

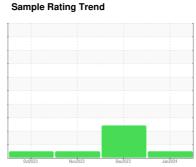
OIL ANALYSIS REPORT



CATERPILLAR 3512 ULB McClave compressor (S/N 7NJ00728)

Component **Natural Gas Engine**

LO-ASH ENGINE OIL SAE 40 (86 GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

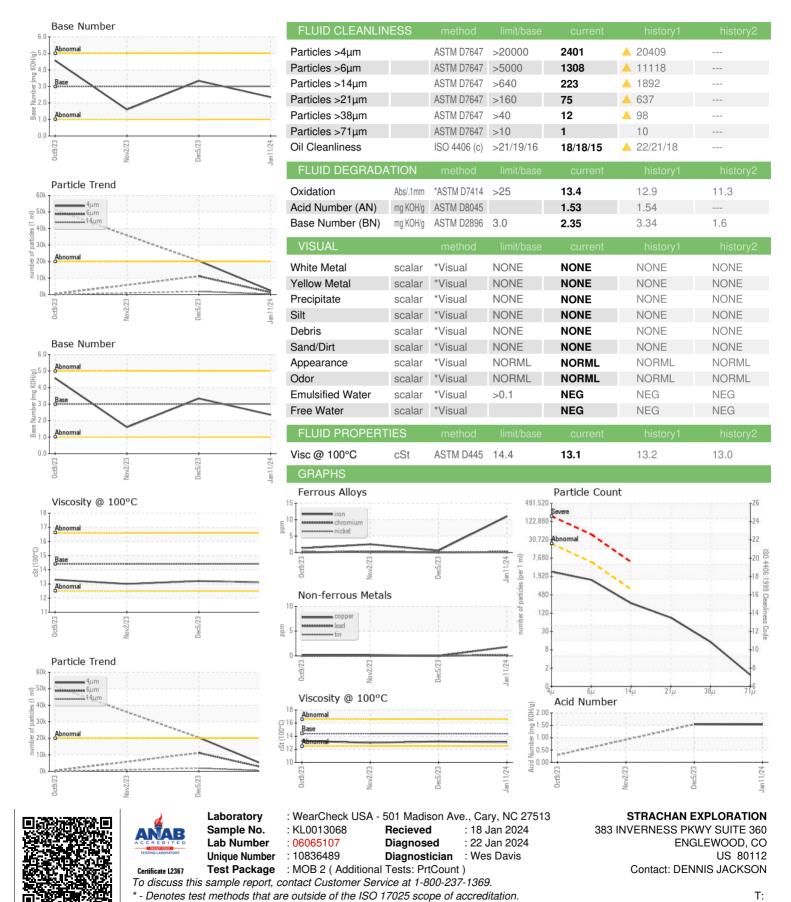
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Number Client Info KL0013068 KL0013065 KL0011510 Sample Date Client Info 11 Jan 2024 05 Dec 2023 02 Nov 202 Machine Age hrs Client Info 85274 84502 83732 Oil Age hrs Client Info 85274 84502 83732 Oil Changed Client Info Filtered Filtered Filtered Filtered NORMAL ABNORMAL NORMAL NORM	DAE 40 (00 GAL)		0ct2023	3 Nov2023	Dec2023 J	an2024	
Sample Date	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 85274 84502 83732	Sample Number		Client Info		KL0013068	KL0013065	KL0011510
Oil Age hrs Client Info 85274 84502 83732 Oil Changed Client Info Filtered NCAMAL NORMAL CONTAMINATION method limit/base current history1 history1 history1 history2 Wear METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >4 -1 0 -1 Nickel ppm ASTM D5185m >2 0 0 0 Silver ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >9 2 -1 2 Lead ppm ASTM D5185m >30 -1	Sample Date		Client Info		11 Jan 2024	05 Dec 2023	02 Nov 2023
Coli Changed Sample Status	Machine Age	hrs	Client Info		85274	84502	83732
NORMAL ABNORMAL NORMAL CONTAMINATION method limit/base current history1 history2 history3 history3 water WC Method >0.1 NEG	Oil Age	hrs	Client Info		85274	84502	83732
NORMAL ABNORMAL NORMAL CONTAMINATION method limit/base current history1 history2 history3 history3 water WC Method >0.1 NEG	Oil Changed		Client Info		Filtered	Filtered	Filtered
Water WC Method >0.1 NEG NEG NEG WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >50 11 <1 2 Chromium ppm ASTM D5185m >4 <1 0 <1 Nickel ppm ASTM D5185m >2 0 0 0 Silver ppm ASTM D5185m >2 0 0 0 Silver ppm ASTM D5185m >9 2 <1 0 0 Aluminum ppm ASTM D5185m >9 2 <1 0 0 Aluminum ppm ASTM D5185m >9 2 <1 0 0 Copper ppm ASTM D5185m >35 2 0 <1 0 Vanadium ppm ASTM D5185m >4 <1 0 0 0 Cadmium ppm AST	-				NORMAL	ABNORMAL	NORMAL
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >50 11 <1	CONTAMINATION	٧	method	limit/base	current	history1	history2
Iron	Water		WC Method	>0.1	NEG	NEG	NEG
Chromium ppm ASTM D5185m >4 <1 0 <1 Nickel ppm ASTM D5185m >2 0 0 0 Titanium ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >3 0 0 0 Aluminum ppm ASTM D5185m >9 2 <1	WEAR METALS		method	limit/base	current	history1	history2
Chromium ppm ASTM D5185m >4 <1 0 <1 Nickel ppm ASTM D5185m >2 0 0 0 Titanium ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >3 0 0 0 Aluminum ppm ASTM D5185m >9 2 <1	Iron	ppm	ASTM D5185m	>50	11	<1	2
Nickel	Chromium		ASTM D5185m	>4	<1	0	<1
