



# OIL ANALYSIS REPORT

Sample Rating Trend

DEGRADATION



Area  
**ACAS-115 [7842]**  
Machine Id  
**INGERSOLL RAND F14144U95114**  
Component  
**Compressor**



## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is at the top-end of the recommended limit.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH06074880</b>	---	---
Sample Date	Client Info		<b>10 Jan 2024</b>	---	---
Machine Age	hrs	Client Info	<b>38906</b>	---	---
Oil Age	hrs	Client Info	<b>2366</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>ATTENTION</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m >25	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>0</b>	---	---
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 525	<b>105</b>	---	---
Molybdenum	ppm	ASTM D5185m 10	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m 5	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m 10	<b>2</b>	---	---
Phosphorus	ppm	ASTM D5185m 250	<b>30</b>	---	---
Zinc	ppm	ASTM D5185m 100	<b>43</b>	---	---
Sulfur	ppm	ASTM D5185m 400	<b>83</b>	---	---

## CONTAMINANTS

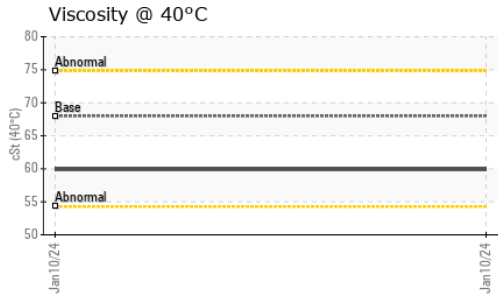
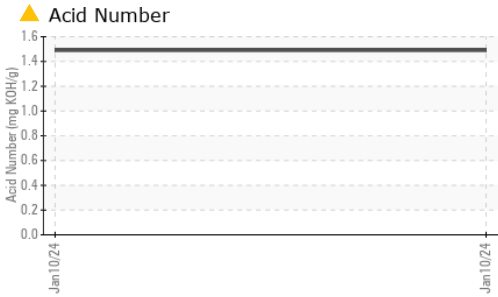
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>31</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>3</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>▲ 1.49</b>	---	---



# OIL ANALYSIS REPORT



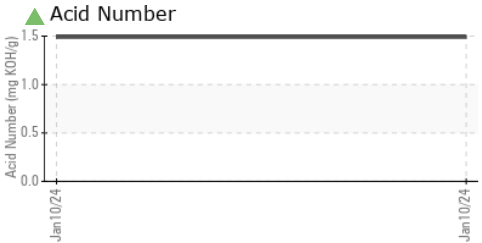
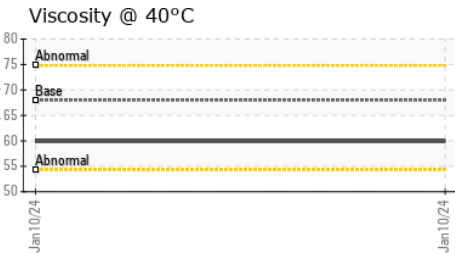
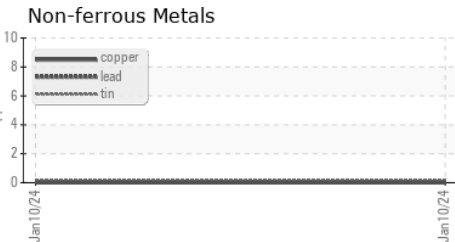
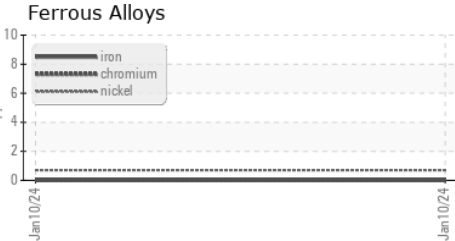
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	59.9	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06074880 **Received** : 30 Jan 2024  
**Lab Number** : 06074880 **Diagnosed** : 01 Feb 2024  
**Unique Number** : 10856971 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**ADVANCED COMPRESSED AIR SOLUTIONS (ACAS)**  
 9421 FM 2920 RD BLDG 23  
 TOMBALL, TX  
 US 77375  
 Contact: JIM SUAREZ  
 jim@advancedcompressedair.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: