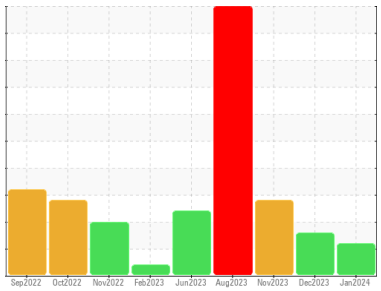
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Paper Cup Machines
Machine Id
PMC 1003 POS-214 (S/N 15960)
Component
Circulating System
Fluid
SUMMIT Syngear SH-1032 320 (85 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter cleaned at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TO50001955**	TO50001981	TO50001990
Sample Date		Client Info		**12 Jan 2024**	28 Dec 2023	27 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Filtered**	Filtered	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**13**	11	13
Iron	ppm	ASTM D5185m		**0**	3	2
Chromium	ppm	ASTM D5185m		**0**	<1	0
Nickel	ppm	ASTM D5185m		**0**	2	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m		**0**	1	1
Lead	ppm	ASTM D5185m		**0**	<1	0
Copper	ppm	ASTM D5185m		**2**	1	<1
Tin	ppm	ASTM D5185m		**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	6	4
Barium	ppm	ASTM D5185m		**0**	2	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m		**<1**	<1	<1
Calcium	ppm	ASTM D5185m		**1**	24	<1
Phosphorus	ppm	ASTM D5185m		**150**	162	140
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**1464**	1594	1426

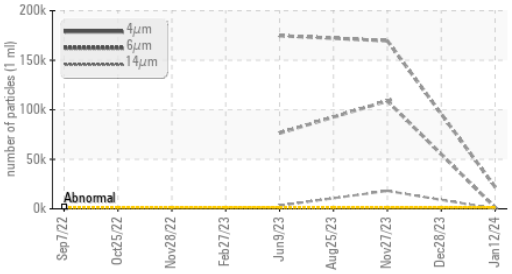
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		**1291**	1619	933
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	1
Water	%	ASTM D6304		**0.012**	0.005	0.006
ppm Water	ppm	ASTM D6304		**123**	51	65

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **22097**	---	▲ 169596
Particles >6µm		ASTM D7647	>320	▲ **1372**	---	▲ 108860
Particles >14µm		ASTM D7647	>80	**18**	---	▲ 18105
Particles >21µm		ASTM D7647	>20	**4**	---	▲ 5747
Particles >38µm		ASTM D7647	>4	**1**	---	▲ 13
Particles >71µm		ASTM D7647	>3	**0**	---	▲ 3
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **22/18/11**	---	▲ 25/24/21

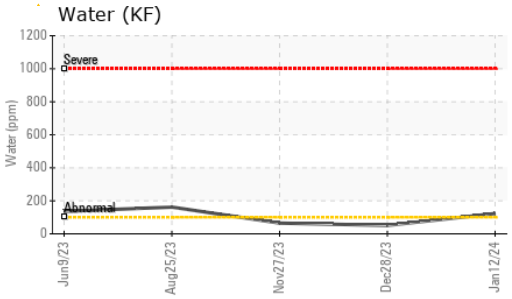
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.37**	0.40	0.41

OIL ANALYSIS REPORT

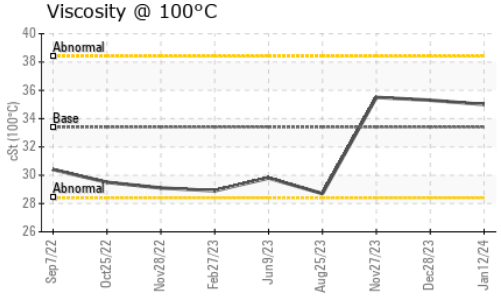
Particle Trend



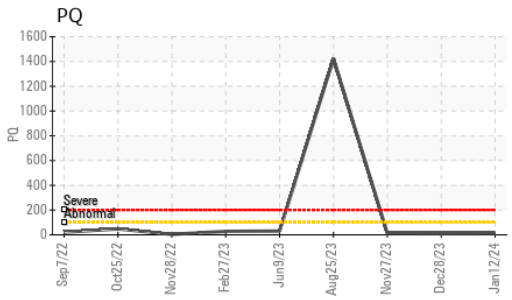
Water (KF)



