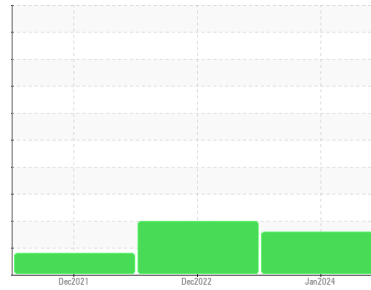


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER AS20T 7455742 (S/N 1256)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA010859	KCP55692	KCP43799
Sample Date	Client Info		03 Jan 2024	12 Dec 2022	28 Dec 2021
Machine Age	hrs	Client Info	6802	4479	2489
Oil Age	hrs	Client Info	0	1991	2488
Oil Changed	Client Info		N/A	Changed	Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >10	0	<1	0
Lead	ppm	ASTM D5185m >10	0	0	<1
Copper	ppm	ASTM D5185m >50	21	▲ 67	▲ 105
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	10
Barium	ppm	ASTM D5185m 90	4	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 100	25	7	<1
Calcium	ppm	ASTM D5185m 0	2	0	0
Phosphorus	ppm	ASTM D5185m 0	0	29	8
Zinc	ppm	ASTM D5185m 0	68	45	20
Sulfur	ppm	ASTM D5185m 23500	19242	19553	14656

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	<1	<1
Sodium	ppm	ASTM D5185m	7	2	<1
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.05	0.013	0.009	0.007
ppm Water	ppm	ASTM D6304 >500	139	94.7	72.0

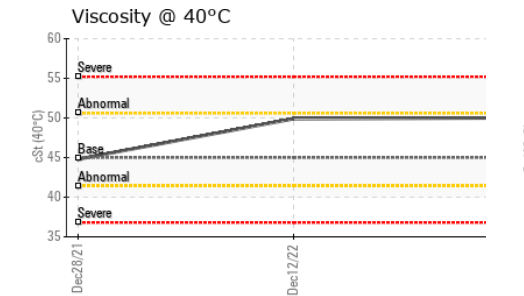
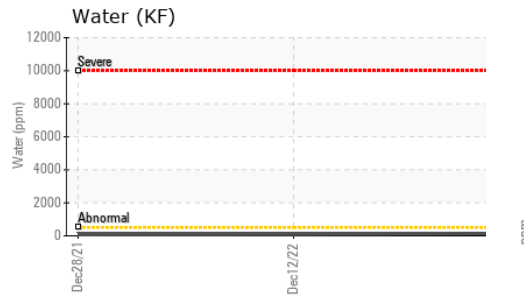
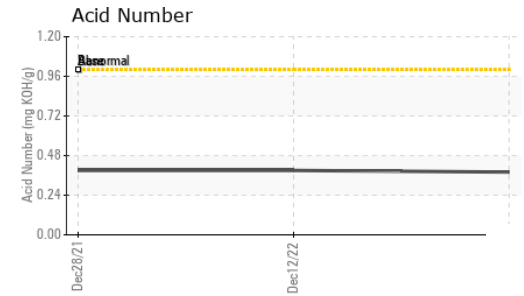
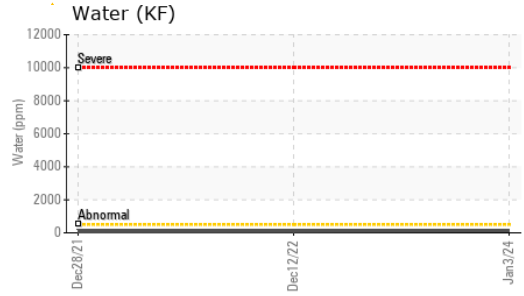
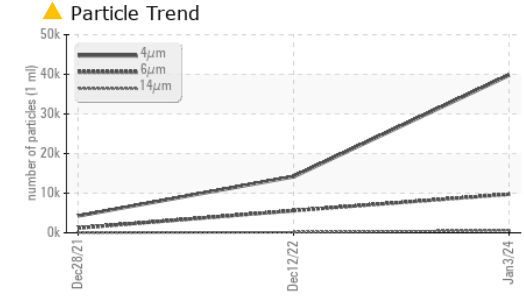
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		39768	14162	4248
Particles >6µm	ASTM D7647	>1300	▲ 9723	▲ 5595	1215
Particles >14µm	ASTM D7647	>80	▲ 588	▲ 147	23
Particles >21µm	ASTM D7647	>20	▲ 141	20	5
Particles >38µm	ASTM D7647	>4	4	1	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/20/16	▲ 21/20/14	17/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.38	0.39	0.390

OIL ANALYSIS REPORT



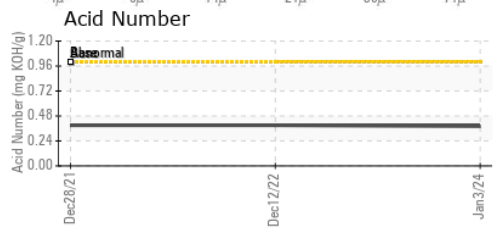
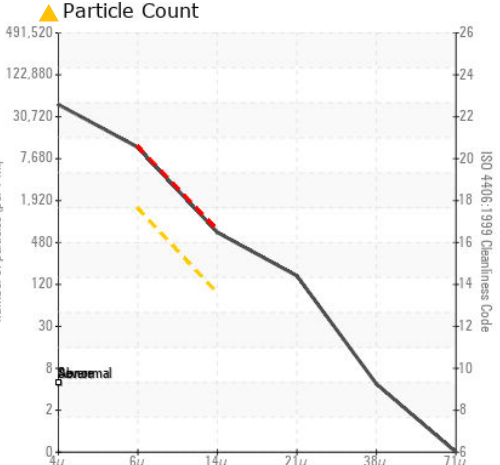
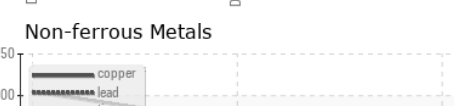
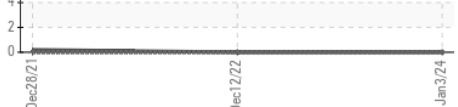
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45	50.0	49.9	44.8

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				
Bottom				

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA010859 **Received** : 18 Jan 2024
Lab Number : 06064362 **Diagnosed** : 19 Jan 2024
Unique Number : 10835744 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

WILLIAMETTE VALLEY COMPANY
 6662 MARBUT RD
 LITHONIA, GA
 US 30058
 Contact: JERRY PETERS
 jerry.peters@wilvaco.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)