Sullivan Palatek.

OIL ANALYSIS REPORT

Area PALEXTRA 44 POLAR AIR 261722-EVO - ESTROLD WILLISTON Component

Compressor

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Comple nating ris		NORMAL
Feb2023	Jan2024	

Sample Rating Trend

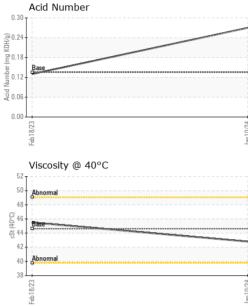


SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06065727	UCS05774055	
Sample Date		Client Info		10 Jan 2024	18 Feb 2023	
Machine Age	hrs	Client Info		8960	6988	
Oil Age	hrs	Client Info		1000	3000	
Oil Changed		Client Info		Not Changd	Changed	
Sample Status				NORMAL	ABNORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	2	1	
Tin	ppm	ASTM D5185m	>15	0	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	
Barium	ppm	ASTM D5185m	0.3	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.3	0	0	
Magnesium	ppm	ASTM D5185m	0.4	0	<1	
Calcium	ppm	ASTM D5185m	0	0	0	
Phosphorus	ppm	ASTM D5185m	689	277	33	
Zinc	ppm	ASTM D5185m	0	8	20	
Sulfur	ppm	ASTM D5185m	1237	763	1299	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	7	1	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m	>20	0	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.27	0.13	



OIL ANALYSIS REPORT

VISUAL



	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal		*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris		*Visual	NONE	NONE	NONE	
	Sand/Dirt		*Visual	NONE	NONE	NONE	
Jan 10/24	Appearance		*Visual	NORML	NORML	NORML	
Jar	Odor		*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.1	NEG	▲ 0.2%	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	44.62	42.8	45.5	
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
	Color						no image
	Bottom						no image
	GRAPHS						
	Ferrous Alloys						
	10 iron 1						
	o - essessesses chromium						
	C sessesses nickel						
	E 6 normanickel						
	E 6 Ministry nickel						
				10/24			
	e 0 E E E E E E E E E E			Jan10/24			
	Non-ferrous Metal	ls	11	Jan10/24			
	Feb 18/23	ls		Jan 10/24			
	Non-ferrous Metal	ls		Jan10/24			
	Non-ferrous Metal	ls		Jan10/24			
	Non-ferrous Metal	ls		Jan 10/24			
	Non-ferrous Metal	ls		Jan 10/24			
	Non-ferrous Metal	ls					
	Non-ferrous Metal	ls		Jan10/24			
	Non-ferrous Metal	ls		Jan10.24	Acid Number		
	Non-ferrous Metal	IS		Jan10.24			
	Non-ferrous Metal	ls		Jan10.24			
	Non-ferrous Metal	ls		Jan10.24			
	Non-ferrous Metal	ls		Jan10.24			
	Non-ferrous Metal	ls		Jan10.24			
	Non-ferrous Metal	ls		10024 10	Base		024
	Non-ferrous Metal	ls		Jan10.24			Jan1024
Laboratory	Non-ferrous Metal Non-ferrous Metal Viscosity @ 40°C	501 Madise		(0,130 (0)H00,24 (0)H00,24 (0)H00,24 (0,12 (0,12) (0,12) (0,12) (0,12) (0,12) (0,12) (0,12) (0,12) (0,13) (Feb18/23	JE	
Laboratory Sample No.	Non-ferrous Metal	501 Madise Recieved	: 19 .	47001 luer 4700 luer	Feb18/23		EMCO-MAXAIR
Laboratory Sample No. Lab Number	Non-ferrous Metal Non-ferrous Metal Viscosity @ 40°C	501 Madise Recieved Diagnose	:19. d:22.	(0,0.30 (0)HOX 0.24 (0)HOX 0.24	Feb18/23		EMCO-MAXAIR ST FARGO, ND
Laboratory Sample No. Lab Number Jnique Number	Non-ferrous Metal Non-ferrous Metal Viscosity @ 40°C	501 Madise Recieved	:19. d:22.	47001 luer 4700 luer	Feb18/23	WES	EMCO-MAXAIR ST FARGO, ND US 58078
Laboratory Sample No. Lab Number Jnique Number Fest Package	Non-ferrous Metal Non-ferrous Metal Viscosity @ 40°C	501 Madise Recieved Diagnose	: 19 . d : 22 . ician : Ang	ry, NC 27513 Jan 2024 Jela Borella	Feb18/23	WES	EMCO-MAXAIR ST FARGO, ND US 58078 iontact: DALE K
Laboratory Sample No. Lab Number Unique Number Test Package this sample report, of test methods that a	Non-ferrous Metal Non-ferrous Metal Non-ferrous Metal Viscosity @ 40°C	501 Madisa Recieved Diagnose Diagnosti rice at 1-80 7025 scop	: 19 . ed : 22 . ician : Ang 00-237-1369 be of accred	ry, NC 27513 Jan 2024 Jela Borella <i>Ditation.</i>	Base Hep-1 H	WES C dalek@jen T:	EMCO-MAXAIR ST FARGO, ND

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