

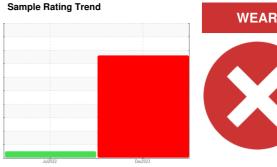
PROBLEM SUMMARY

WEAR

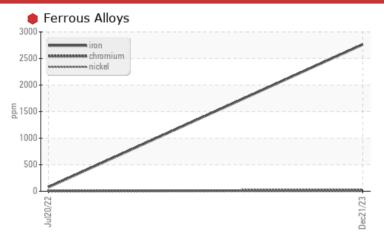
Machine Id **040-R0006**

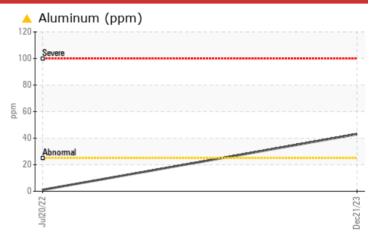
Component **Right Final Drive**

SCHAEFFER SCHAEFFER 293 MOLY 75W90 (--- GAL)



COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				SEVERE	NORMAL		
Iron	ppm	ASTM D5185m	>500	2762	74		
Chromium	ppm	ASTM D5185m	>10	22	2		
Aluminum	ppm	ASTM D5185m	>25	43	1		

Customer Id: AECCHATN Sample No.: WC0868438 Lab Number: 06074187 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data: Sean Felton +1 919-379-4092 sfelton@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED A	RECOMMENDED ACTIONS				
Action	Status	Date	Done By	Description	
Inspect Wear Source			?	We advise that you inspect for the source(s) of wear.	
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.	
Resample			?	We recommend an early resample to monitor this condition.	

HISTORICAL DIAGNOSIS

20 Jul 2022 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. Confirm oil type. The condition of the oil is acceptable for the time in service.





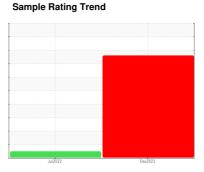
OIL ANALYSIS REPORT

040-R0006

Component

Right Final Drive

SCHAEFFER SCHAEFFER 293 MOLY 75W90 (--- GAL)





DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

The aluminum level is abnormal. The iron level is severe. The chromium level is abnormal. Gear wear is indicated.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

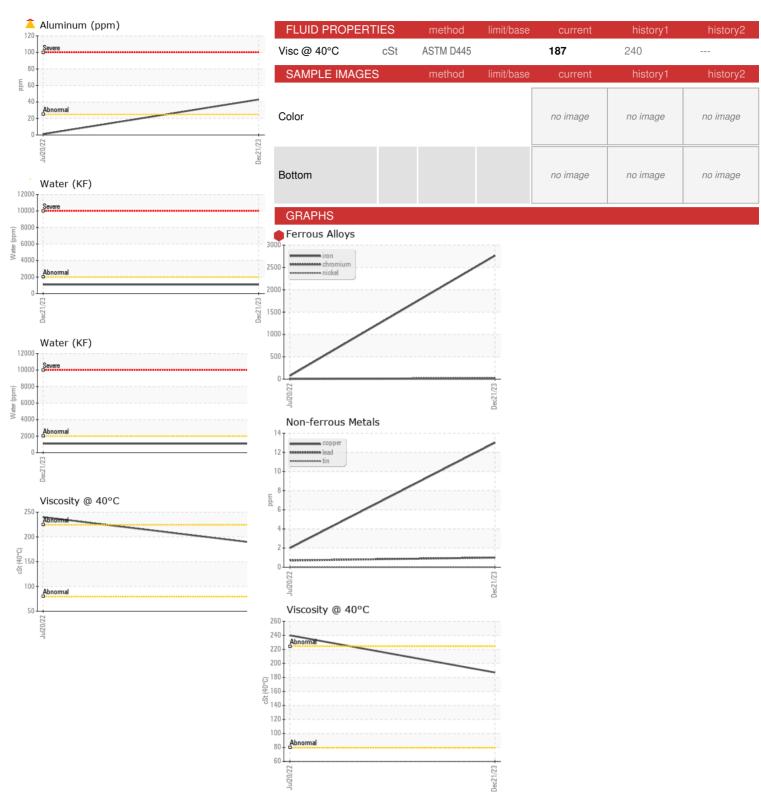
Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

0 (GAL)			Jul2022	Dec2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0868438	WC0698081	
Sample Date		Client Info		21 Dec 2023	20 Jul 2022	
Machine Age	hrs	Client Info		6459	2244	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				SEVERE	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>500	2762	74	
Chromium	ppm	ASTM D5185m	>10	<u>^</u> 22	2	
Nickel	ppm	ASTM D5185m	>10	1	0	
- itanium	ppm	ASTM D5185m		1	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	43	1	
_ead	ppm	ASTM D5185m	>25	1	<1	
Copper	ppm	ASTM D5185m	>50	13	2	
- in	ppm	ASTM D5185m	>10	0	0	
/anadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		65	258	
Barium	ppm	ASTM D5185m		1	24	
Molybdenum	ppm	ASTM D5185m		2	2	
Manganese	ppm	ASTM D5185m		18	2	
Magnesium	ppm	ASTM D5185m		5	<1	
Calcium	ppm	ASTM D5185m		78	17	
Phosphorus	ppm	ASTM D5185m		1071	1227	
Zinc	ppm	ASTM D5185m		74	57	
Sulfur		ASTM D5185m		24012	25077	
	ppm			-		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	25	3	
Sodium	ppm	ASTM D5185m		20	13	
Potassium	ppm	ASTM D5185m		24	9	
Vater	%	ASTM D6304		0.109		
ppm Water	ppm	ASTM D6304	>2000	1090		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG	
ree Water	scalar	*Visual		NEG	NEG	



OIL ANALYSIS REPORT







Laboratory Sample No.

Lab Number Unique Number

: WC0868438 : 06074187 : 10856278

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved Diagnosed

: 31 Jan 2024 Diagnostician : Sean Felton

Test Package : CONST (Additional Tests: KF)

: 30 Jan 2024

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

SHIMMICK CONSTRUCTION

5535 TRAILHEAD DRIVE CHATTANOOGA, TN US 37415

Contact: DANIEL LISELLA

daniel.lisella@shimmick.com

T: F: