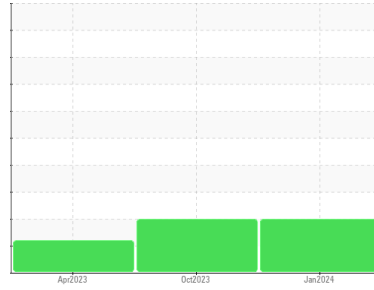


Machine Id
SULLAIR 95820 - FORTERRA PIPE
 Component
Compressor
 Fluid
QUINCY QUINSYN (--- GAL)



DIAGNOSIS

Recommendation
 The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate amount of visible silt present in the sample.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			TO50001847	QUC0000521	QUC0000394
Sample Date	Client Info			02 Jan 2024	20 Oct 2023	04 Apr 2023
Machine Age	hrs	Client Info		72377	71574	69186
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Not Chngd	Changed	Not Chngd
Sample Status				ABNORMAL	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4	7	4
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	1	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		<1	3	0
Phosphorus	ppm	ASTM D5185m		69	205	94
Zinc	ppm	ASTM D5185m		20	66	56
Sulfur	ppm	ASTM D5185m		998	559	1005

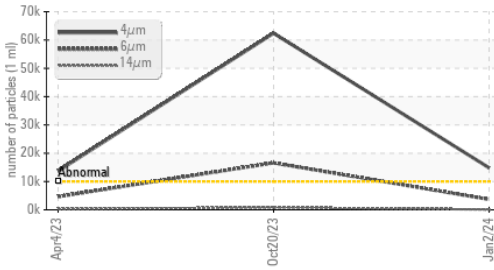
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	<1
Sodium	ppm	ASTM D5185m		2	10	4
Potassium	ppm	ASTM D5185m	>20	2	1	<1
Water	%	ASTM D6304	>0.1	0.009	0.006	0.008
ppm Water	ppm	ASTM D6304	>1000	96	60.7	86.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ 14839	▲ 62396	▲ 13701
Particles >6µm		ASTM D7647	>2500	▲ 3667	▲ 16590	▲ 4667
Particles >14µm		ASTM D7647	>320	87	▲ 815	268
Particles >21µm		ASTM D7647	>80	9	▲ 196	41
Particles >38µm		ASTM D7647	>20	0	6	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ 21/19/14	▲ 23/21/17	▲ 21/19/15

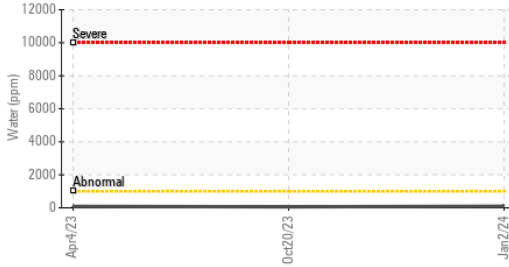
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	.10	0.71	0.24	0.22

OIL ANALYSIS REPORT

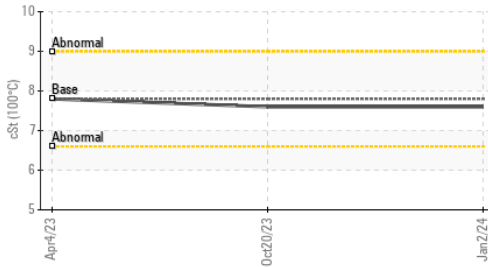
Particle Trend



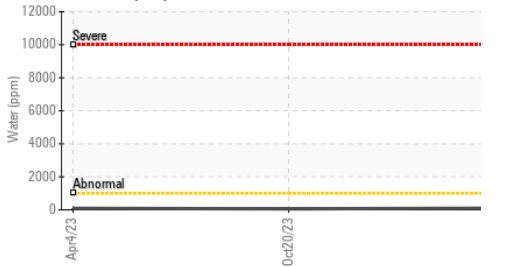
Water (KF)



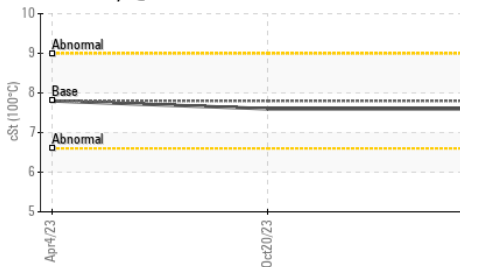
Viscosity @ 100°C



Water (KF)



Viscosity @ 100°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

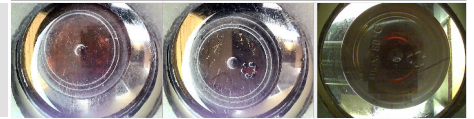
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.6	44.7	45.7
Visc @ 100°C	cSt	ASTM D445	7.8	7.6	7.8
Viscosity Index (VI)	Scale	ASTM D2270	132	137	133

SAMPLE IMAGES

Color

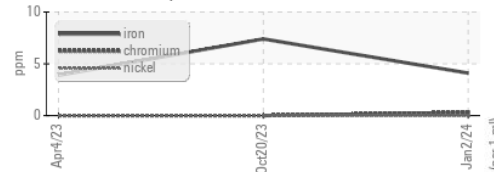


Bottom

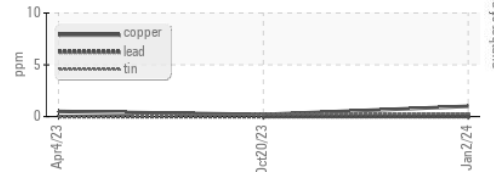


GRAPHS

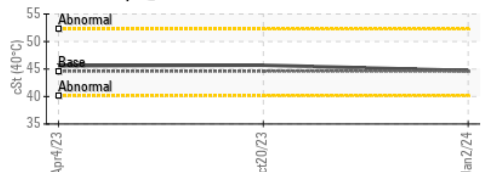
Ferrous Alloys



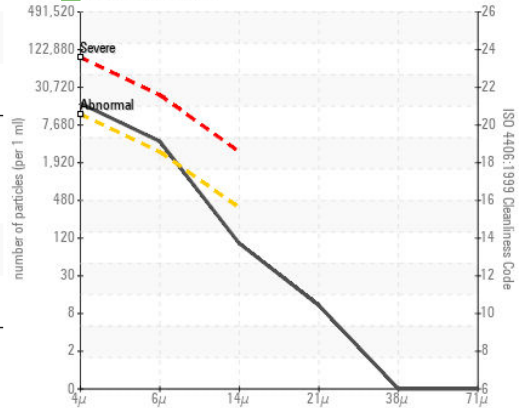
Non-ferrous Metals



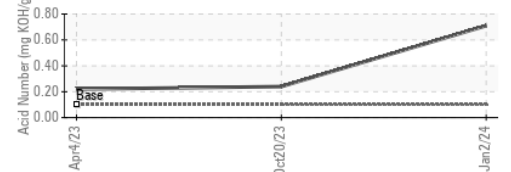
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO50001847 **Received** : 30 Jan 2024
Lab Number : 06074695 **Diagnosed** : 01 Feb 2024
Unique Number : 10856786 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

QUALITY COMPRESSOR

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