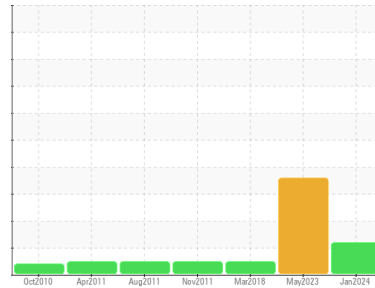




OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION



Area
TM 5
 Machine Id
TM 5 SUNDAY DRIVE GRBX
 Component
Gearbox
 Fluid
{not provided} (--- GAL)

DIAGNOSIS

Recommendation
 The oil is near the end of its useful service life, recommend schedule an oil change. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
 The AN level is at the top-end of the recommended limit.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0038115	RP0023600	RP190849
Sample Date	Client Info			29 Jan 2024	24 May 2023	19 Mar 2018
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		15	21	---
Iron	ppm	ASTM D5185m	>200	108	48	0
Chromium	ppm	ASTM D5185m	>15	<1	0	0
Nickel	ppm	ASTM D5185m	>15	1	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	1	0
Lead	ppm	ASTM D5185m	>100	1	6	<1
Copper	ppm	ASTM D5185m	>200	36	▲ 187	3
Tin	ppm	ASTM D5185m	>25	1	1	0
Antimony	ppm	ASTM D5185m	>5	---	---	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

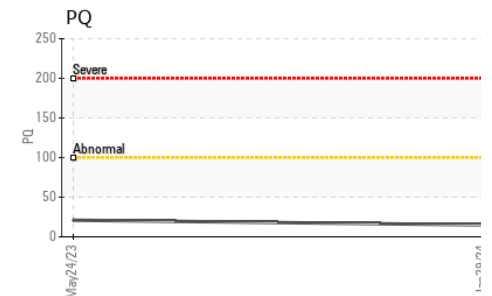
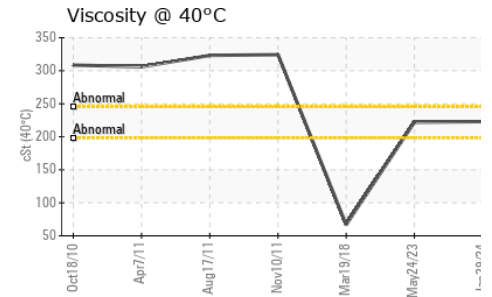
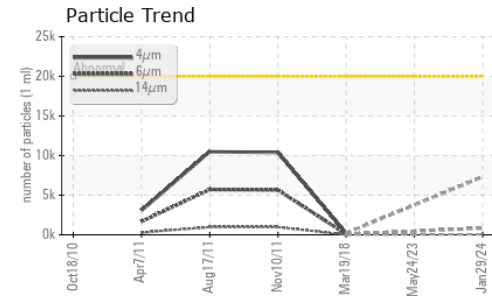
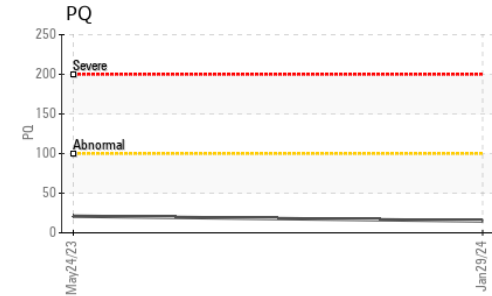
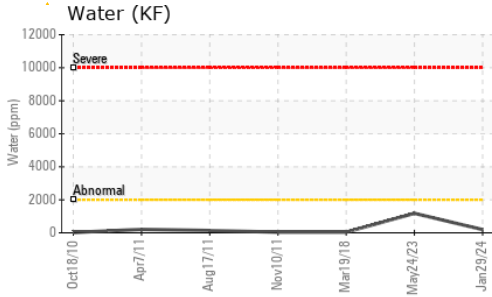
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		25	31	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		0	0	6
Calcium	ppm	ASTM D5185m		0	<1	38
Phosphorus	ppm	ASTM D5185m		381	463	234
Zinc	ppm	ASTM D5185m		197	245	308

