

OIL ANALYSIS REPORT

KAESER SFC 37T 6985907 (S/N 1096)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

We were unable to perform a particle count on this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

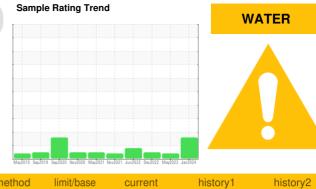
All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil.

Fluid Condition

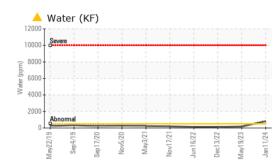
The AN level is acceptable for this fluid.

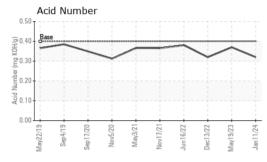


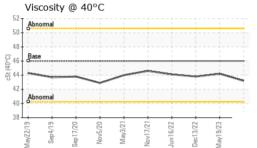
Sample Number Client Info KC127425 KC106706 KC106689 Sample Date Client Info 11 Jan 2024 19 May 2023 13 Dec 2022 Machine Age hrs Client Info 30242 2510 24305 Oil Age hrs Client Info NA Changed Not Changed Oil Age Client Info NA Changed Not Changed Sample Status Im Im Mathon Mathon NA ABNORMAL NORMAL Chromium ppm ASTM 05185m >10 0 0 0 Nickel ppm ASTM 05185m >20 0 0 0 Silver ppm ASTM 05185m >20 0 0 0 Goppor ppm ASTM 05185m >10 0 0 0 Godmium ppm ASTM 05185m >10 0 0 0 Godmium pm ASTM 05185m >10 0 0 0	SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
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Sodium ppm ASTM D5185m 13 17 27 Potassium ppm ASTM D5185m >20 0 3 4 Water % ASTM D6304 >0.05 ▲ 0.081 0.017 0.012 ppm Water ppm ASTM D6304 >500 ▲ 810 174.2 122.4 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 2866 Particles >6µm ASTM D7647 >1300 1012 Particles >6µm ASTM D7647 >80 1012 Particles >14µm ASTM D7647 >20 18 Particles >38µm ASTM D7647 >3 2 Particles >71µm ASTM D7647 >3 19/17/13 Gli Cleanliness ISO 4406 (c) >/17/13 19/17/13 FLUID DEGRADATION method limit/base current history1	CONTAMINANTS	;	method	limit/base	current	history1	history2
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Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >/17/13 19/17/13 FLUID DEGRADATION method limit/base current history1 history2				>20			18
Oil Cleanliness ISO 4406 (c) >/17/13 19/17/13 FLUID DEGRADATION method limit/base current history1 history2				>4			
FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3			0
	Oil Cleanliness		ISO 4406 (c)	>/17/13			19/17/13
Acid Number (AN) mg KOH/g ASTM D8045 0.4 0.32 0.37 0.32	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.32	0.37	0.32



OIL ANALYSIS REPORT

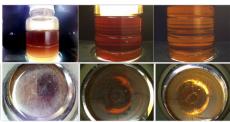






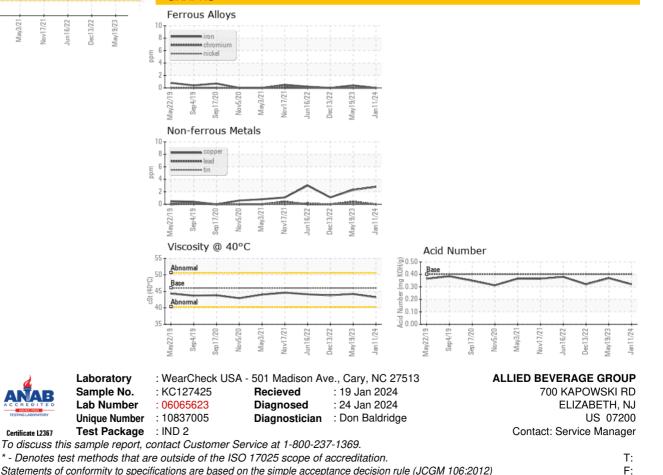
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	HEAVY	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	🔺 MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	6.2%	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.2	44.2	43.8
SAMPLE IMAGES	5	method	limit/base	current	history1	history2

Color



Bottom





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: Service Manager - ALLELI