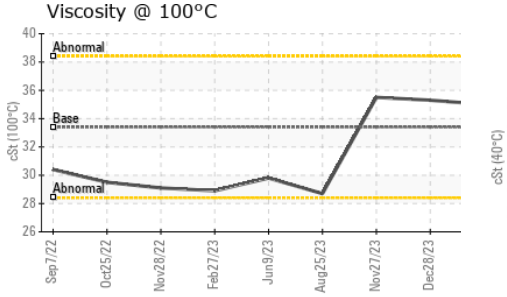
Viscosity @ 100°C



PQ



Viscosity @ 100°C



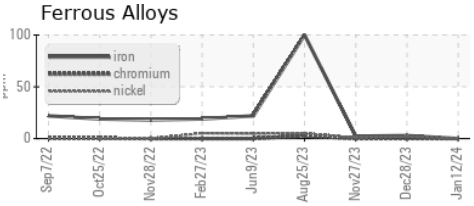
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual		**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	326	**331**	329	328
Visc @ 100°C	cSt	ASTM D445	33.4	**35.0**	35.3	35.5
Viscosity Index (VI)	Scale	ASTM D2270	145	**150**	152	153

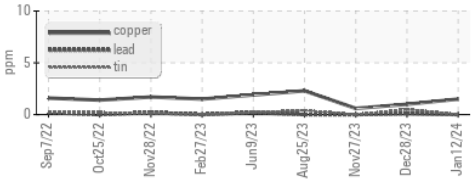
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

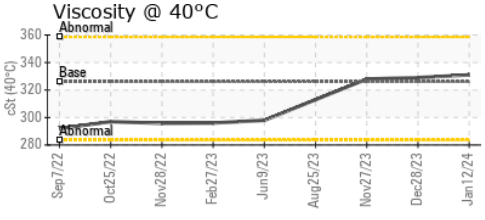
Ferrous Alloys



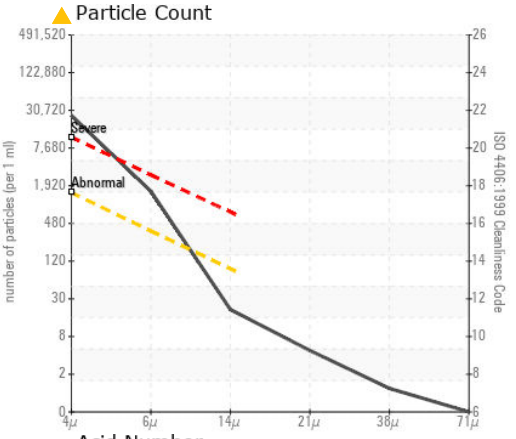
Non-ferrous Metals



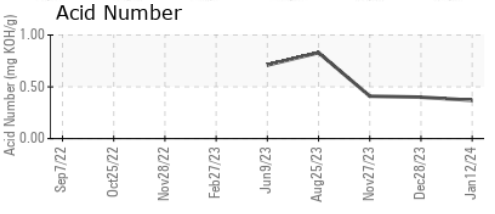
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO50001955 **Recieved** : 19 Jan 2024
Lab Number : 06065596 **Diagnosed** : 22 Jan 2024
Unique Number : 10836978 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, KV100, PQ, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

DART CONTAINER CORPORATION
4444 W LEADBETTER DR
DALLAS, TX
US 75236
Contact: YON PALOMINO
yon.palomino@dart.biz
T: (214)775-5673
F: