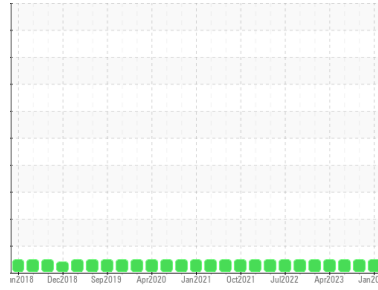




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Bulk Oil Storage
 Machine Id
Hydrex AW32 Storage
 Component
Reservoir Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 32 (60 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0783915	WC0401425	WC0816921
Sample Date	Client Info	24 Jan 2024	30 Oct 2023	26 Jul 2023
Machine Age	mths Client Info	0	0	0
Oil Age	mths Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >20	0	0	0
Chromium	ppm ASTM D5185m >20	0	0	0
Nickel	ppm ASTM D5185m >20	0	0	0
Titanium	ppm ASTM D5185m	<1	0	0
Silver	ppm ASTM D5185m	0	0	0
Aluminum	ppm ASTM D5185m >20	0	0	0
Lead	ppm ASTM D5185m >20	0	0	0
Copper	ppm ASTM D5185m >20	0	<1	0
Tin	ppm ASTM D5185m >20	<1	0	0
Vanadium	ppm ASTM D5185m	<1	0	0
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 0	0	0	0
Barium	ppm ASTM D5185m 0	0	0	0
Molybdenum	ppm ASTM D5185m 0	0	0	0
Manganese	ppm ASTM D5185m 0	<1	0	0
Magnesium	ppm ASTM D5185m 0	0	<1	2
Calcium	ppm ASTM D5185m 50	48	53	48
Phosphorus	ppm ASTM D5185m 330	334	338	335
Zinc	ppm ASTM D5185m 430	395	445	432
Sulfur	ppm ASTM D5185m 760	754	824	966

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >15	<1	0	0
Sodium	ppm ASTM D5185m	<1	<1	0
Potassium	ppm ASTM D5185m >20	0	<1	0

FLUID CLEANLINESS

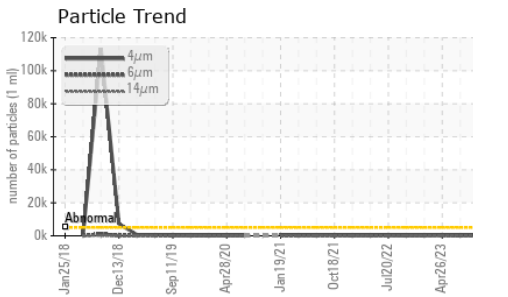
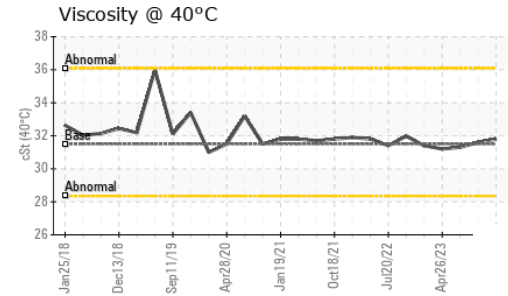
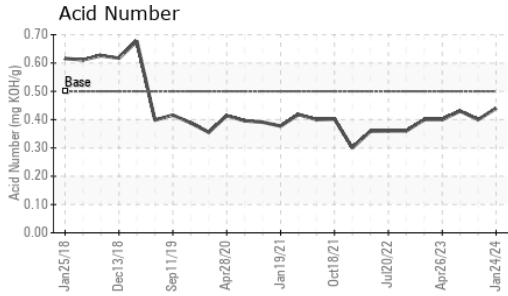
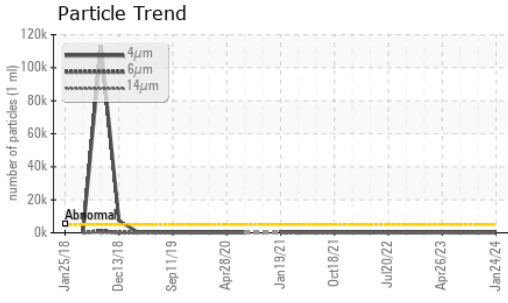
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	142	262	70
Particles >6µm	ASTM D7647 >1300	49	70	22
Particles >14µm	ASTM D7647 >160	3	8	3
Particles >21µm	ASTM D7647 >40	1	1	1
Particles >38µm	ASTM D7647 >10	0	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	14/13/9	15/13/10	13/12/9

