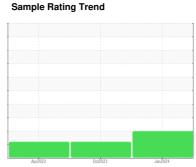


OIL ANALYSIS REPORT

FABRICATION **ELECTRA GEAR TAKE AWAY BELT**

Component Gearbox

GEAR OIL (PAG) ISO 220 (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

An increase in the iron level is noted. All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

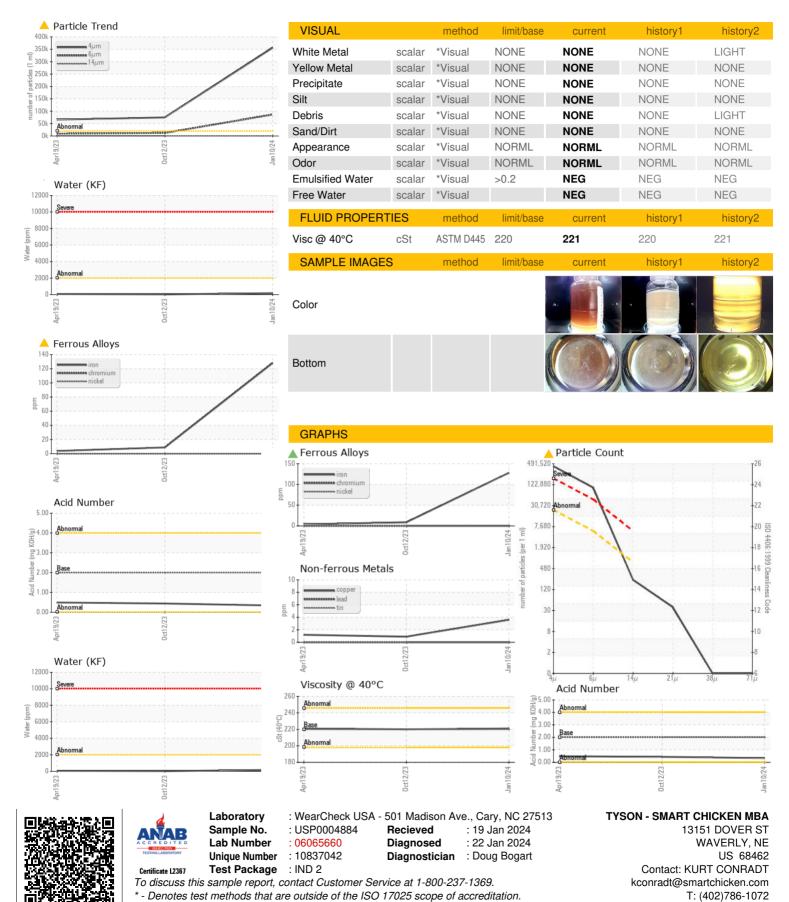
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Agr2023					
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		USP0004884	USP0002843	USP249225	
Sample Date		Client Info		10 Jan 2024	12 Oct 2023	19 Apr 2023	
Machine Age	hrs	Client Info		0	0	0	
Oil Age	hrs	Client Info		0	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	128	9	4	
Chromium	ppm	ASTM D5185m	>15	0	0	0	
Nickel	ppm	ASTM D5185m	>15	0	0	0	
Titanium	ppm	ASTM D5185m		<1	0	0	
Silver	ppm	ASTM D5185m		0	0	0	
Aluminum	ppm	ASTM D5185m	>25	1	<1	<1	
Lead	ppm	ASTM D5185m	>100	0	0	0	
Copper	ppm	ASTM D5185m	>200	4	<1	1	
Tin	ppm	ASTM D5185m	>25	0	0	0	
Vanadium	ppm	ASTM D5185m		0	0	0	
Cadmium	ppm	ASTM D5185m		0	<1	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	0	0	0	
Barium	ppm	ASTM D5185m	5	3	<1	0	
Molybdenum	ppm	ASTM D5185m	5	0	0	0	
Manganese	ppm	ASTM D5185m		2	<1	<1	
Magnesium	ppm	ASTM D5185m	5	10	2	5	
Calcium	ppm	ASTM D5185m	5	5	<1	0	
Phosphorus	ppm	ASTM D5185m	775	406	386	398	
Zinc	ppm	ASTM D5185m	5	0	2	0	
Sulfur	ppm	ASTM D5185m	2000	925	840	808	
CONTAMINANTS	j	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	6	2	2	
Sodium	ppm	ASTM D5185m		0	<1	0	
Potassium	ppm	ASTM D5185m	>20	0	2	0	
Water	%	ASTM D6304	>0.2	0.016	0.003	0.006	
ppm Water	ppm	ASTM D6304	>2000	167	27.2	67.3	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>20000	<u></u> 355944	△ 75004	<u></u> 66020	
Particles >6µm		ASTM D7647	>5000	A 86361	<u>12138</u>	1 9127	
Particles >14μm		ASTM D7647	>640	200	389	327	
Particles >21µm		ASTM D7647	>160	33	83	73	
Particles >38µm		ASTM D7647	>40	0	5	2	
Particles >71µm		ASTM D7647	>10	0	2	0	
Oil Cleanliness		ISO 4406 (c)	>21/19/16	26/24/15	<u>\$\rightarrow\$ 23/21/16</u>	2 3/20/16	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	2.00	0.34	0.44	0.49	



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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