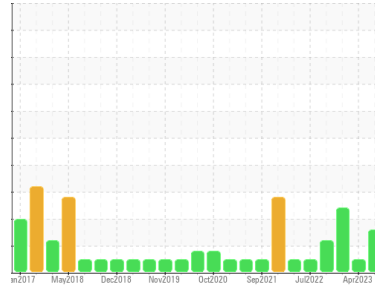




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**DC CENTER BUILDING**  
 Machine Id  
**AIR DC-1 KAESER (S/N 2100)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI MAX FG AIR 46 (7 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM30687</b>	USPM28587	USPM26156
Sample Date	Client Info		<b>24 Dec 2023</b>	12 Apr 2023	16 Jan 2023
Machine Age	hrs	Client Info	<b>56615</b>	56517	0
Oil Age	hrs	Client Info	<b>0</b>	1	0
Oil Changed	Client Info		<b>N/A</b>	Not Chngd	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	29
Chromium	ppm	ASTM D5185m >4	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >40	<b>&lt;1</b>	0	4
Tin	ppm	ASTM D5185m >5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m 0	<b>3</b>	3	5
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	6
Sulfur	ppm	ASTM D5185m 0	<b>36</b>	49	259

## CONTAMINANTS

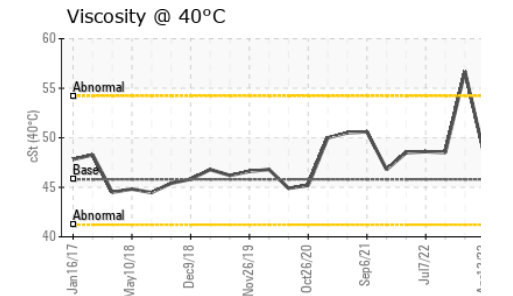
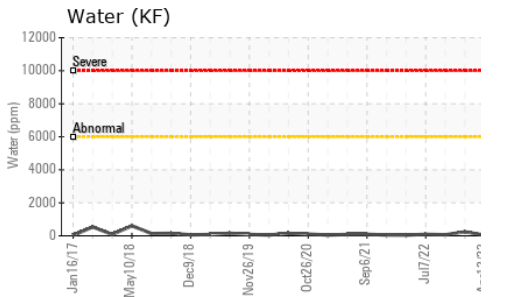
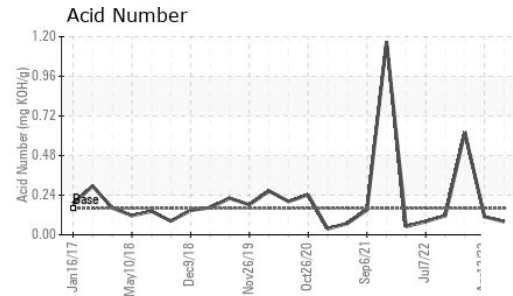
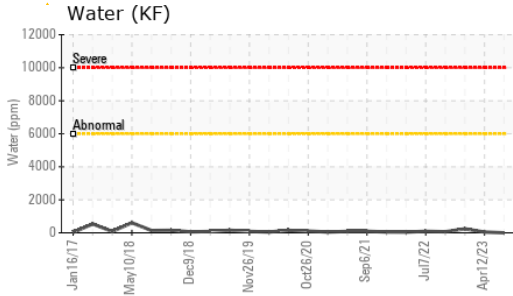
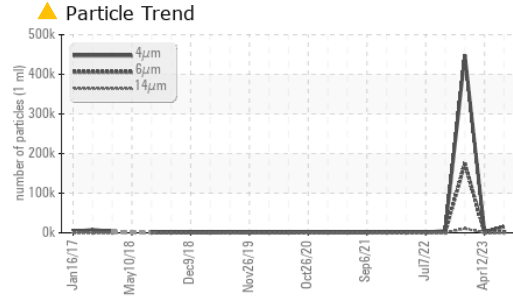
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	3
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Water	%	ASTM D6304 >0.6	<b>0.00</b>	0.004	0.024
ppm Water	ppm	ASTM D6304 >6000	<b>0</b>	46.7	241.7

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>15164</b>	2614	448001
Particles >6µm	ASTM D7647	>1300	<b>▲ 2679</b>	817	▲ 174803
Particles >14µm	ASTM D7647	>80	<b>▲ 138</b>	77	▲ 10658
Particles >21µm	ASTM D7647	>20	<b>▲ 38</b>	18	▲ 2215
Particles >38µm	ASTM D7647	>4	<b>2</b>	2	▲ 53
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	3
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>▲ 21/19/14</b>	19/17/13	▲ 26/25/21

## FLUID DEGRADATION

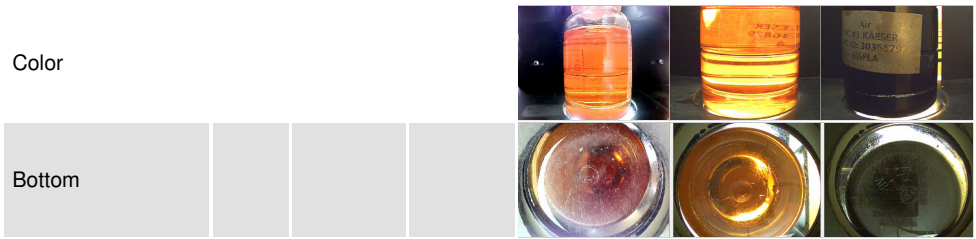
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.16	<b>0.08</b>	0.11	0.62



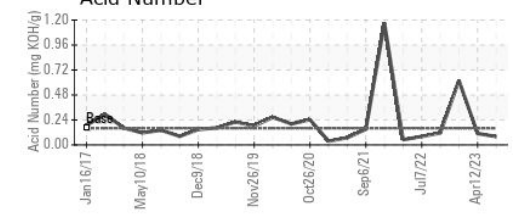
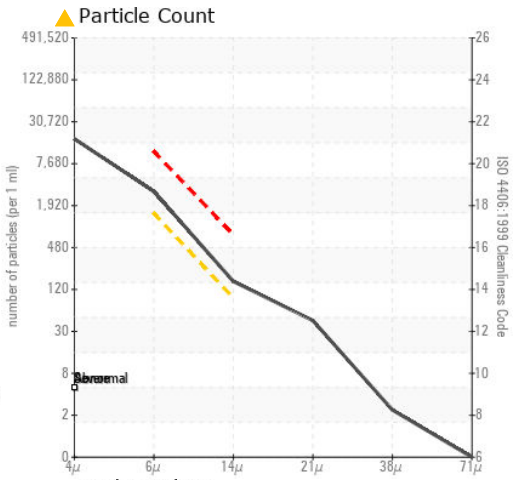
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.8	48.2	▲ 56.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM30687  
**Lab Number** : 06065656  
**Unique Number** : 10837038  
**Test Package** : IND 2

**JBS**  
 11 ELEVENTH ST  
 PLAINWELL, MI  
 US 49080  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: