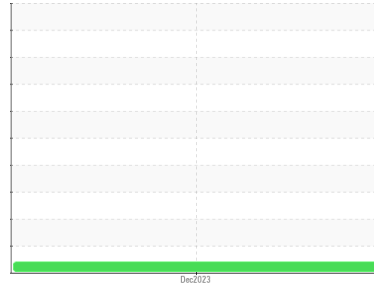




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
5682055 (S/N 3026)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KCPA010200	---	---
Sample Date	Client Info	13 Dec 2023	---	---
Machine Age	hrs	Client Info	11467	---
Oil Age	hrs	Client Info	0	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	4	---
Chromium	ppm	ASTM D5185m >10	0	---
Nickel	ppm	ASTM D5185m >3	0	---
Titanium	ppm	ASTM D5185m >3	<1	---
Silver	ppm	ASTM D5185m >2	0	---
Aluminum	ppm	ASTM D5185m >10	0	---
Lead	ppm	ASTM D5185m >10	0	---
Copper	ppm	ASTM D5185m >50	25	---
Tin	ppm	ASTM D5185m >10	0	---
Vanadium	ppm	ASTM D5185m	0	---
Cadmium	ppm	ASTM D5185m	0	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---
Barium	ppm	ASTM D5185m 90	0	---
Molybdenum	ppm	ASTM D5185m	0	---
Manganese	ppm	ASTM D5185m	0	---
Magnesium	ppm	ASTM D5185m 90	0	---
Calcium	ppm	ASTM D5185m 2	0	---
Phosphorus	ppm	ASTM D5185m	0	---
Zinc	ppm	ASTM D5185m	2	---
Sulfur	ppm	ASTM D5185m	16408	---

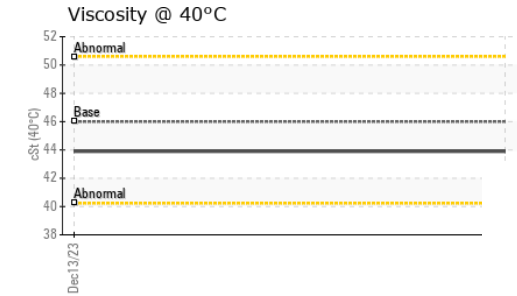
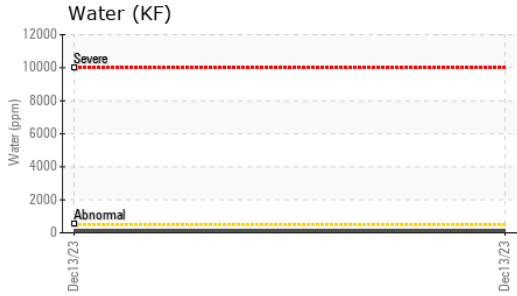
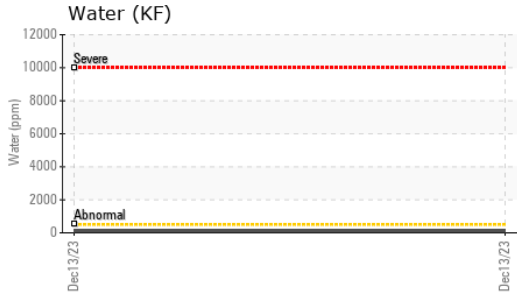
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	---
Sodium	ppm	ASTM D5185m	0	---
Potassium	ppm	ASTM D5185m >20	0	---
Water	%	ASTM D6304 >0.05	0.011	---
ppm Water	ppm	ASTM D6304 >500	115	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.36	---

OIL ANALYSIS REPORT



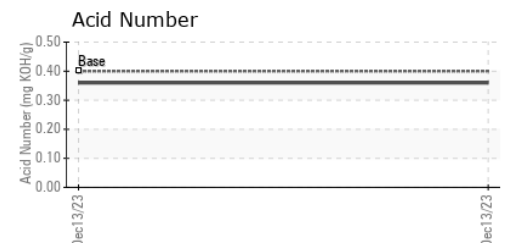
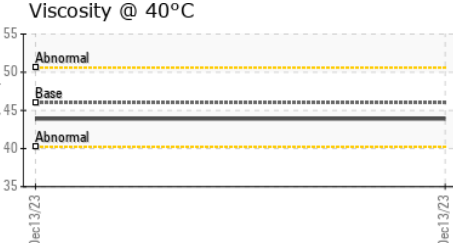
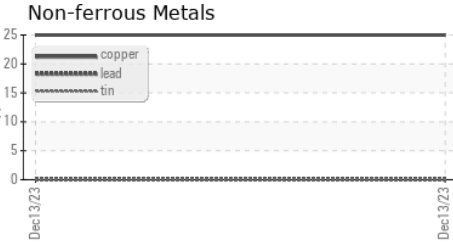
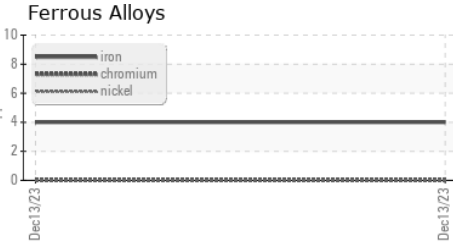
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.9	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA010200 **Recieved** : 30 Jan 2024
Lab Number : 06073942 **Diagnosed** : 31 Jan 2024
Unique Number : 10856033 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

LEEMAN ARCHITECTURAL
 209 W INDUSTRIAL BLVD
 DALTON, GA
 US 30720
 Contact: L. HIGGINS
 higgins@leemanco.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)