

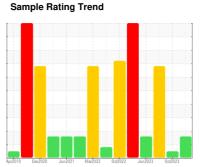
OIL ANALYSIS REPORT



CATERPILLAR 299D SKIDSTEER 040-0019 (S/N CAT0299DAFD204356)

Component **Right Final Drive**

SCHAEFFER SCHAEFFER 293 MOLY 75W90 (1 QTS)





DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

Gear wear is indicated.

Contamination

There is no indication of any contamination in the oil.

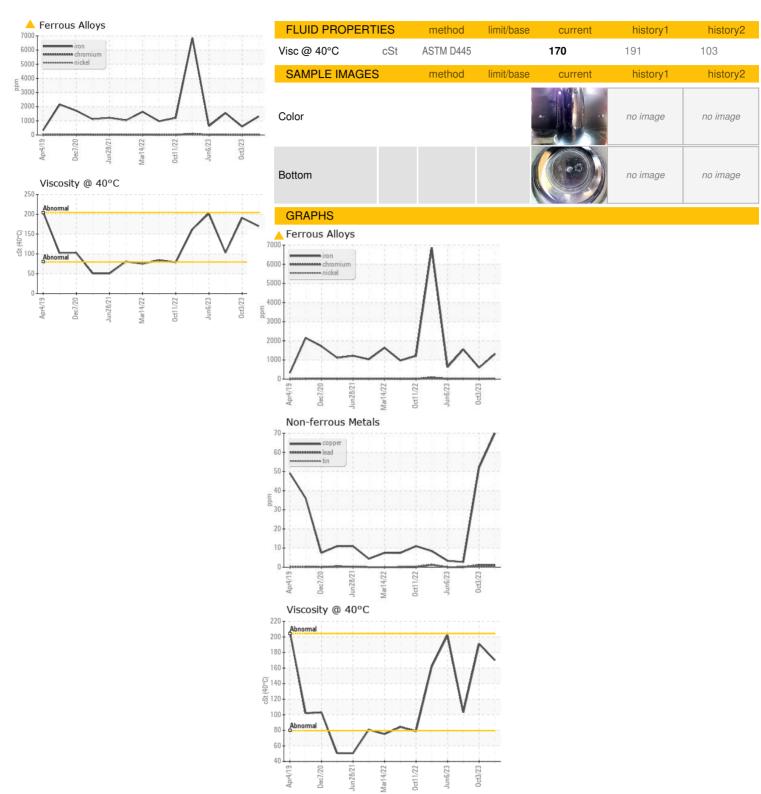
Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0868390	WC0815228	WC0815217
Sample Date		Client Info		21 Dec 2023	03 Oct 2023	13 Jul 2023
Machine Age	hrs	Client Info		11252	10384	9565
Dil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				ABNORMAL	NORMAL	SEVERE
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>800	1309	596	1552
Chromium	ppm	ASTM D5185m	>10	<u> 18</u>	9	<u>^</u> 21
Nickel	ppm	ASTM D5185m	>5	4	2	1
Titanium	ppm	ASTM D5185m	>15	1	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	20	7	6
_ead	ppm	ASTM D5185m	>10	1	1	0
Copper	ppm	ASTM D5185m	>75	70	52	3
Γin	ppm	ASTM D5185m	>8	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	<1
ADDITIVES	•••	method	limit/base	current	history1	history2
		ASTM D5185m		158	159	45
Boron Barium	ppm	ASTM D5185m		16	4	0
	ppm				11	177
Molybdenum	ppm	ASTM D5185m		<1 16	10	
A				מו	1()	20
Manganese	ppm	ASTM D5185m				
Magnesium	ppm	ASTM D5185m		11	0	2
Magnesium Calcium	ppm	ASTM D5185m ASTM D5185m		11 124	0 7	2 39
Magnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		11 124 1260	0 7 1213	2 39 689
Magnesium Calcium Phosphorus Zinc	ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		11 124 1260 62	0 7 1213 55	2 39 689 44
Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		11 124 1260	0 7 1213	2 39 689
Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	11 124 1260 62	0 7 1213 55	2 39 689 44
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		11 124 1260 62 22040	0 7 1213 55 21957	2 39 689 44 17061
Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method		11 124 1260 62 22040 current	0 7 1213 55 21957 history1	2 39 689 44 17061 history2
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m		11 124 1260 62 22040 current 78	0 7 1213 55 21957 history1	2 39 689 44 17061 history2 26
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m	>400	11 124 1260 62 22040 current 78 10	0 7 1213 55 21957 history1 9	2 39 689 44 17061 history2 26
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>400 >20	11 124 1260 62 22040 current 78 10	0 7 1213 55 21957 history1 9 10	2 39 689 44 17061 history2 26 4
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m MEthod ASTM D5185m	>400 >20 limit/base	11 124 1260 62 22040 current 78 10 21	0 7 1213 55 21957 history1 9 10 18	2 39 689 44 17061 history2 26 4 4
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method *Visual	>400 >20 limit/base NONE	11 124 1260 62 22040 current 78 10 21 current NONE	0 7 1213 55 21957 history1 9 10 18 history1 NONE	2 39 689 44 17061 history2 26 4 4 history2 NONE
