



OIL ANALYSIS REPORT

Sample Rating Trend

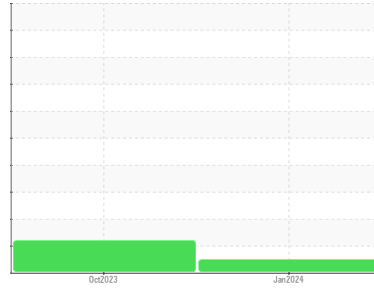
NORMAL



Machine Id
LTC-1 (S/N S0241NFMNTHAA3)

Component
Refrigeration Compressor

Fluid
FRICK COMPRESSOR OIL #3 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USP0004865	USP0001448	---
Sample Date	Client Info	11 Jan 2024	03 Oct 2023	---
Machine Age	hrs	Client Info	221477	219219
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	---
Sample Status		NORMAL	ABNORMAL	---

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	1	<1	---
Chromium	ppm	ASTM D5185m >2	0	0	---
Nickel	ppm	ASTM D5185m	0	0	---
Titanium	ppm	ASTM D5185m	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >3	0	0	---
Lead	ppm	ASTM D5185m >2	0	0	---
Copper	ppm	ASTM D5185m >8	<1	<1	---
Tin	ppm	ASTM D5185m >4	0	0	---
Vanadium	ppm	ASTM D5185m	<1	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	---
Barium	ppm	ASTM D5185m	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	0	0	---
Magnesium	ppm	ASTM D5185m	0	0	---
Calcium	ppm	ASTM D5185m	6	6	---
Phosphorus	ppm	ASTM D5185m	0	<1	---
Zinc	ppm	ASTM D5185m	0	0	---
Sulfur	ppm	ASTM D5185m	52	43	---

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<1	0	---
Sodium	ppm	ASTM D5185m	<1	<1	---
Potassium	ppm	ASTM D5185m >20	0	0	---
Water	%	ASTM D6304 >0.01	0.003	0.004	---
ppm Water	ppm	ASTM D6304 >100	29	48.1	---

FLUID CLEANLINESS

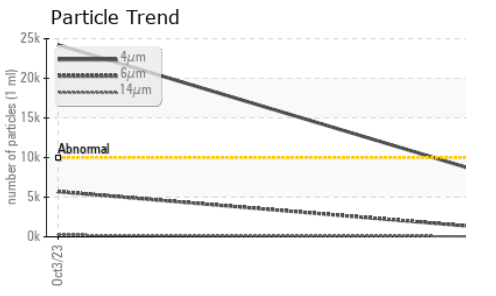
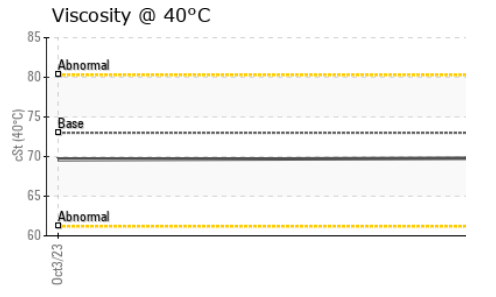
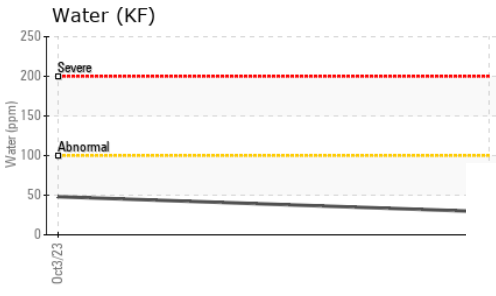
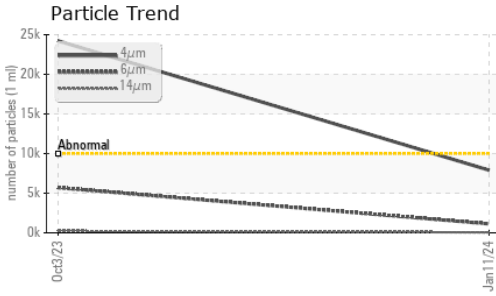
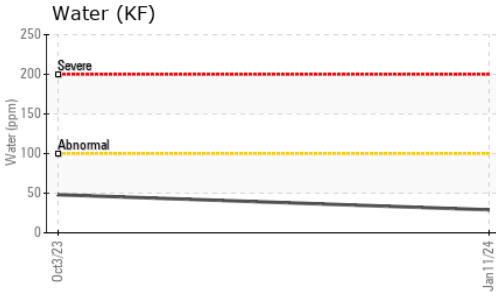
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	7901	▲ 24222	---
Particles >6µm	ASTM D7647 >2500	1129	▲ 5689	---
Particles >14µm	ASTM D7647 >320	50	233	---
Particles >21µm	ASTM D7647 >80	15	47	---
Particles >38µm	ASTM D7647 >20	0	2	---
Particles >71µm	ASTM D7647 >4	0	0	---
Oil Cleanliness	ISO 4406 (c) >20/18/15	20/17/13	▲ 22/20/15	---

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974	0.014	0.029	---



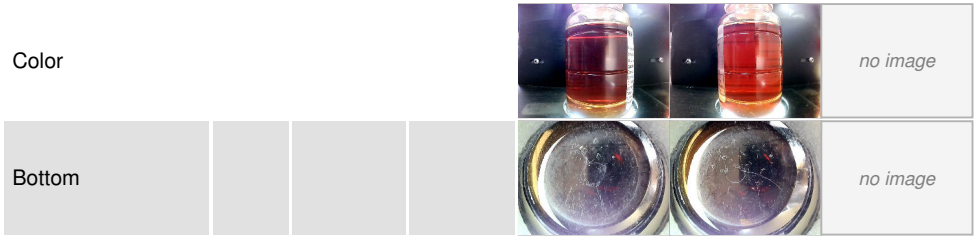
OIL ANALYSIS REPORT



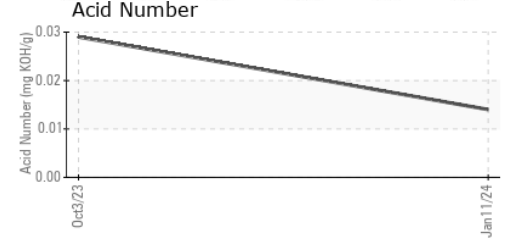
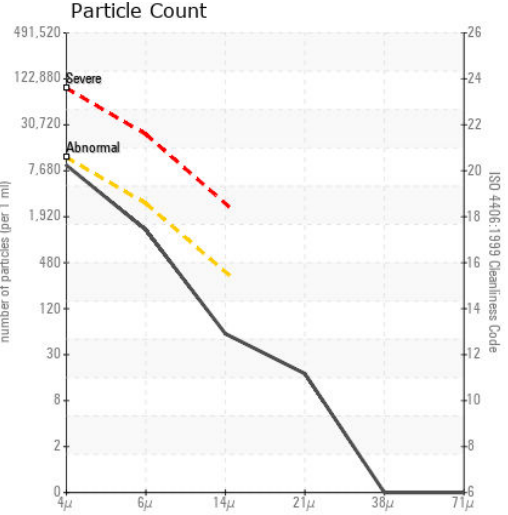
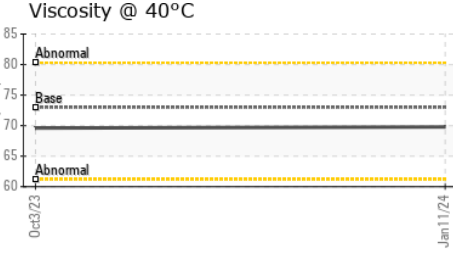
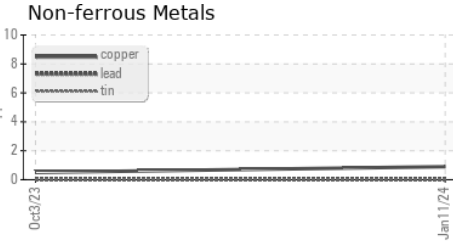
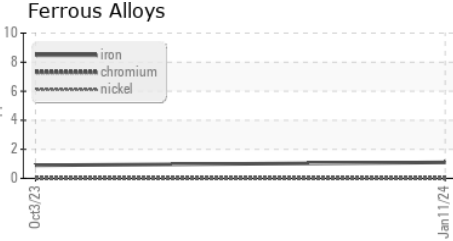
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.01	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 73	69.8	69.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0004865 **Received** : 19 Jan 2024
Lab Number : 06065686 **Diagnosed** : 22 Jan 2024
Unique Number : 10837068 **Diagnostician** : Doug Bogart
Test Package : IND 2

CONAGRA PINNACLE FOODS - FT. MADISON
 2467 HENRY LADYN DR
 FORT MADISON, IA
 US 52627
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)