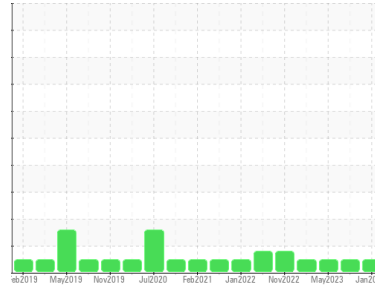




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**RIETSCHLE 17 (S/N 2306938)**

Component  
**Pump**  
Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM30677</b>	USPM29837	USPM28308
Sample Date	Client Info	<b>17 Jan 2024</b>	02 Oct 2023	25 May 2023
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	<b>0</b>	2	2
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >7	<b>2</b>	2	4
Lead	ppm	ASTM D5185m >12	<b>&lt;1</b>	0	<1
Copper	ppm	ASTM D5185m >30	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m >9	<b>&lt;1</b>	<1	1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	<1	4
Calcium	ppm	ASTM D5185m 0	<b>3</b>	4	2
Phosphorus	ppm	ASTM D5185m 1800	<b>1093</b>	995	1073
Zinc	ppm	ASTM D5185m 0	<b>0</b>	8	10
Sulfur	ppm	ASTM D5185m 0	<b>0</b>	39	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	<b>6</b>	6	8
Sodium	ppm	ASTM D5185m	<b>2</b>	3	3
Potassium	ppm	ASTM D5185m >20	<b>3</b>	2	1
Water	%	ASTM D6304 >.1	<b>0.032</b>	0.056	0.049
ppm Water	ppm	ASTM D6304 >1000	<b>328</b>	566.8	493.6

## FLUID CLEANLINESS

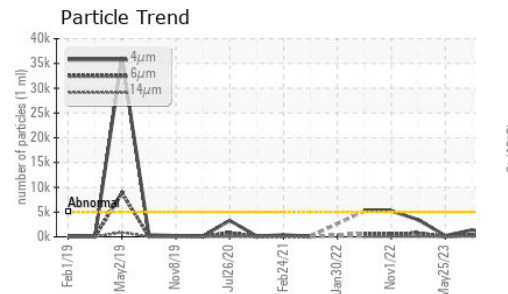
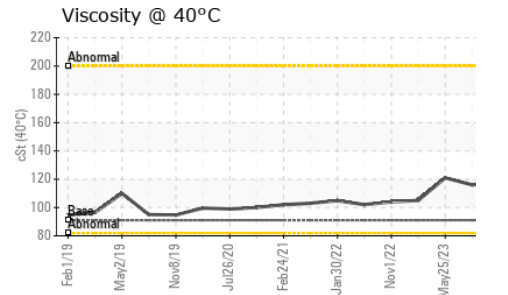
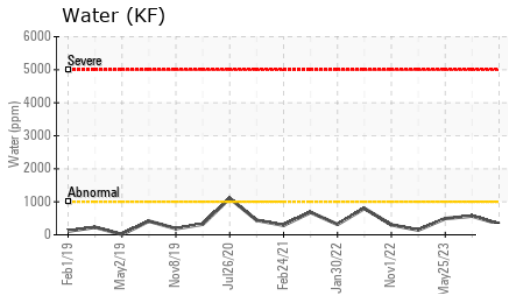
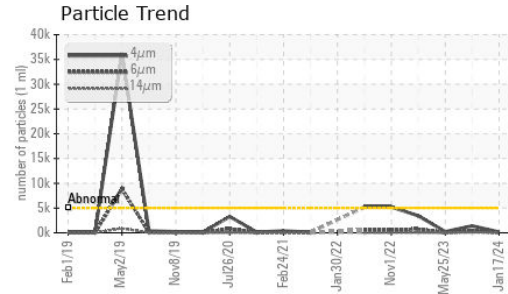
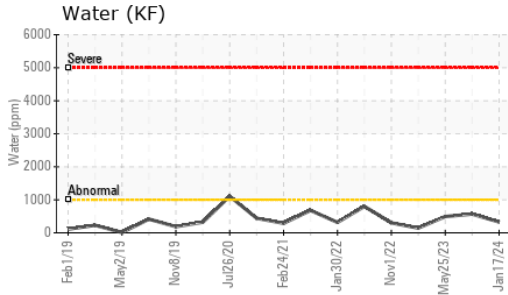
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>167</b>	1402	218
Particles >6µm	ASTM D7647 >1300	<b>52</b>	394	53
Particles >14µm	ASTM D7647 >160	<b>8</b>	77	6
Particles >21µm	ASTM D7647 >40	<b>3</b>	35	3
Particles >38µm	ASTM D7647 >10	<b>0</b>	3	1
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>15/13/10</b>	18/16/13	15/13/10

