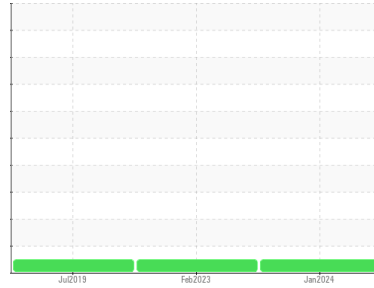


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
PALEXTRA 44
Machine Id
INGERSOLL RAND NK2546U15280 - ESTROLD NEWTOWN
Component
Compressor

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UCS06065732	UCS05774045	UCS04770586
Sample Date	Client Info			11 Jan 2024	14 Feb 2023	30 Jul 2019
Machine Age	hrs	Client Info		18226	14194	6167
Oil Age	hrs	Client Info		2500	4000	2000
Oil Changed		Client Info		Not Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

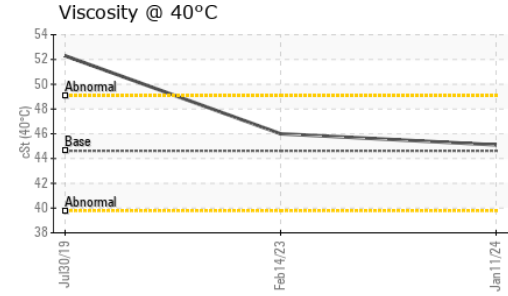
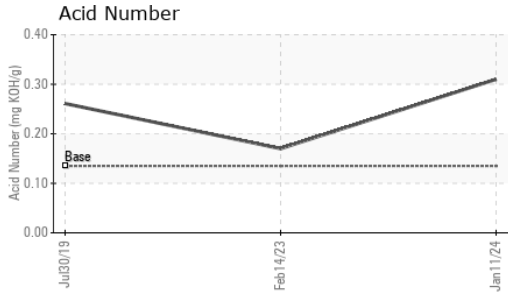
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	9
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Tin	ppm	ASTM D5185m	>15	0	0	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	2
Barium	ppm	ASTM D5185m	0.3	<1	2	663
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese	ppm	ASTM D5185m	0.3	0	0	<1
Magnesium	ppm	ASTM D5185m	0.4	0	0	1
Calcium	ppm	ASTM D5185m	0	0	0	3
Phosphorus	ppm	ASTM D5185m	689	407	521	2
Zinc	ppm	ASTM D5185m	0	0	0	5
Sulfur	ppm	ASTM D5185m	1237	464	460	245

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	3	2
Sodium	ppm	ASTM D5185m		<1	0	28
Potassium	ppm	ASTM D5185m	>20	0	<1	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.31	0.17	0.261

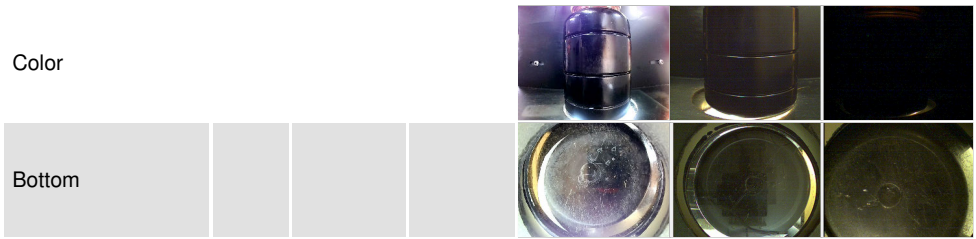
OIL ANALYSIS REPORT



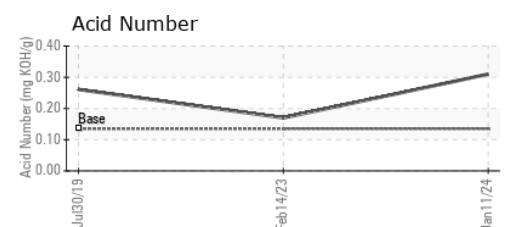
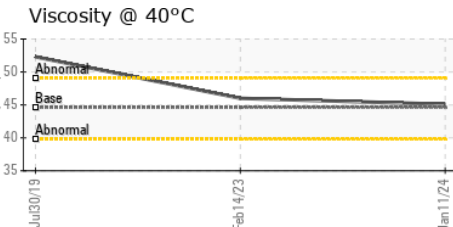
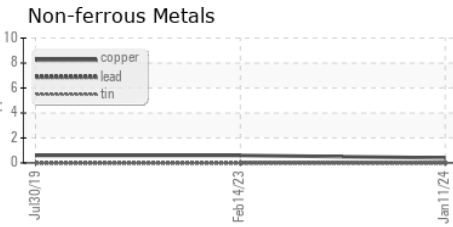
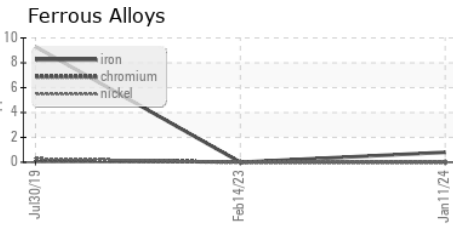
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	HEAVY
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.62	45.1	46.0	52.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06065732 **Recieved** : 19 Jan 2024
Lab Number : **06065732** **Diagnosed** : 22 Jan 2024
Unique Number : 10837114 **Diagnostician** : Angela Borella
Test Package : IND 2

JEMCO-MAXAIR
 WEST FARGO, ND
 US 58078
 Contact: DALE K
 dalek@jemco-maxair.com
 T: (701)281-0362
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)