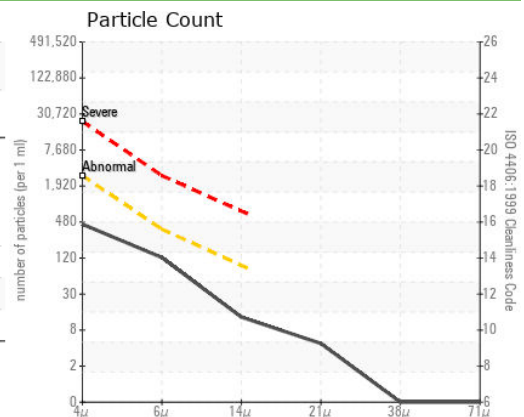
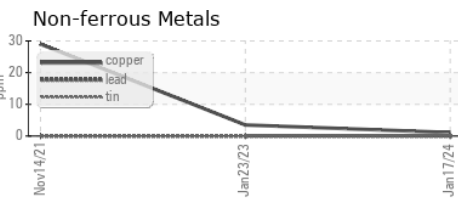
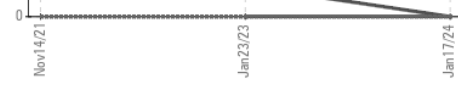
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	47.9	47.5	45.7

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0883595 **Received** : 18 Jan 2024
Lab Number : 06064308 **Diagnosed** : 19 Jan 2024
Unique Number : 10835690 **Diagnostician** : Wes Davis
Test Package : IND 2

NIAGARA PLASTICS - CAPPLUGS
 7090 EDINBORO RD
 ERIE, PA
 US 16509
 Contact: JOE SANDERS
 joe.sanders@caplugs.com
 T: (814)868-3671 x:5131
 F: (814)868-9875

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)