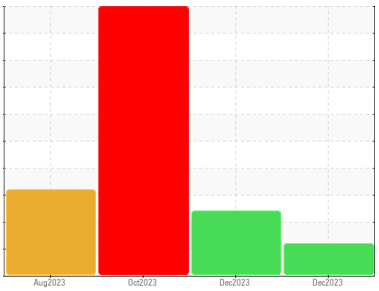
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
Building 12
Machine Id
Roll Crusher 1
Component
Southeast Bearing
Fluid
MOBIL MOBILGEAR 600 XP ISO 68 (3 GAL)

DIAGNOSIS

Recommendation
The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
The iron level is abnormal. All other component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The oil viscosity is lower than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0882556**	WC0882543	WC0853787
Sample Date		Client Info		**31 Dec 2023**	09 Dec 2023	08 Oct 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**64**	236	290
Oil Changed		Client Info		**Changed**	N/A	Changed
Sample Status				**ABNORMAL**	ABNORMAL	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **39**	▲ 93	⬢ 381
Chromium	ppm	ASTM D5185m	>20	**0**	<1	3
Nickel	ppm	ASTM D5185m	>20	**0**	<1	6
Titanium	ppm	ASTM D5185m		**<1**	2	1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	4	▲ 19
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**<1**	2	2
Tin	ppm	ASTM D5185m	>20	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

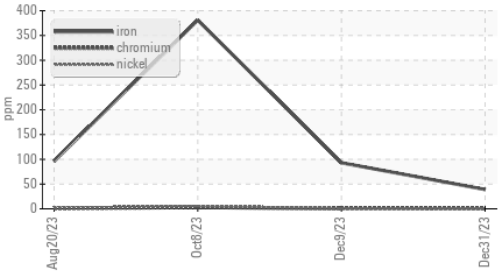
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**28**	23	22
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**<1**	4	4
Magnesium	ppm	ASTM D5185m		**<1**	5	<1
Calcium	ppm	ASTM D5185m		**2**	4	5
Phosphorus	ppm	ASTM D5185m		**336**	307	265
Zinc	ppm	ASTM D5185m		**0**	2	0
Sulfur	ppm	ASTM D5185m		**8722**	7775	6646

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**11**	▲ 41	⬢ 73
Sodium	ppm	ASTM D5185m		**2**	2	8
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	0

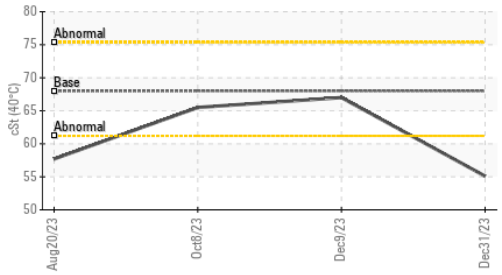
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.61**	0.65	0.69

OIL ANALYSIS REPORT

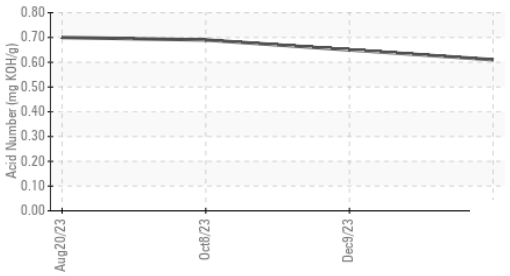
Ferrous Alloys



Viscosity @ 40°C



Acid Number



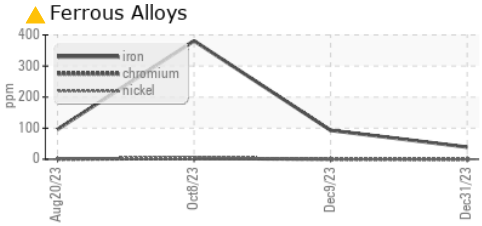
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	▲ **55.1**	67.0	65.5

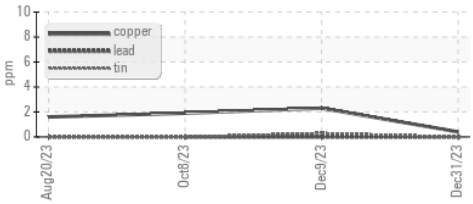
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

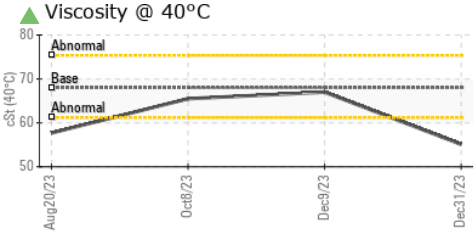
Ferrous Alloys



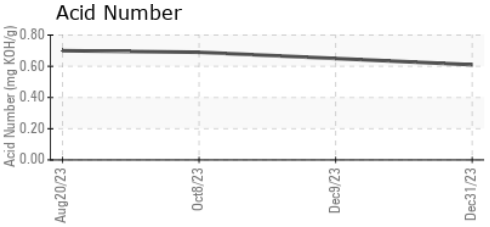
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0882556 **Recieved** : 18 Jan 2024
Lab Number : 06064468 **Diagnosed** : 21 Jan 2024
Unique Number : 10835850 **Diagnostician** : Don Baldridge
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

3M - PITTSBORO
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MONCURE, NC
US 27559
Contact: CHARLES JARRELL
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T:
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Report Id: THRPIT [WUSCAR] 06064468 (Generated: 01/21/2024 12:15:14) Rev: 1

Submitted By: JORDAN TUTEN