

## **OIL ANALYSIS REPORT**

#### Area CHEMLUBE PLUS 10 [121668] Machine Id INGERSOLL RAND EE2629U06352 - HTM Component

Compressor

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this

#### Wear

condition.

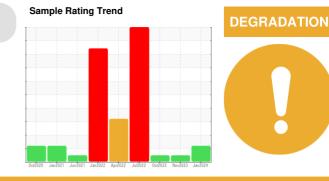
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

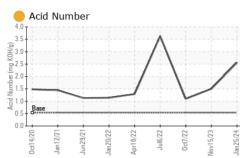
The AN level is above the recommended limit.

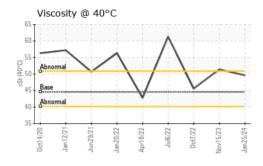


SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06074885	UCH06048973	UCH05668255
Sample Date		Client Info		25 Jan 2024	15 Nov 2023	07 Oct 2022
Machine Age	hrs	Client Info		53105	55093	50754
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Changed	Not Changd
Sample Status				ATTENTION	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	2
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	1	<1
Tin	ppm	ASTM D5185m	>15	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	0	0	0
Barium	ppm	ASTM D5185m	0.8	6	5	0
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese	ppm	ASTM D5185m	0.9	<1	<1	<1
Magnesium	ppm	ASTM D5185m	0	1	2	3
Calcium	ppm	ASTM D5185m	0	2	2	0
Phosphorus	ppm	ASTM D5185m	409	198	138	79
Zinc	ppm	ASTM D5185m	0	<1	15	0
Sulfur	ppm	ASTM D5185m	1290	161	127	122
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	2
Sodium	ppm	ASTM D5185m		4	2	4
Potassium	ppm	ASTM D5185m	>20	0	<1	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	<b>e</b> 2.56	1.50	1.10



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	MODER	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.56	49.6	51.4	45.6
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color				a.		
Bottom					$\bigcirc$	