Titanium							
Silver ppm ASTM D5185m >3 0 0 0 Aluminum ppm ASTM D5185m >9 2 <1 2 Lead ppm ASTM D5185m >30 <1 0 0 Copper ppm ASTM D5185m >35 2 0 <1 Tin ppm ASTM D5185m >4 <1 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 12 1 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 12 1 0 0 Barium ppm ASTM D5185m 20 17 19 25							
Aluminum ppm ASTM D5185m >9 2 <1 2 Lead ppm ASTM D5185m >30 <1				>3	0		
Lead ppm ASTM D5185m >30 <1 0 0 Copper ppm ASTM D5185m >35 2 0 <1 Tin ppm ASTM D5185m >4 <1 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 37 3 3 <1 Barium ppm ASTM D5185m 12 1 0 0 0 Molybdenum ppm ASTM D5185m 200 17 19 25 Manganese ppm ASTM D5185m 0 0 0 0 Calcium ppm ASTM D5185m 5 19 20 28 Calcium ppm ASTM D5185m 300 351 <t< td=""><td>Aluminum</td><td></td><td></td><td></td><th></th><td></td><td></td></t<>	Aluminum						
Copper ppm ASTM D5185m >35 2 0 <1 Tin ppm ASTM D5185m >4 <1					_		
Tin							
Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 37 3 3 <1 Barium ppm ASTM D5185m 12 1 0 0 Molybdenum ppm ASTM D5185m 200 17 19 25 Manganese ppm ASTM D5185m 200 17 19 25 Magnesium ppm ASTM D5185m 5 19 20 28 Calcium ppm ASTM D5185m 1600 1271 1481 1395 Phosphorus ppm ASTM D5185m 300 351 324 312 Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m >+100 4<							
Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 37 3 3 <1							
Boron ppm ASTM D5185m 37 3 3 <1 Barium ppm ASTM D5185m 12 1 0 0 Molybdenum ppm ASTM D5185m 200 17 19 25 Manganese ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 5 19 20 28 Calcium ppm ASTM D5185m 1600 1271 1481 1395 Phosphorus ppm ASTM D5185m 300 351 324 312 Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m >20							
Barium ppm ASTM D5185m 12 1 0 0 Molybdenum ppm ASTM D5185m 200 17 19 25 Manganese ppm ASTM D5185m 0 0 0 Magnesium ppm ASTM D5185m 5 19 20 28 Calcium ppm ASTM D5185m 1600 1271 1481 1395 Phosphorus ppm ASTM D5185m 300 351 324 312 Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m >20 2 0 2 INFRA-RED method limit/base current h	ADDITIVES		method	limit/base	current	history1	history2
Barium ppm ASTM D5185m 12 1 0 0 Molybdenum ppm ASTM D5185m 200 17 19 25 Manganese ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 5 19 20 28 Calcium ppm ASTM D5185m 1600 1271 1481 1395 Phosphorus ppm ASTM D5185m 300 351 324 312 Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m >20 2 0 2 INFRA-RED method limit/base current	Boron	ppm	ASTM D5185m	37	3	3	<1
Molybdenum ppm ASTM D5185m 200 17 19 25 Manganese ppm ASTM D5185m 0 0 0 Magnesium ppm ASTM D5185m 5 19 20 28 Calcium ppm ASTM D5185m 1600 1271 1481 1395 Phosphorus ppm ASTM D5185m 300 351 324 312 Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m >20 2 0 2 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0 0	Barium		ASTM D5185m	12	1		0
