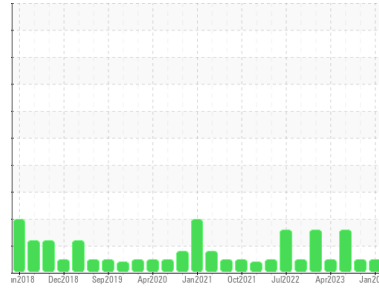




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Wetstarch
 Machine Id
Reineveld Hydraulic System
 Component
Reservoir Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 32 (15 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0886165	WC0816908	WC0635838
Sample Date	Client Info		24 Jan 2024	30 Oct 2023	26 Jul 2023
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	2	1	4
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	0	0	<1
Copper	ppm	ASTM D5185m	>20	<1	1	0
Tin	ppm	ASTM D5185m	>20	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	0	<1	2
Calcium	ppm	ASTM D5185m	50	48	53	56
Phosphorus	ppm	ASTM D5185m	330	379	375	374
Zinc	ppm	ASTM D5185m	430	419	483	523
Sulfur	ppm	ASTM D5185m	760	942	1087	1446

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	2	2	<1
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	<1	0

FLUID CLEANLINESS

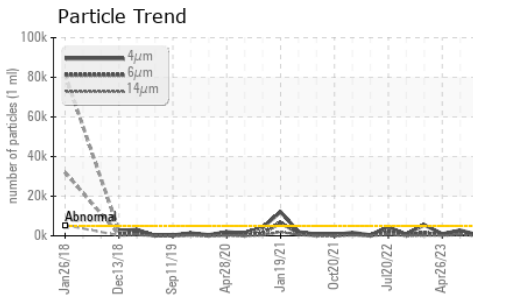
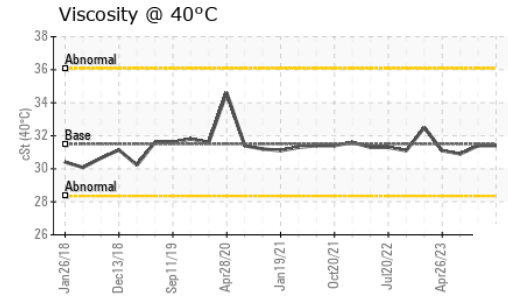
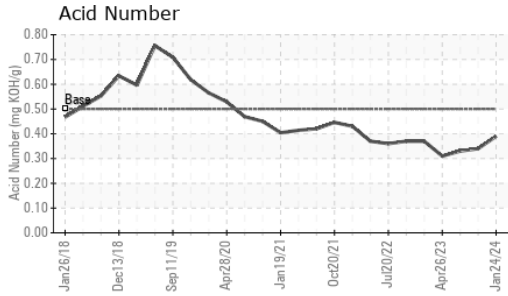
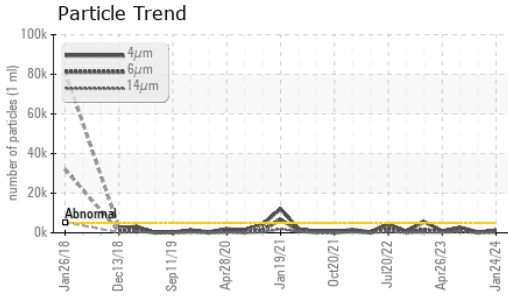
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	1327	425	2834
Particles >6µm	ASTM D7647	>1300	564	133	▲ 1471
Particles >14µm	ASTM D7647	>160	99	23	▲ 396
Particles >21µm	ASTM D7647	>40	13	6	▲ 126
Particles >38µm	ASTM D7647	>10	0	0	2
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/16/14	16/14/12	▲ 19/18/16

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.50	0.39	0.34	0.33



OIL ANALYSIS REPORT



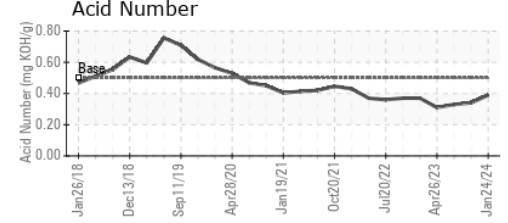
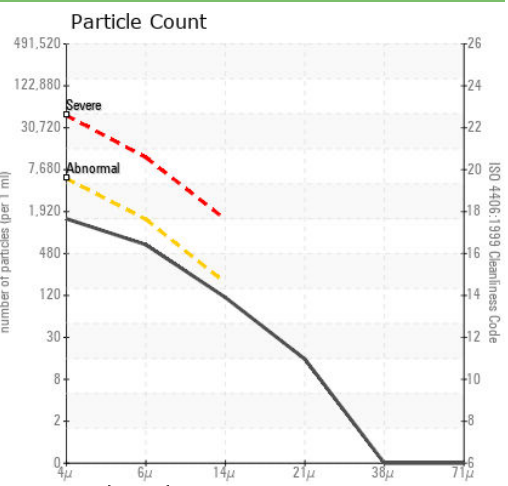
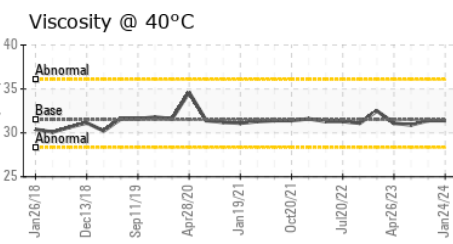
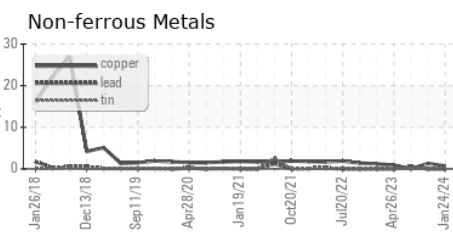
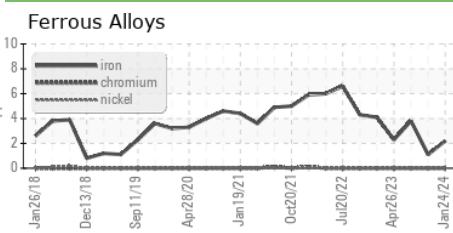
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	31.5	31.4	31.4	30.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0886165 **Received** : 31 Jan 2024
Lab Number : 06075697 **Diagnosed** : 01 Feb 2024
Unique Number : 10857788 **Diagnostician** : Wes Davis
Test Package : IND 2

INGREDION INC
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 WINSTON SALEM, NC
 US 27107
 Contact: MATTHEW KING
 matthew.king@ingredion.com
 T:
 F: (336)785-8809

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)