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.41</b>	0.37	0.37



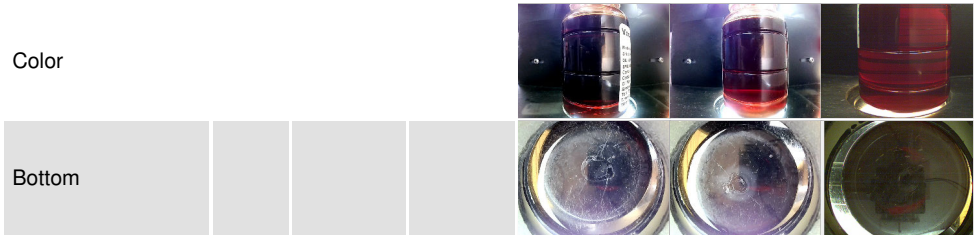
# OIL ANALYSIS REPORT



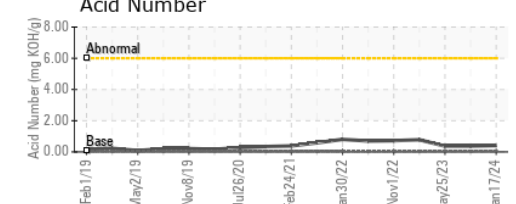
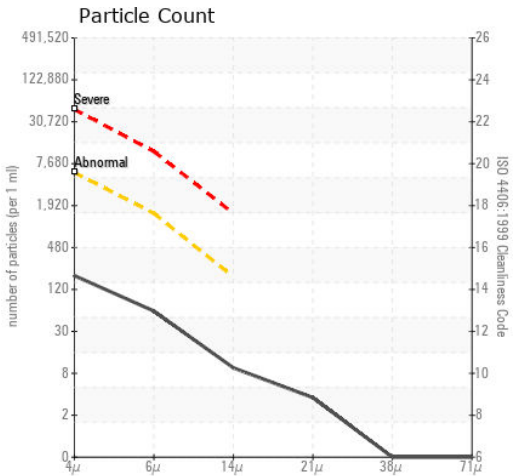
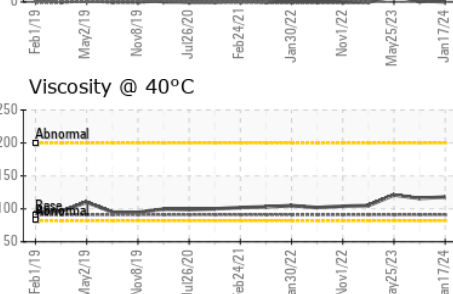
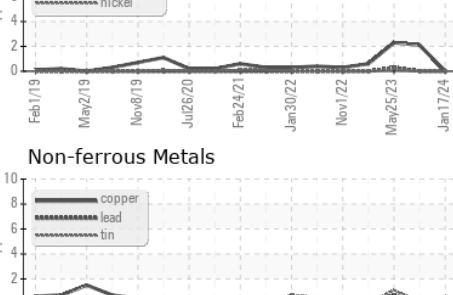
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	118	116	121

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USPM30677  
 Lab Number : 06064380  
 Unique Number : 10835762  
 Test Package : IND 2

SMITHFIELD - LINCOLN  
 200 S 2ND ST  
 LINCOLN, NE  
 US 68508  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: