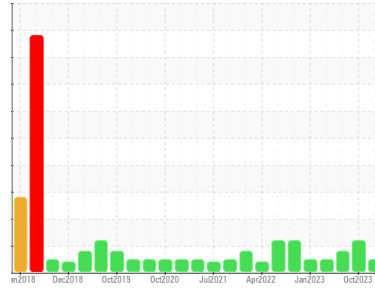




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Utilities**  
 Machine Id  
**#3 Atlas Copco**  
 Component  
**Reservoir Reciprocating Compressor**  
 Fluid  
**ATLAS COPCO ROTO Z FLUID (10 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0886188</b>	WC0816909	WC0757603
Sample Date	Client Info			<b>24 Jan 2024</b>	30 Oct 2023	26 Jul 2023
Machine Age	mths	Client Info		<b>0</b>	0	0
Oil Age	mths	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>25	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	7	0
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	1
Calcium	ppm	ASTM D5185m		<b>0</b>	<1	2
Phosphorus	ppm	ASTM D5185m		<b>471</b>	487	456
Zinc	ppm	ASTM D5185m		<b>0</b>	<1	10
Sulfur	ppm	ASTM D5185m		<b>633</b>	747	865

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0

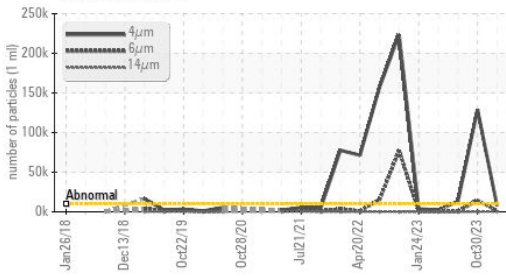
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>7656</b>	▲ 129021	▲ 13140
Particles >6µm		ASTM D7647	>2500	<b>1204</b>	▲ 14461	324
Particles >14µm		ASTM D7647	>320	<b>185</b>	90	12
Particles >21µm		ASTM D7647	>80	<b>55</b>	33	3
Particles >38µm		ASTM D7647	>20	<b>5</b>	2	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>20/17/15</b>	▲ 24/21/14	▲ 21/16/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.29</b>	0.28	0.35

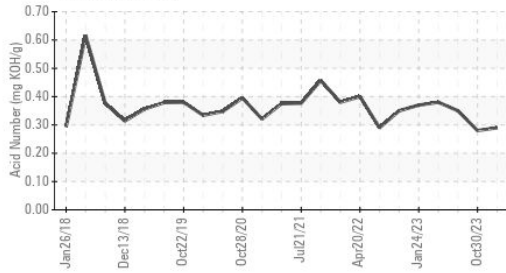


# OIL ANALYSIS REPORT

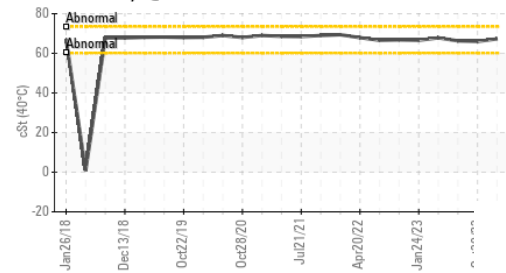
Particle Trend



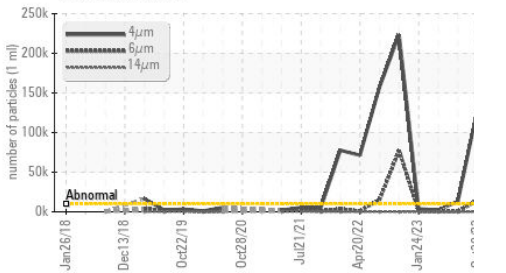
Acid Number



Viscosity @ 40°C



Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

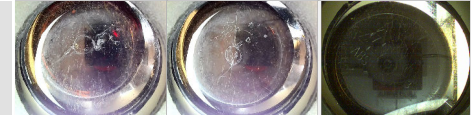
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.3	66.0	66.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

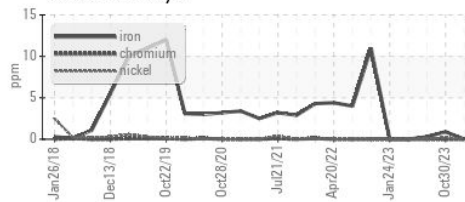


Bottom

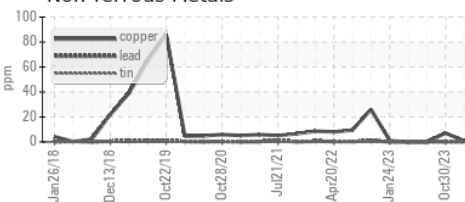


## GRAPHS

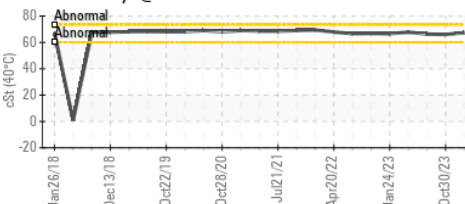
Ferrous Alloys



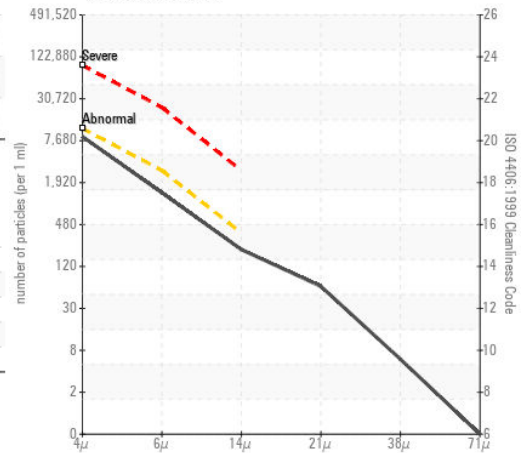
Non-ferrous Metals



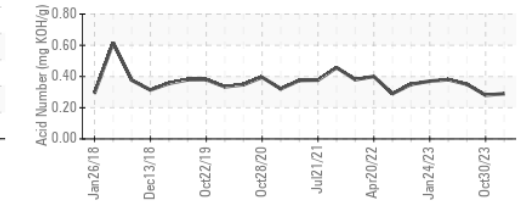
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0886188      Received : 31 Jan 2024  
 Lab Number : 06075715      Diagnosed : 01 Feb 2024  
 Unique Number : 10857806      Diagnostician : Don Baldrige

**INGREDION INC**  
 WINSTON SALEM PLANT, 4501 OVERDALE ROAD  
 WINSTON SALEM, NC  
 US 27107  
 Contact: MATTHEW KING  
 matthew.king@ingredion.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
 F: (336)785-8809