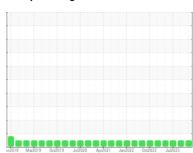


OIL ANALYSIS REPORT

Sample Rating Trend







Bulk Oil Storage RP 46 Storage Component

Reservoir Pump

{not provided} (60 GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

m2018 Mar2019 Oct2019 Ju2020 Apr2021 Jan2022 Oct2022 Ju2023						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0886168	WC0635865	WC0726078
Sample Date		Client Info		24 Jan 2024	30 Oct 2023	26 Jul 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	1	method	limit/base	current	history1	history2
Water		WC Method	>.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	0	0	<1
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	<1	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m		<1	<1	<1
Lead	ppm	ASTM D5185m	>12	0	0	1
Copper	ppm	ASTM D5185m	>30	0	<1	0
Tin	ppm	ASTM D5185m	>9	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		79	88	55
Calcium	ppm	ASTM D5185m		0	2	0
Phosphorus	ppm	ASTM D5185m		14	<1	19
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		16448	17575	19474
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	2	3	2
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	657	284	578
Particles >6µm		ASTM D7647	>1300	214	76	104
Particles >14μm		ASTM D7647	>160	4	8	8
Particles >21μm		ASTM D7647		1	1	2
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71μm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/15/9	15/13/10	16/14/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

Acid Number (AN)

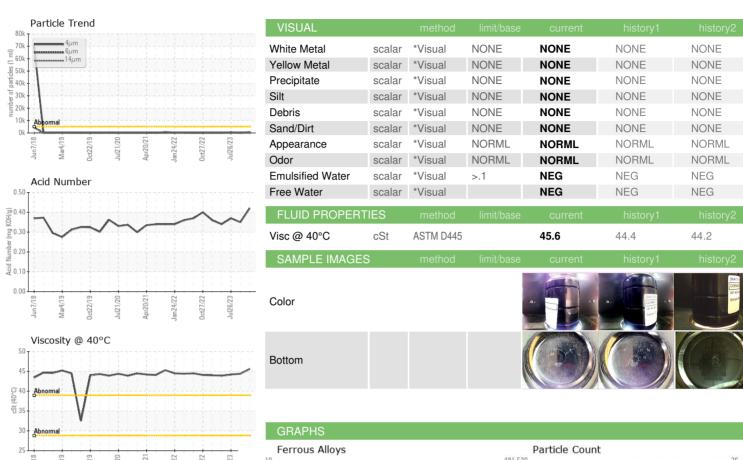
mg KOH/g ASTM D8045

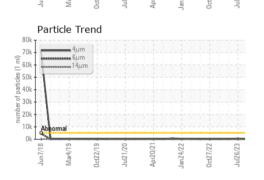
0.35

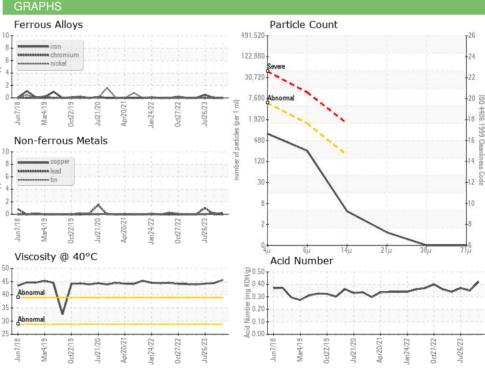
0.37



OIL ANALYSIS REPORT











Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: 06075704 : 10857795

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0886168

Recieved Diagnosed Diagnostician

: 01 Feb 2024 : Don Baldridge Test Package : IND 2 (Additional Tests: PrtCount)

: 31 Jan 2024

INGREDION INC WINSTON SALEM PLANT, 4501 OVERDALE ROAD WINSTON SALEM, NC

US 27107

Contact: MATTHEW KING matthew.king@ingredion.com

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (336)785-8809

T: