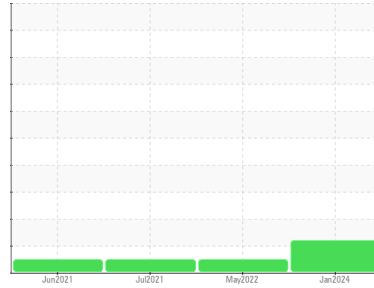




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

## CENTRAL

Component

### Hydraulic System

Fluid

### ESSO NUTO H ISO 46 (--- GAL)

#### DIAGNOSIS

##### Recommendation

Resample at the next service interval to monitor.

##### Wear

All component wear rates are normal.

##### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

##### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

#### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP0004846</b>	USP235780	USP217759
Sample Date	Client Info	<b>17 Jan 2024</b>	01 May 2022	25 Jul 2021
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	NORMAL

#### WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>10</b>	8	12
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

#### ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	1	<1
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 5	<b>1</b>	6	3
Calcium	ppm	ASTM D5185m 50	<b>54</b>	62	53
Phosphorus	ppm	ASTM D5185m 330	<b>344</b>	318	305
Zinc	ppm	ASTM D5185m 410	<b>438</b>	433	422
Sulfur	ppm	ASTM D5185m 2700	<b>804</b>	753	775

#### CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	0
Water	%	ASTM D6304 >0.05	<b>0.004</b>	0.002	0.003
ppm Water	ppm	ASTM D6304 >500	<b>45</b>	17.1	33.2

#### FLUID CLEANLINESS

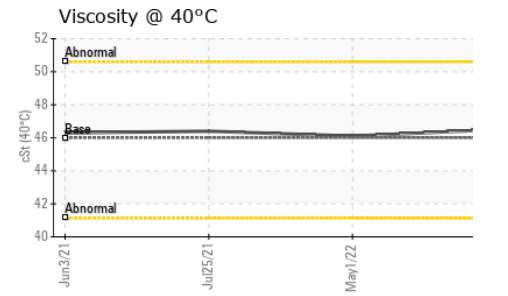
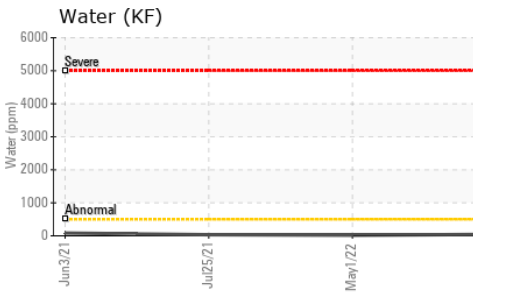
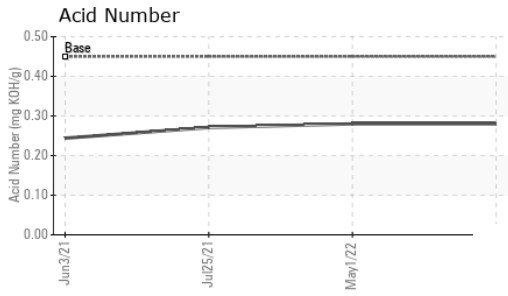
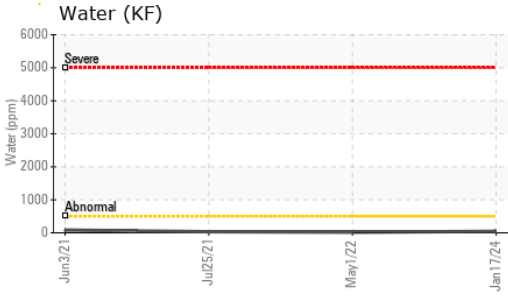
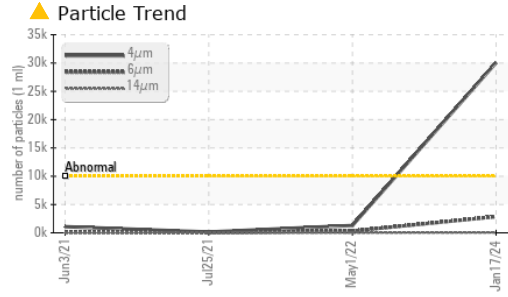
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>▲ 30063</b>	1301	147
Particles >6µm	ASTM D7647 >2500	<b>▲ 2864</b>	323	30
Particles >14µm	ASTM D7647 >640	<b>48</b>	15	2
Particles >21µm	ASTM D7647 >160	<b>10</b>	0	0
Particles >38µm	ASTM D7647 >40	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>▲ 22/19/13</b>	18/16/11	14/12/9

#### FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.45	<b>0.28</b>	0.28	0.271



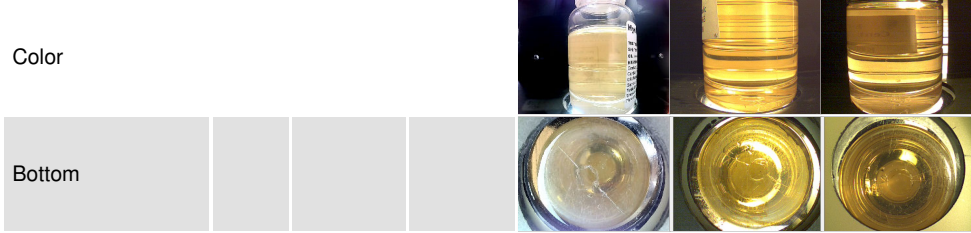
# OIL ANALYSIS REPORT



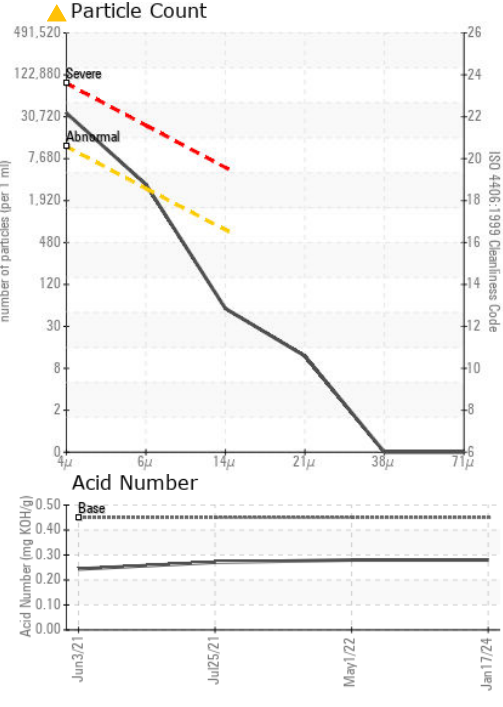
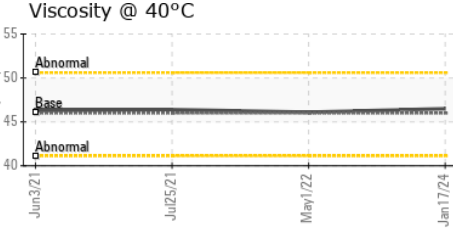
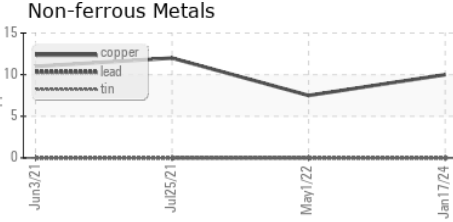
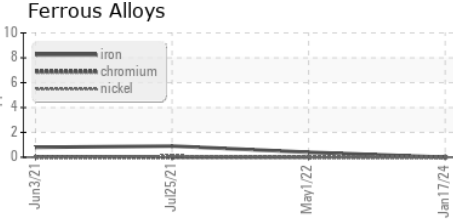
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	46.5	46.1	46.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0004846 **Received** : 18 Jan 2024  
**Lab Number** : 06064404 **Diagnosed** : 22 Jan 2024  
**Unique Number** : 10835786 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Newberry - Plant 8335**  
 3704 LOUIS RICH DR  
 NEWBERRY, SC  
 US 29108  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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