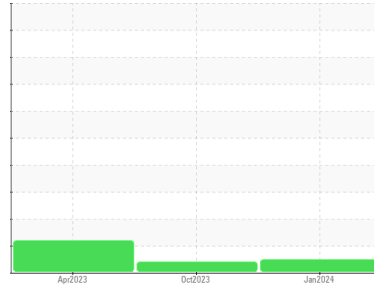


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
CHICAGO PNEUMATIC 212458 - LONGHORN LOCKERS

Component
Compressor
Fluid
ROTAIR XTRA (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			TO50001875	QUC0000536	QUC0000445
Sample Date	Client Info			08 Jan 2024	20 Oct 2023	11 Apr 2023
Machine Age	hrs	Client Info		2241	2145	780
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Not Changed	Not Changd	Not Changed
Sample Status				NORMAL	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	<1	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	3	6
Lead	ppm	ASTM D5185m	>25	<1	0	0
Copper	ppm	ASTM D5185m	>50	<1	0	0
Tin	ppm	ASTM D5185m	>15	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

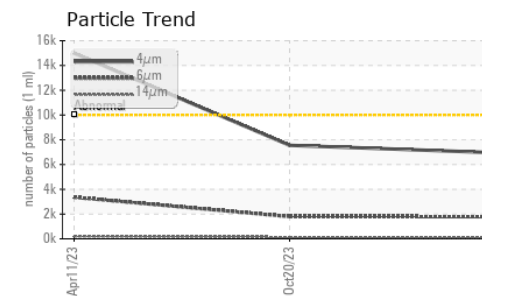
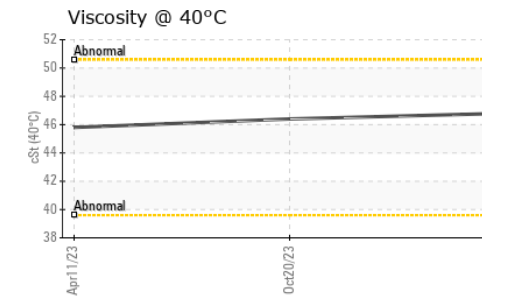
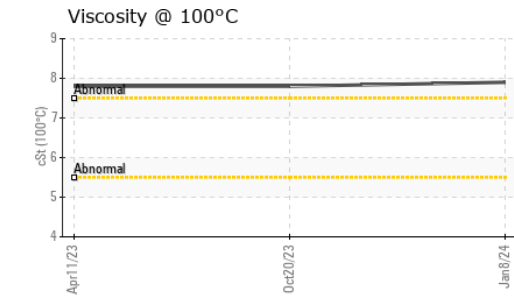
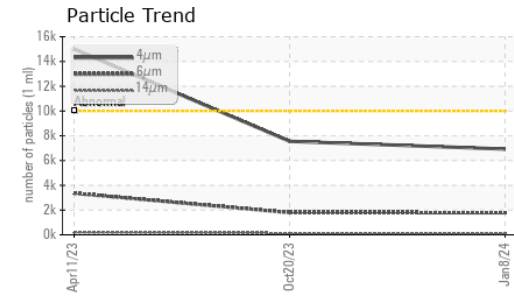
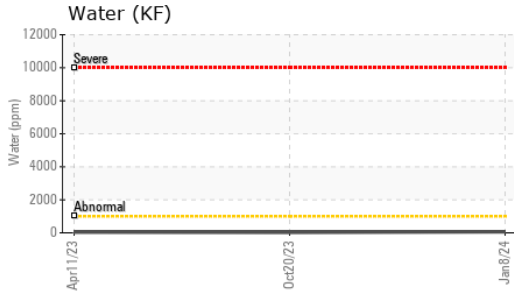
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	5
Calcium	ppm	ASTM D5185m		0	4	0
Phosphorus	ppm	ASTM D5185m		6	42	57
Zinc	ppm	ASTM D5185m		75	79	110
Sulfur	ppm	ASTM D5185m		8	114	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	0
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	3	3	5
Water	%	ASTM D6304	>0.1	0.005	0.003	0.003
ppm Water	ppm	ASTM D6304	>1000	58	26.2	39.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	6925	7552	▲ 14996
Particles >6µm		ASTM D7647	>2500	1785	1793	▲ 3355
Particles >14µm		ASTM D7647	>320	123	135	196
Particles >21µm		ASTM D7647	>80	30	38	83
Particles >38µm		ASTM D7647	>20	1	1	8
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	20/18/14	20/18/14	▲ 21/19/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.14	0.11	0.17

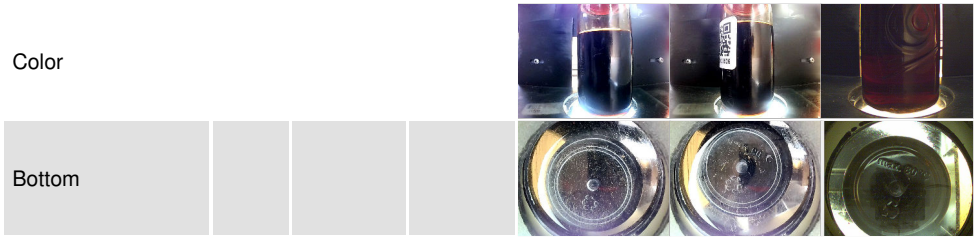
OIL ANALYSIS REPORT



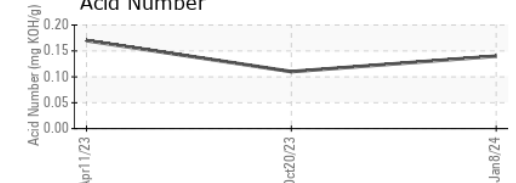
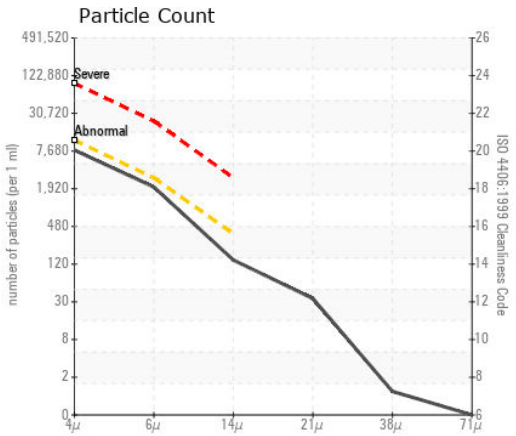
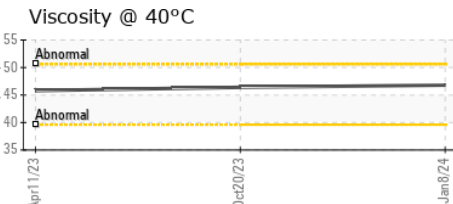
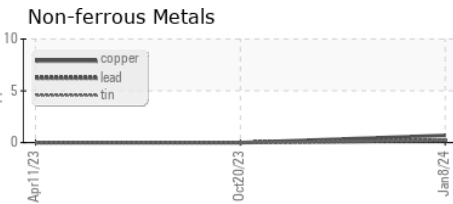
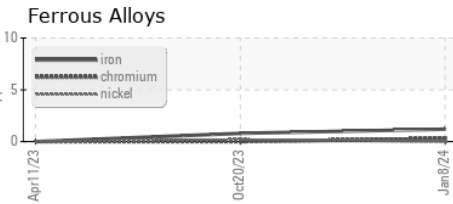
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.8	46.4	45.8
Visc @ 100°C	cSt	ASTM D445	7.9	7.8	7.8
Viscosity Index (VI)	Scale	ASTM D2270	139	137	139

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO50001875 **Received** : 30 Jan 2024
Lab Number : 06074696 **Diagnosed** : 01 Feb 2024
Unique Number : 10856787 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

QUALITY COMPRESSOR
 4428 CR 616
 ALVARADO, TX
 US 76009
 Contact: SEAN
 SEAN@QCOMPRESSOR.COM
 T: (817)822-1333
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)