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.50	0.44	0.40	0.43



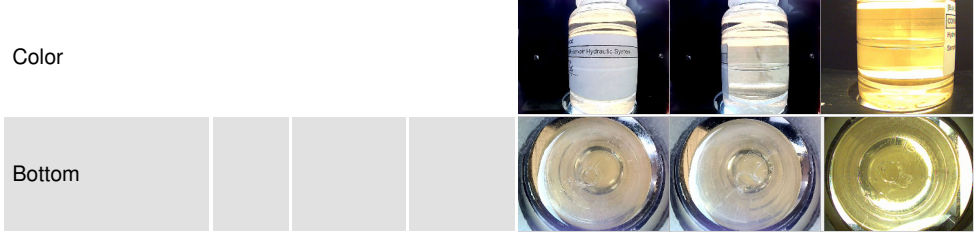
OIL ANALYSIS REPORT



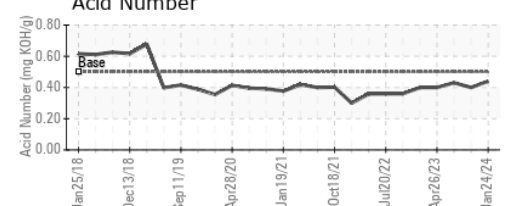
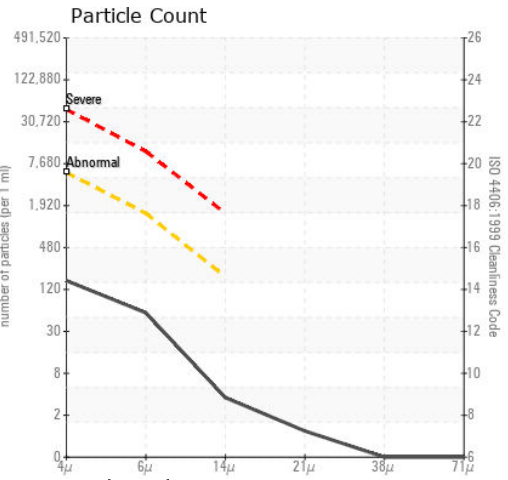
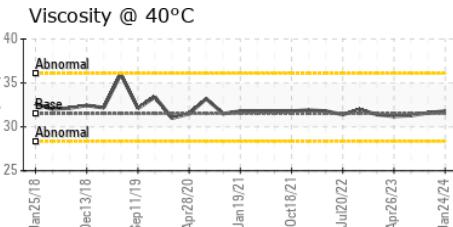
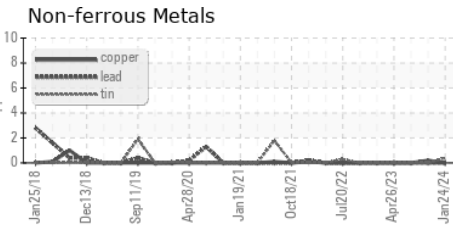
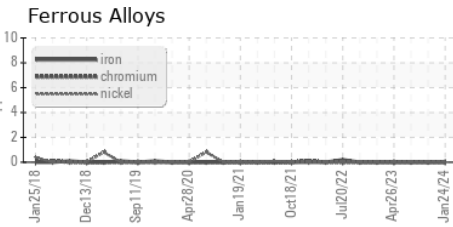
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	31.5	31.8	31.6	31.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0783915 **Received** : 31 Jan 2024
Lab Number : 06075701 **Diagnosed** : 01 Feb 2024
Unique Number : 10857792 **Diagnostician** : Wes Davis
Test Package : IND 2

INGREDION INC
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 WINSTON SALEM, NC
 US 27107
 Contact: MATTHEW KING
 matthew.king@ingredion.com
 T:
 F: (336)785-8809

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)