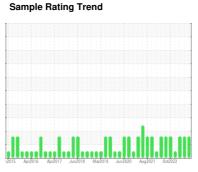


OIL ANALYSIS REPORT

610 SFF [3042074] 14AR09 (S/N CARLYLE 06ER399)

Refrigeration Compressor

SOLEST LT-32 (--- GAL)





DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable.

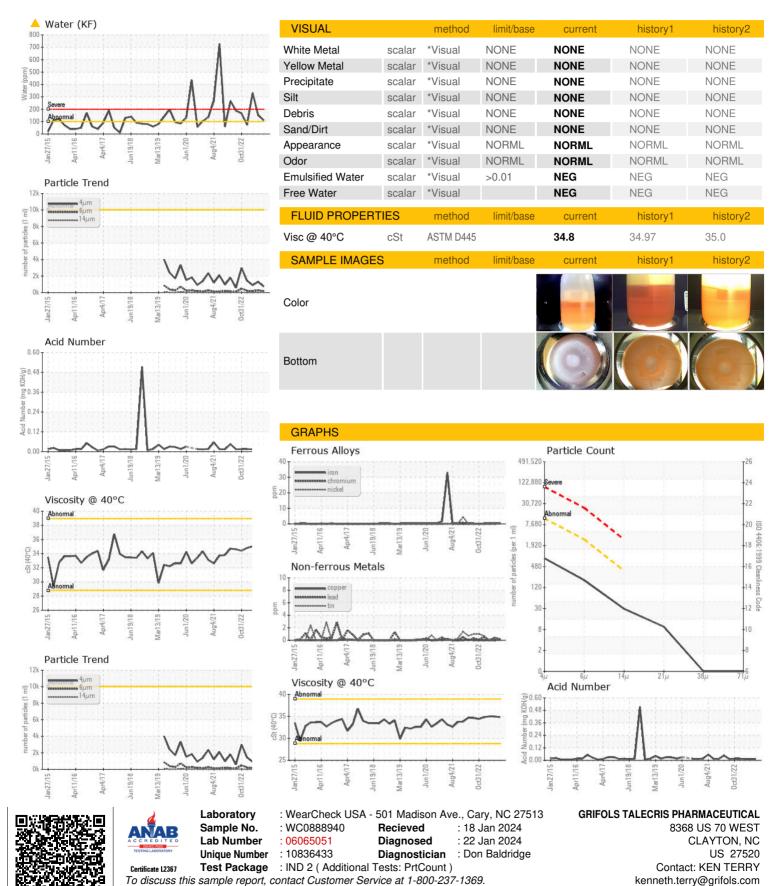
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

-2015 A _{DP} 2016 A _{DP} 2017 Jun2018 Mar2019 Jun2020 A _{DP} 2021 Oct2022						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0888940	WC0806773	WC0765658
Sample Date		Client Info		10 Jan 2024	18 Jul 2023	21 Apr 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	Not Changd	N/A
Sample Status				MARGINAL	MARGINAL	MARGINAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<1	<1	<1
Chromium	ppm	ASTM D5185m	>2	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	2	0	0
Lead	ppm	ASTM D5185m	>2	<1	0	0
Copper	ppm	ASTM D5185m	>8	<1	<1	0
Tin	ppm	ASTM D5185m	>4	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	1	0
Phosphorus	ppm	ASTM D5185m		26	6	2
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		0	131	49
CONTAMINANTS	,	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.01	<u> </u>	△ 0.015	▲ 0.033
ppm Water	ppm	ASTM D6304	>100	<u> </u>	△ 153	▲ 332.6
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	727	1295	895
Particles >6µm		ASTM D7647	>2500	171	276	168
Particles >14μm		ASTM D7647	>320	26	20	12
Particles >21μm		ASTM D7647	>80	8	4	5
Particles >38μm		ASTM D7647	>20	0	0	0
Particles >71μm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/15/12	17/15/11	17/15/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.014	0.014	0.014



OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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