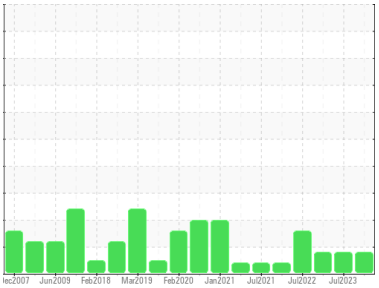
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
COALMILL-2/KI/TC
Component
Gearbox
Fluid
ROYAL PURPLE THERMYL-GLYDE WORM GEAR ISO 460 (--- LTR)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for laboratory data update for AN.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
An increase in the AN level is noted. Confirmed. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0807335**	WC0807295	WC0695050
Sample Date		Client Info		**11 Jan 2024**	03 Jul 2023	16 Jan 2023
Machine Age	mths	Client Info		**0**	21	0
Oil Age	mths	Client Info		**28**	0	15
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**0**	4	5
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**0**	1	<1
Lead	ppm	ASTM D5185m	>100	**<1**	2	<1
Copper	ppm	ASTM D5185m	>200	**52**	45	47
Tin	ppm	ASTM D5185m	>25	**4**	2	4
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m		**71**	66	65
Calcium	ppm	ASTM D5185m	190	**2**	<1	0
Phosphorus	ppm	ASTM D5185m		**5**	10	12
Zinc	ppm	ASTM D5185m		**1619**	1700	1423
Sulfur	ppm	ASTM D5185m		**12438**	15565	13107

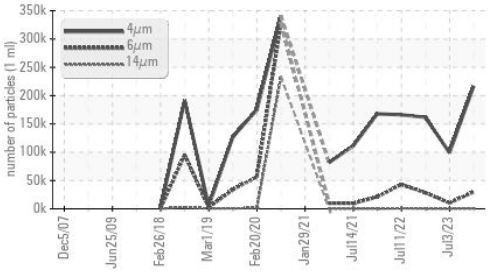
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**4**	3	4
Sodium	ppm	ASTM D5185m		**0**	<1	0
Potassium	ppm	ASTM D5185m	>20	**0**	4	0
Water	%	ASTM D6304	>0.2	**NEG**	NEG	NEG

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**216591**	98932	161515
Particles >6µm		ASTM D7647	>5000	▲ **29641**	▲ 10280	▲ 28398
Particles >14µm		ASTM D7647	>640	**429**	63	274
Particles >21µm		ASTM D7647	>160	**73**	12	42
Particles >38µm		ASTM D7647	>40	**2**	0	1
Particles >71µm		ASTM D7647	>10	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/19/16	▲ **25/22/16**	▲ 24/21/13	▲ 25/22/15

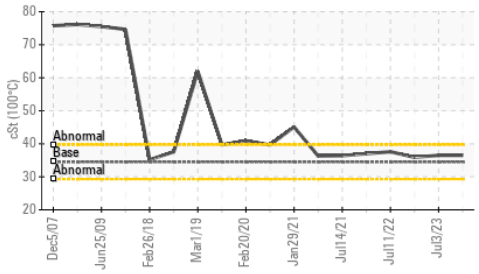
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.2	**1.31**	0.372	0.37

