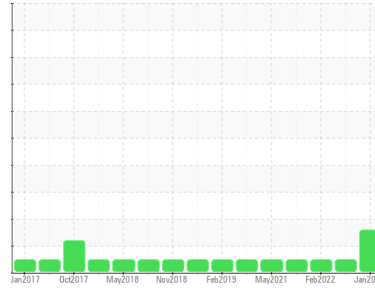




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
2H28
 Machine Id
PETERBILT PB348 RTK9744 (S/N 2NP3LJ0X4HM417295)
 Component
Diesel Engine
 Fluid
DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

Ring and cylinder wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		ARI0006397	ARI0006370	ARI0005278
Sample Date	Client Info		08 Jan 2024	09 Mar 2023	01 Feb 2022
Machine Age	mls	Client Info	122182	122500	95714
Oil Age	mls	Client Info	6480	30000	9305
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			MARGINAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Water	WC Method	>0.2	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	▲ 93	25	27
Chromium	ppm	ASTM D5185m >20	▲ 16	1	1
Nickel	ppm	ASTM D5185m >4	1	0	0
Titanium	ppm	ASTM D5185m	<1	0	<1
Silver	ppm	ASTM D5185m >3	<1	0	0
Aluminum	ppm	ASTM D5185m >20	7	4	5
Lead	ppm	ASTM D5185m >40	3	<1	2
Copper	ppm	ASTM D5185m >330	3	2	3
Tin	ppm	ASTM D5185m >15	<1	<1	0
Antimony	ppm	ASTM D5185m	---	---	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 250	38	29	6
Barium	ppm	ASTM D5185m 10	0	0	0
Molybdenum	ppm	ASTM D5185m 100	69	62	67
Manganese	ppm	ASTM D5185m	1	<1	<1
Magnesium	ppm	ASTM D5185m 450	895	643	1059
Calcium	ppm	ASTM D5185m 3000	1304	1676	1306
Phosphorus	ppm	ASTM D5185m 1150	1062	935	1077
Zinc	ppm	ASTM D5185m 1350	1367	1300	1351
Sulfur	ppm	ASTM D5185m 4250	3105	3349	2588

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	8	6	5
Sodium	ppm	ASTM D5185m >158	3	3	0
Potassium	ppm	ASTM D5185m >20	4	5	6

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.9	0.6	0.7
Nitration	Abs/cm	*ASTM D7624 >20	16.0	15.0	16.9
Sulfation	Abs/.1mm	*ASTM D7415 >30	30.5	25.6	30.2

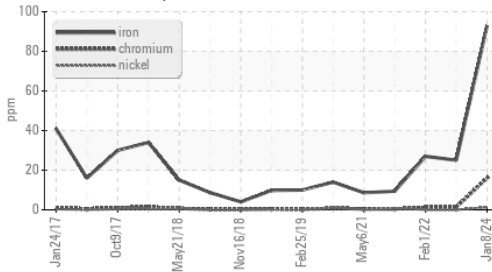
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	31.2	26.4	30.6
Base Number (BN)	mg KOH/g	ASTM D2896 8.5	5.5	7.0	6.4



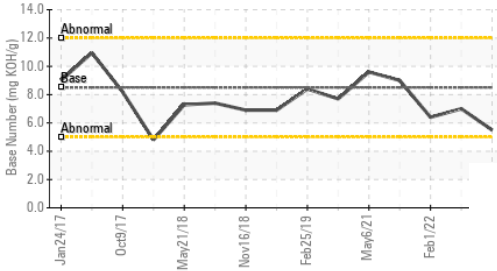
OIL ANALYSIS REPORT

▲ Ferrous Alloys



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

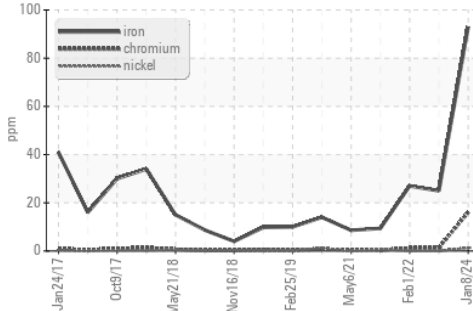
Base Number



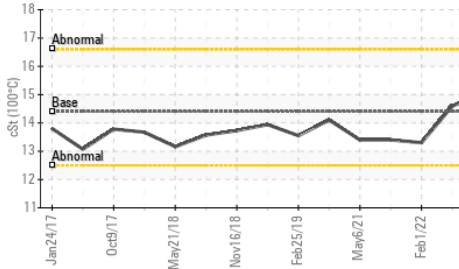
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	15.0	14.6

GRAPHS

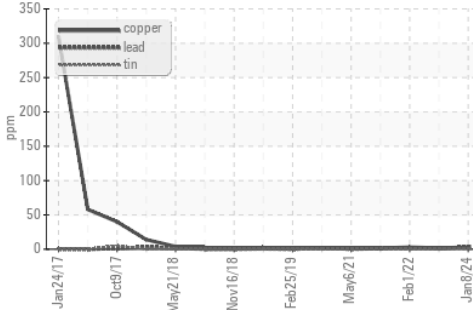
▲ Ferrous Alloys



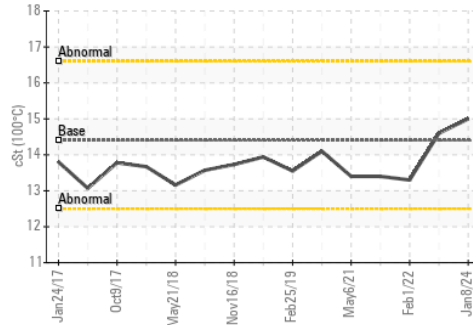
Viscosity @ 100°C



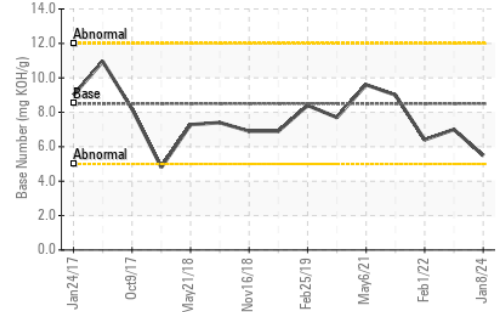
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ARI0006397 **Received** : 30 Jan 2024
Lab Number : 06074448 **Diagnosed** : 01 Feb 2024
Unique Number : 10856539 **Diagnostician** : Jonathan Hester
Test Package : CONST (Additional Tests: TBN)

INSITUFORM TECHNOLOGIES, INC
 17988 EDISON AVE.
 CHESTERFIELD, MO
 US 63005
 Contact: WILLIAM COWELL
 WCOWELL@INSITUFORM.COM
 T: (317)450-3774
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)