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate	ppm ppm ppm ppm ppm ppm ppm ppm scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m METHOD METHOD ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Wethod *Visual	>400 >20 limit/base NONE NONE	11 124 1260 62 22040 current 78 10 21 current NONE	0 7 1213 55 21957 history1 9 10 18 history1 NONE	2 39 689 44 17061 history2 26 4 4 history2 NONE
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt	ppm ppm ppm ppm ppm ppm ppm ppm scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m MEthod ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE	11 124 1260 62 22040 current 78 10 21 current NONE NONE	0 7 1213 55 21957 history1 9 10 18 history1 NONE NONE	2 39 689 44 17061 history2 26 4 4 history2 NONE NONE
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE	11 124 1260 62 22040 current 78 10 21 current NONE NONE NONE NONE	0 7 1213 55 21957 history1 9 10 18 history1 NONE NONE NONE MODER	2 39 689 44 17061 history2 26 4 4 history2 NONE NONE NONE
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris	ppm ppm ppm ppm ppm ppm ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE NONE	11 124 1260 62 22040 current 78 10 21 current NONE NONE NONE NONE NONE NONE	0 7 1213 55 21957 history1 9 10 18 history1 NONE NONE NONE NONE NONE NONE NONE	2 39 689 44 17061 history2 26 4 4 history2 NONE NONE NONE NONE
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	ppm ppm ppm ppm ppm ppm ppm ppm ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m MEthod ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual	>400 >20 limit/base NONE NONE NONE NONE NONE NONE NONE NONE	11 124 1260 62 22040 current 78 10 21 current NONE NONE NONE NONE NONE NONE NONE NON	0 7 1213 55 21957 history1 9 10 18 history1 NONE NONE NONE NONE NONE NONE NONE NON	2 39 689 44 17061 history2 26 4 4 history2 NONE NONE NONE NONE NONE
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm ppm ppm ppm ppm ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 limit/base NONE NONE	11 124 1260 62 22040 current 78 10 21 current NONE NONE NONE NONE NONE NONE NONE NON	0 7 1213 55 21957 history1 9 10 18 history1 NONE NONE NONE NONE NONE NONE NONE NON	2 39 689 44 17061 history2 26 4 4 history2 NONE NONE NONE NONE NONE NONE NONE NON



OIL ANALYSIS REPORT







Certificate L2367

Laboratory

Sample No. Lab Number Unique Number : 10856313 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0868390 : 06074222

Recieved Diagnosed

: 30 Jan 2024 : 31 Jan 2024 Diagnostician : Jonathan Hester SHIMMICK CONSTRUCTION 5535 TRAILHEAD DRIVE

CHATTANOOGA, TN US 37415

Contact: DANIEL LISELLA daniel.lisella@shimmick.com

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

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