OIL ANALYSIS REPORT

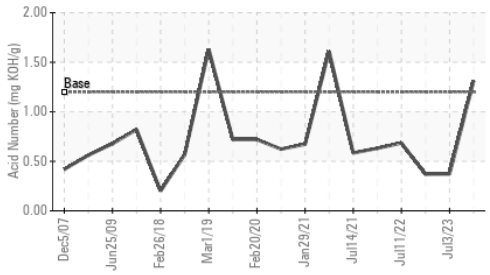
Particle Trend



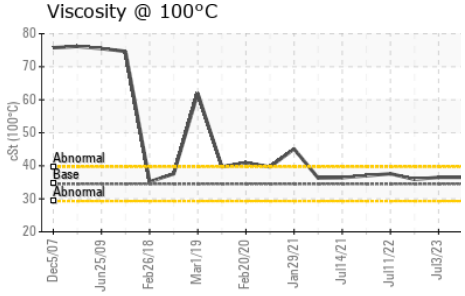
Viscosity @ 100°C



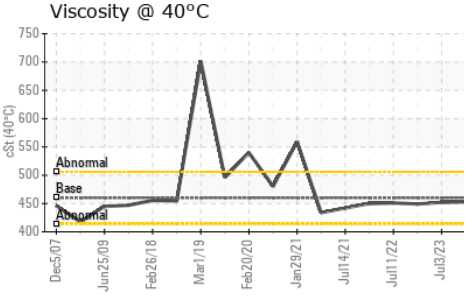
Acid Number



Viscosity @ 100°C



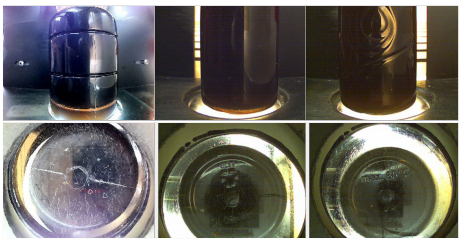
Viscosity @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

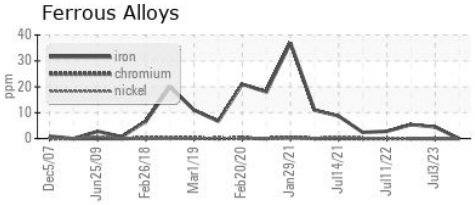
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	**453**	452	449
Visc @ 100°C	cSt	ASTM D445	34.5	**36.5**	36.5	35.9
Viscosity Index (VI)	Scale	ASTM D2270	112	**121**	121	120

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

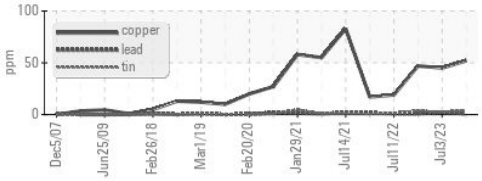


GRAPHS

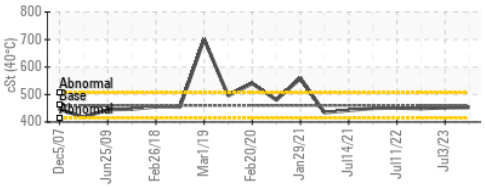
Ferrous Alloys



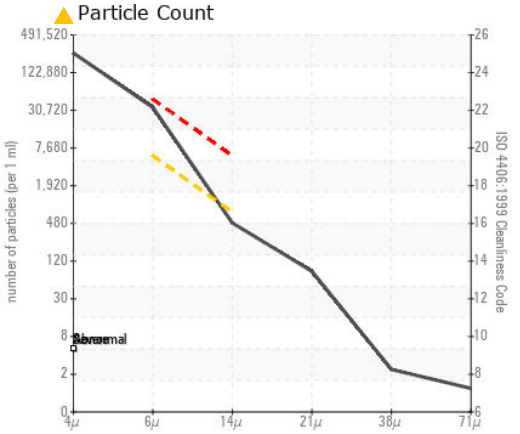
Non-ferrous Metals



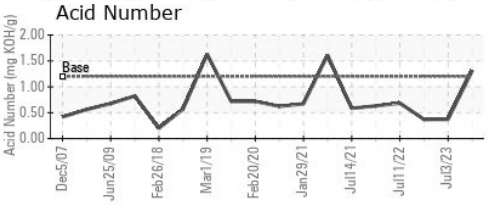
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0807335
Lab Number : 06065588
Unique Number : 10836970
Test Package : PLANT (Additional Tests: KV100, VI)

Received : 19 Jan 2024
Tested : 23 Jan 2024
Diagnosed : 07 Feb 2024 - Doug Bogart

J/POWER-BD
,
JP
Contact: KENTO OKUHARA
Mitsuo_Miyahara@jpower.co.jp
T:
F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)