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	10	10	<1
Sodium	ppm	ASTM D5185m		0	0	1
Potassium	ppm	ASTM D5185m	>20	2	<1	0
Water	%	ASTM D6304	>0.2	0.019	0.118	0.004
ppm Water	ppm	ASTM D6304	>2000	195	1180	40

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	7334	---	210
Particles >6µm		ASTM D7647	>5000	839	---	73
Particles >14µm		ASTM D7647	>640	50	---	11
Particles >21µm		ASTM D7647	>160	13	---	3
Particles >38µm		ASTM D7647	>40	1	---	0
Particles >71µm		ASTM D7647	>10	0	---	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	20/17/13	---	15/13/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		▲ 2.32	1.30	0.319

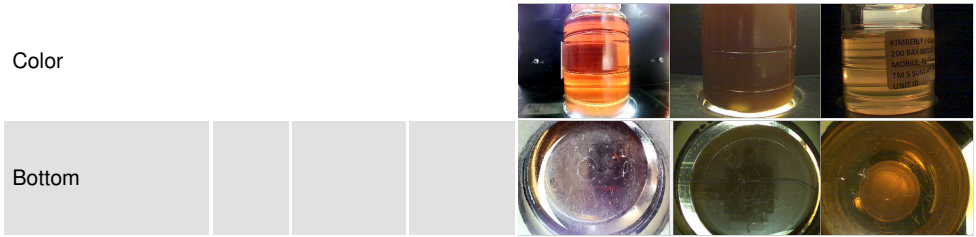
OIL ANALYSIS REPORT



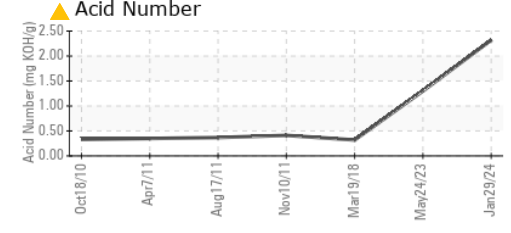
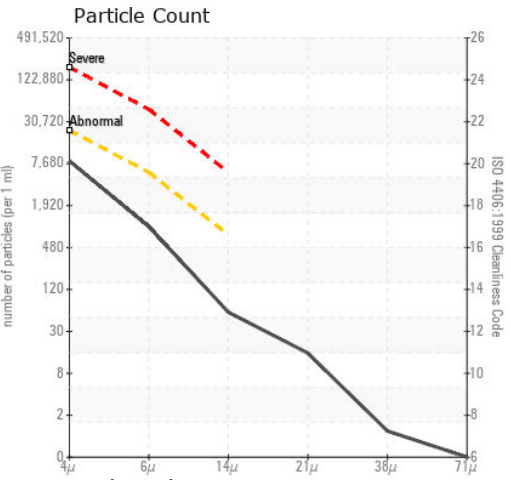
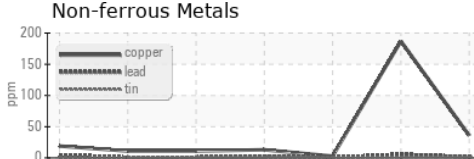
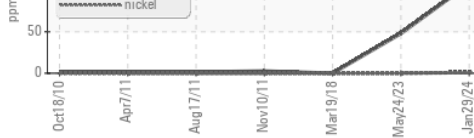
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	MODER	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%
Free Water	scalar	*Visual		▲ 1.0	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	223	222	66.94

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0038115 **Received** : 30 Jan 2024
Lab Number : 06074715 **Tested** : 31 Jan 2024
Unique Number : 10856806 **Diagnosed** : 01 Feb 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: PQ, PrtCount)

Kimberly-Clark - Mobile - TM 5
 200 BAYBRIDGE RD
 MOBILE, AL
 US 36610
 Contact: WAYNE PERRY
 wayne.perry@kcc.com
 T: (251)330-2386
 F: (251)452-6335

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)