Manganese ppm ASTM D5185m 0 0 0 Magnesium ppm ASTM D5185m 5 19 20 28 Calcium ppm ASTM D5185m 1600 1271 1481 1395 Phosphorus ppm ASTM D5185m 300 351 324 312 Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 2 Sodium ppm ASTM D5185m >20 2 0 2 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0 0 0 Nitration Abs/cm *ASTM D7624 >20 5.1	Molybdenum		ASTM D5185m	200	17	19	25
Magnesium ppm ASTM D5185m 5 19 20 28 Calcium ppm ASTM D5185m 1600 1271 1481 1395 Phosphorus ppm ASTM D5185m 300 351 324 312 Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m >20 2 0 2 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0 0 0 Nitration Abs/cm *ASTM D7624 >20 5.1 5.2 5.0	•	• •	ASTM D5185m		0	0	0
Calcium ppm ASTM D5185m 1600 1271 1481 1395 Phosphorus ppm ASTM D5185m 300 351 324 312 Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m <1	-		ASTM D5185m	5	19	20	28
Phosphorus ppm ASTM D5185m 300 351 324 312 Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m <1	Calcium		ASTM D5185m	1600	1271	1481	1395
Zinc ppm ASTM D5185m 400 361 407 403 Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m >+100 4 2 2 Potassium ppm ASTM D5185m >20 2 0 2 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0 0 0 Nitration Abs/cm *ASTM D7624 >20 5.1 5.2 5.0	Phosphorus		ASTM D5185m	300	351	324	312
Sulfur ppm ASTM D5185m 2600 3674 3450 2959 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m <1		• •	ASTM D5185m	400		407	403
Silicon ppm ASTM D5185m >+100 4 2 2 Sodium ppm ASTM D5185m <1 0 0 Potassium ppm ASTM D5185m >20 2 0 2 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0 0 0 Nitration Abs/cm *ASTM D7624 >20 5.1 5.2 5.0	Sulfur		ASTM D5185m	2600	3674	3450	2959
Sodium ppm ASTM D5185m <1 0 0 Potassium ppm ASTM D5185m >20 2 0 2 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0 0 0 Nitration Abs/cm *ASTM D7624 >20 5.1 5.2 5.0	CONTAMINANTS		method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 2 0 2 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0 0 0 Nitration Abs/cm *ASTM D7624 >20 5.1 5.2 5.0	Silicon	ppm	ASTM D5185m	>+100	4	2	2
INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0 0 0 Nitration Abs/cm *ASTM D7624 >20 5.1 5.2 5.0	Sodium	ppm	ASTM D5185m		<1	0	0
Soot % % *ASTM D7844 0 0 0 Nitration Abs/cm *ASTM D7624 >20 5.1 5.2 5.0	Potassium	ppm	ASTM D5185m	>20	2	0	2
Nitration Abs/cm *ASTM D7624 >20 5.1 5.2 5.0	INFRA-RED		method	limit/base	current	history1	history2
	Soot %	%	*ASTM D7844		0	0	0
Sulfation Abs/.1mm *ASTM D7415 >30 19.8 18.5 16.9	Nitration	Abs/cm	*ASTM D7624	>20	5.1	5.2	5.0
	Sulfation	Abs/.1mm	*ASTM D7415	>30	19.8	18.5	16.9



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: