<u>Sullivan</u> Palatek.

OIL ANALYSIS REPORT

PALEXTRA 44 Machine Id SULLIVAN PALATEK 20ME001689 - AGIATI TIFFIN Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

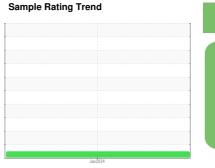
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





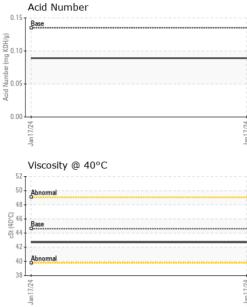
NORMAL

SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06065716		
Sample Date		Client Info		17 Jan 2024		
Machine Age	hrs	Client Info		27347		
Oil Age	hrs	Client Info		8000		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	0.3	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	0.3	0		
Magnesium	ppm	ASTM D5185m	0.4	0		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	689	692		
Zinc	ppm	ASTM D5185m	0	0		
Sulfur	ppm	ASTM D5185m	1237	1416		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.089		



OIL ANALYSIS REPORT

VISUAL



	35				Jan 17/24 🗕 –	Jan 17/24			Jan 17/24
	10 21 21 21 21 21 20 20 20 20 20 20 20 20 20 20 20 20 20	Viscosity @ 40°C			Jan 17/24 d Number (mg KOH(g)	Ac 0.15 0.10	id Number		
	udd 2 10 10 10	Non-ferrous Metal	5		Jan17/24				
	10	Bottom GRAPHS Ferrous Alloys						no image	no image
 Jan17/24 -		Color				a.		no image	no image
		Visc @ 40°C SAMPLE IMAGES	cSt	ASTM D445 method	44.62 limit/bas		current	 history1	 history2
		FLUID PROPERT	IES	method	limit/bas	e	current	history1	history2
		Free Water	scalar	*Visual			NEG		
, ,		Odor Emulsified Water	scalar scalar	*Visual *Visual	NORML >0.1		NORML NEG		
Jan 17/24		Appearance	scalar	*Visual	NORML		NORML		
		Sand/Dirt	scalar	*Visual	NONE		NONE		
		Silt Debris	scalar scalar	*Visual *Visual	NONE NONE				
		Precipitate	scalar	*Visual	NONE		IONE		
		Yellow Metal	scalar scalar	*Visual *Visual	NONE NONE				