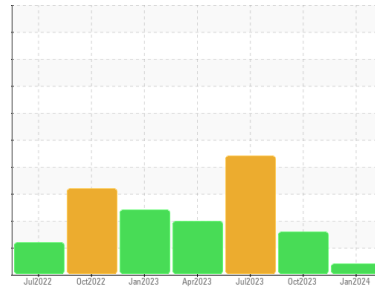




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Area
FP-010
 Machine Id
B71637 - AUGER KSI #10 (S/N Q183759JP)
 Component
Gearbox
 Fluid
PETRO CANADA SYNDURO SHB ISO 460 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0885540	WC0850248	WC0826109
Sample Date	Client Info		14 Jan 2024	13 Oct 2023	13 Jul 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	Not Changd	N/A
Sample Status			ABNORMAL	ABNORMAL	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	19	29	65
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	1	<1	1
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	5.0	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	5.0	<1	0	2
Calcium	ppm	ASTM D5185m	5.0	1	0	<1
Phosphorus	ppm	ASTM D5185m	60	71	78	124
Zinc	ppm	ASTM D5185m	5.0	0	0	0
Sulfur	ppm	ASTM D5185m	1900	2128	2413	3829

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	5	5	8
Sodium	ppm	ASTM D5185m		0	<1	2
Potassium	ppm	ASTM D5185m	>20	0	<1	0

FLUID CLEANLINESS

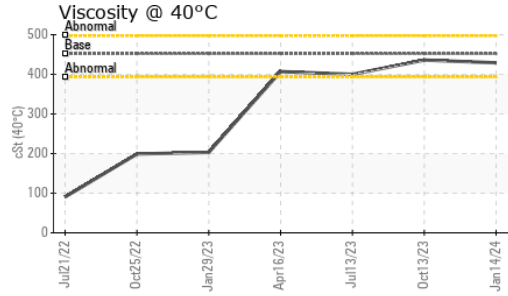
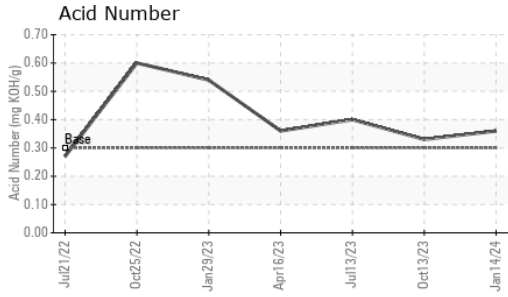
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	---	▲ 77185	● 150855
Particles >6µm	ASTM D7647	>2500	---	▲ 12151	● 24576
Particles >14µm	ASTM D7647	>320	---	▲ 420	▲ 664
Particles >21µm	ASTM D7647	>80	---	105	▲ 126
Particles >38µm	ASTM D7647	>20	---	3	4
Particles >71µm	ASTM D7647	>4	---	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	---	▲ 23/21/16	● 24/22/17

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.3	0.36	0.33	0.40



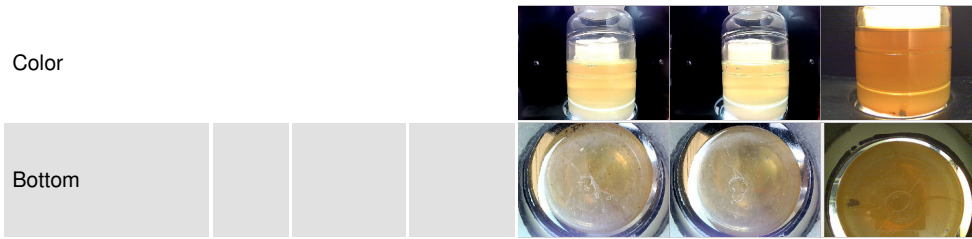
OIL ANALYSIS REPORT



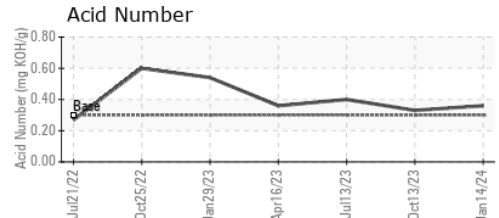
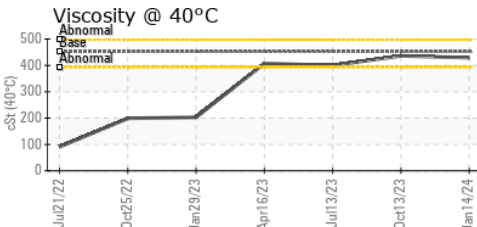
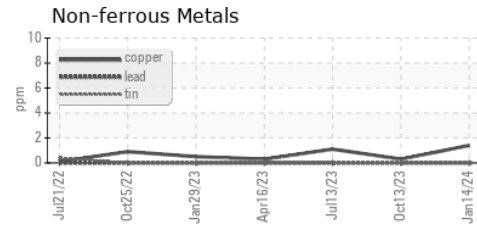
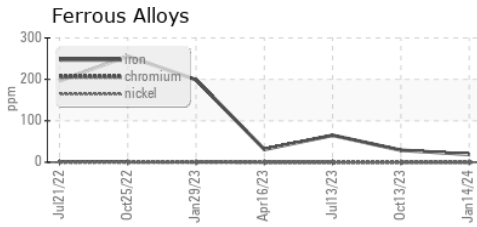
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 452	429	436	400

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0885540 **Recieved** : 19 Jan 2024
Lab Number : 06065576 **Diagnosed** : 02 Feb 2024
Unique Number : 10836958 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)