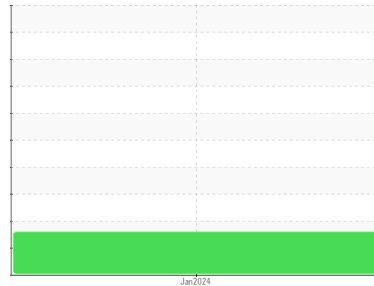




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**06 (S/N S0419KFMPLOAA3)**

Component  
**Refrigeration Compressor**

Fluid  
**PETRO CANADA REFLO 68A AMMONIA OIL (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP0004871</b>	---	---
Sample Date	Client Info	<b>07 Jan 2024</b>	---	---
Machine Age	hrs	Client Info	<b>114020</b>	---
Oil Age	hrs	Client Info	<b>0</b>	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	---
Chromium	ppm	ASTM D5185m >2	<b>0</b>	---
Nickel	ppm	ASTM D5185m	<b>0</b>	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	---
Lead	ppm	ASTM D5185m >2	<b>0</b>	---
Copper	ppm	ASTM D5185m >8	<b>&lt;1</b>	---
Tin	ppm	ASTM D5185m >4	<b>0</b>	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---
Barium	ppm	ASTM D5185m 0	<b>0</b>	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	---
Calcium	ppm	ASTM D5185m 0	<b>&lt;1</b>	---
Phosphorus	ppm	ASTM D5185m 0	<b>0</b>	---
Zinc	ppm	ASTM D5185m 0	<b>0</b>	---
Sulfur	ppm	ASTM D5185m 0	<b>2</b>	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	---
Sodium	ppm	ASTM D5185m	<b>0</b>	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---
Water	%	ASTM D6304 >0.01	<b>0.003</b>	---
ppm Water	ppm	ASTM D6304 >100	<b>28</b>	---

## FLUID CLEANLINESS

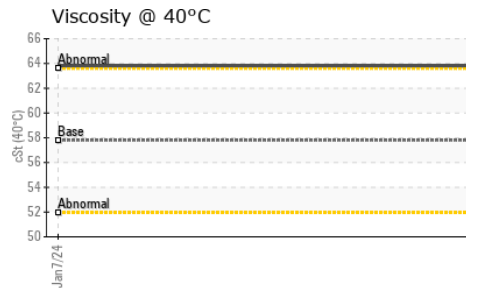
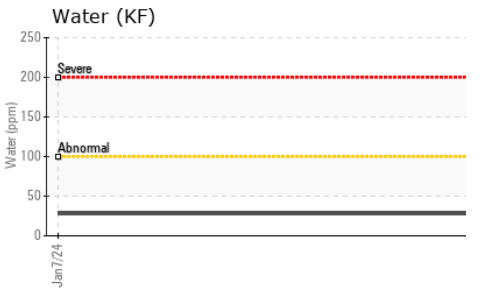
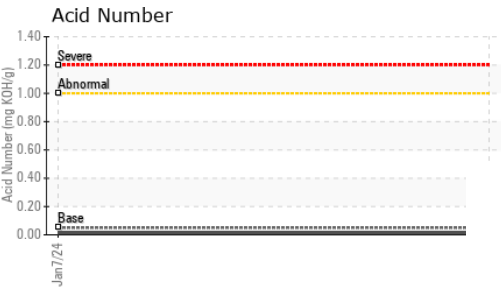
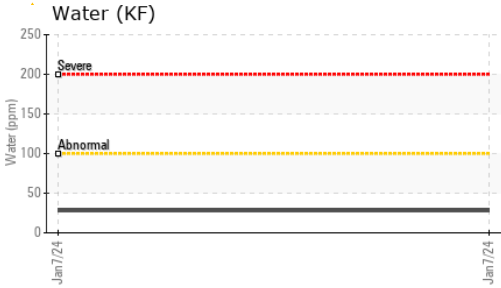
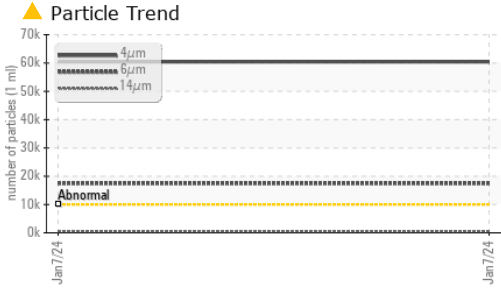
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 60421</b>	---
Particles >6µm	ASTM D7647	>2500	<b>▲ 17472</b>	---
Particles >14µm	ASTM D7647	>320	<b>▲ 514</b>	---
Particles >21µm	ASTM D7647	>80	<b>52</b>	---
Particles >38µm	ASTM D7647	>20	<b>1</b>	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 23/21/16</b>	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.05	<b>0.014</b>	---



# OIL ANALYSIS REPORT



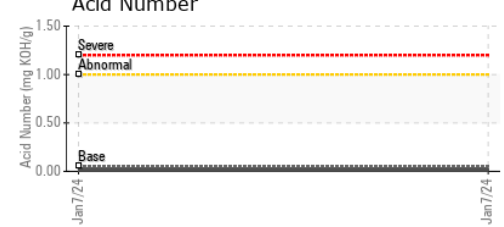
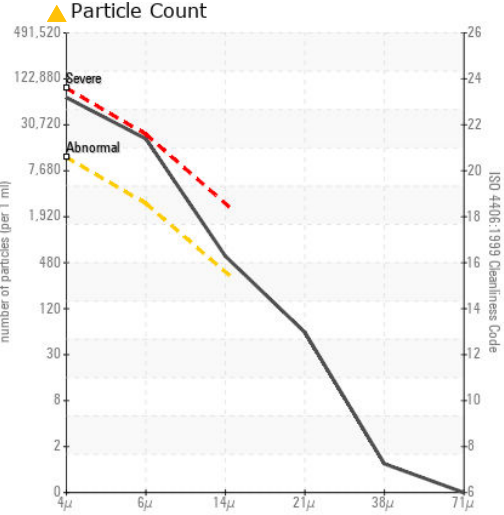
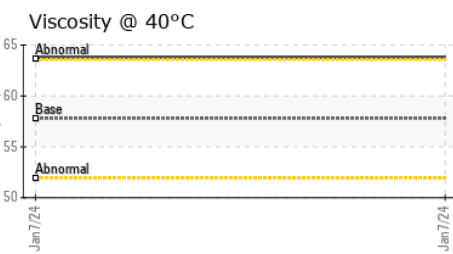
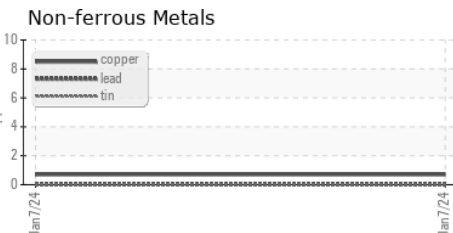
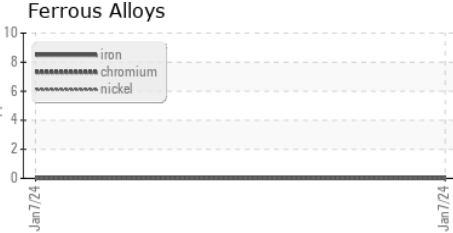
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.01	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	57.8	63.8	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0004871 **Recieved** : 19 Jan 2024  
**Lab Number** : 06065670 **Diagnosed** : 22 Jan 2024  
**Unique Number** : 10837052 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**JBS**  
 11 ELEVENTH ST  
 PLAINWELL, MI  
 US 49080  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: