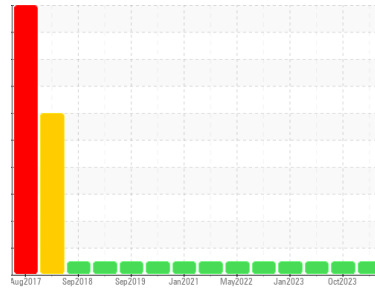




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**CONSTRUCTORS, INC**  
 Machine Id  
**040686**  
 Component  
**Gasoline Engine**  
 Fluid  
**MOBIL 1 FORMULA SAE 5W30 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>SBP0005737</b>	SBP0004843	SBP0004460
Sample Date	Client Info			<b>24 Jan 2024</b>	06 Oct 2023	25 May 2023
Machine Age	hrs	Client Info		<b>6110</b>	5902	5552
Oil Age	hrs	Client Info		<b>208</b>	350	280
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>4.0		<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2		<b>NEG</b>	NEG	NEG
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<b>40</b>	35	25
Chromium	ppm	ASTM D5185m	>20	<b>3</b>	3	2
Nickel	ppm	ASTM D5185m	>5	<b>&lt;1</b>	1	<1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>40	<b>8</b>	7	5
Lead	ppm	ASTM D5185m	>50	<b>0</b>	1	0
Copper	ppm	ASTM D5185m	>155	<b>11</b>	9	12
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>94</b>	20	49
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>92</b>	70	75
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	1	<1
Magnesium	ppm	ASTM D5185m		<b>614</b>	521	497
Calcium	ppm	ASTM D5185m		<b>1435</b>	1187	1237
Phosphorus	ppm	ASTM D5185m		<b>755</b>	682	685
Zinc	ppm	ASTM D5185m		<b>956</b>	800	814
Sulfur	ppm	ASTM D5185m		<b>3457</b>	2703	3215

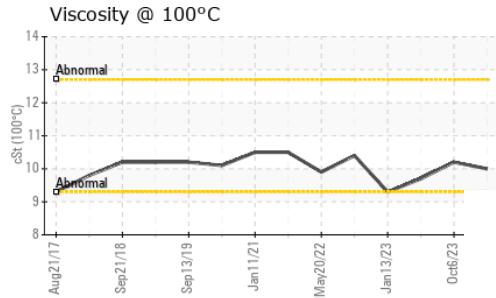
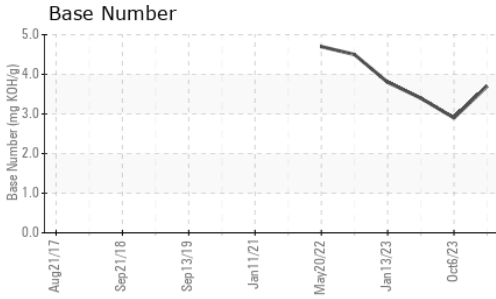
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>30	<b>19</b>	17	12
Sodium	ppm	ASTM D5185m	>400	<b>2</b>	4	2
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	4	2

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		<b>0.1</b>	0	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>10.3</b>	11.3	10.0
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>21.0</b>	23.4	21.4

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>14.5</b>	19.3	15.8
Base Number (BN)	mg KOH/g	ASTM D2896		<b>3.7</b>	2.9	3.4



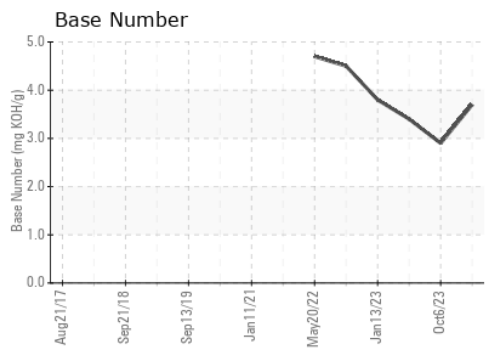
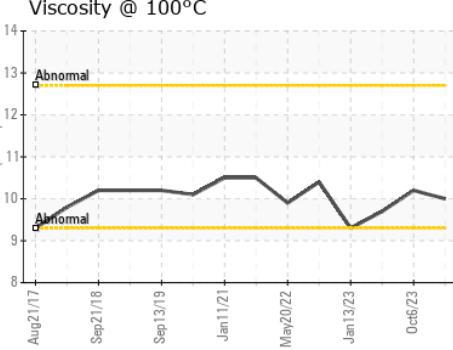
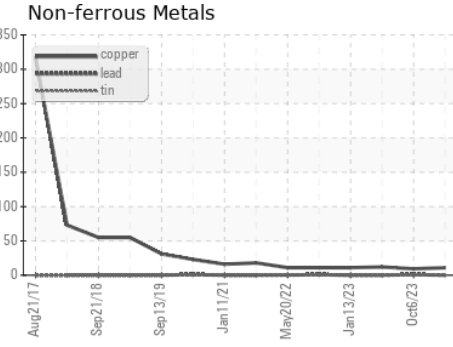
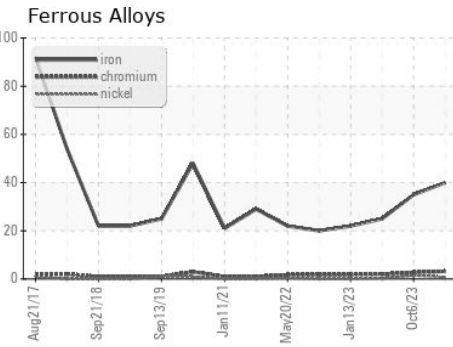
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	<b>10.0</b>	10.2	9.7

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : SBP0005737 **Received** : 30 Jan 2024  
**Lab Number** : **06073807** **Diagnosed** : 31 Jan 2024  
**Unique Number** : 10855898 **Diagnostician** : Wes Davis  
**Test Package** : FLEET

**Constructors Inc. - 603659**  
 1815 Y Street  
 Lincoln, NE  
 US 68508

Contact: Loren Michael  
 LorenM@constructorslincoln.com  
 T: (402)434-2157  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)