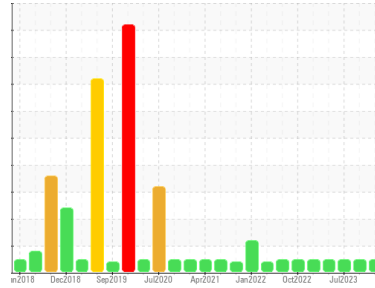




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Utilities**  
Machine Id  
**SCS Electric Feedwater Pump South**  
Component  
**Case Drain Journal Bearing**  
Fluid  
**ROYAL PURPLE SYNFILM 46 (1 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0886176</b>	WC0816890	WC0726070
Sample Date	Client Info	<b>24 Jan 2024</b>	30 Oct 2023	26 Jul 2023
Machine Age	mths Client Info	<b>0</b>	0	0
Oil Age	mths Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >2	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >60	<b>0</b>	0	<1
Chromium	ppm ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm ASTM D5185m >20	<b>0</b>	0	<1
Titanium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >4	<b>0</b>	0	<1
Lead	ppm ASTM D5185m >250	<b>&lt;1</b>	<1	0
Copper	ppm ASTM D5185m >125	<b>3</b>	2	4
Tin	ppm ASTM D5185m >80	<b>&lt;1</b>	0	0
Vanadium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>0</b>	0	0
Barium	ppm ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m	<b>0</b>	0	0
Manganese	ppm ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm ASTM D5185m	<b>10</b>	9	9
Calcium	ppm ASTM D5185m	<b>0</b>	<1	0
Phosphorus	ppm ASTM D5185m	<b>6</b>	<1	6
Zinc	ppm ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm ASTM D5185m	<b>16544</b>	17583	21938

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	<b>4</b>	2	4
Sodium	ppm ASTM D5185m	<b>&lt;1</b>	<1	0
Potassium	ppm ASTM D5185m >20	<b>&lt;1</b>	<1	2

## FLUID CLEANLINESS

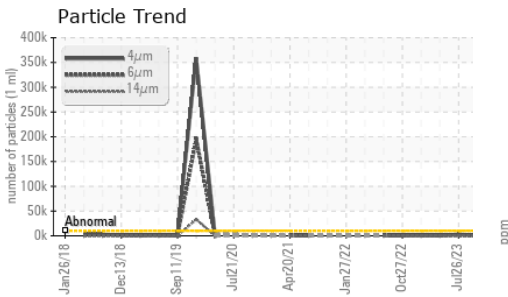
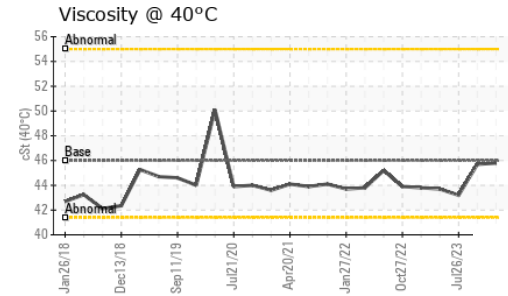
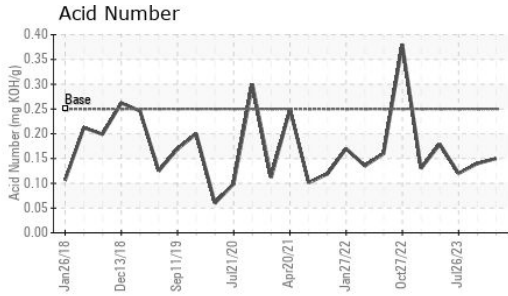
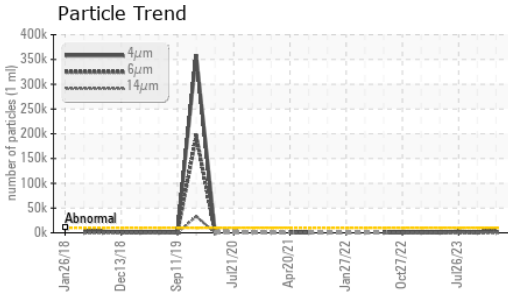
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>7838</b>	502	3305
Particles >6µm	ASTM D7647 >2500	<b>1907</b>	132	1064
Particles >14µm	ASTM D7647 >160	<b>27</b>	13	54
Particles >21µm	ASTM D7647 >40	<b>16</b>	2	7
Particles >38µm	ASTM D7647 >10	<b>3</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/14	<b>20/18/12</b>	16/14/11	19/17/13

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.25	<b>0.15</b>	0.14	0.12



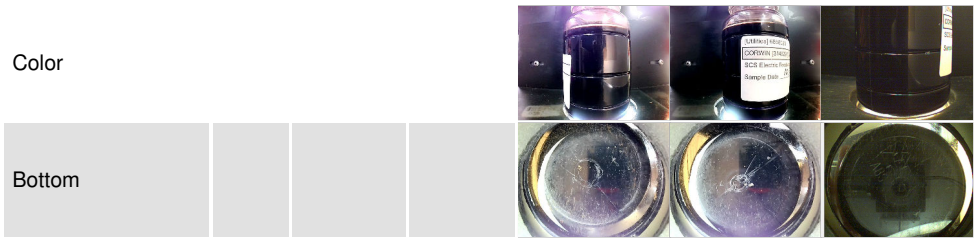
# OIL ANALYSIS REPORT



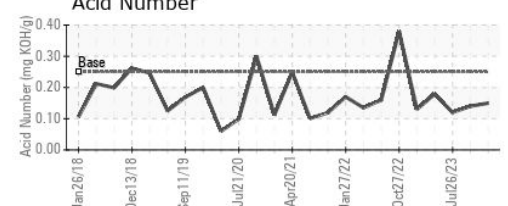
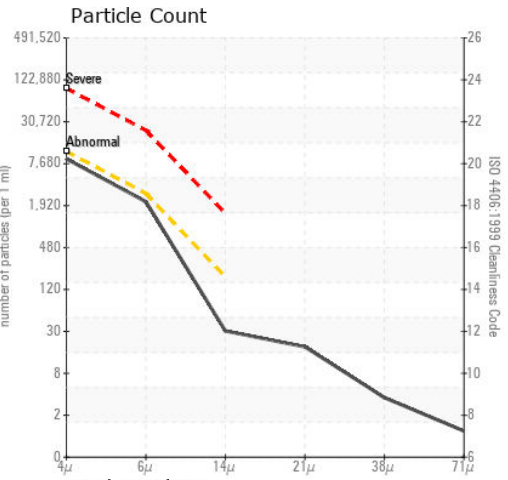
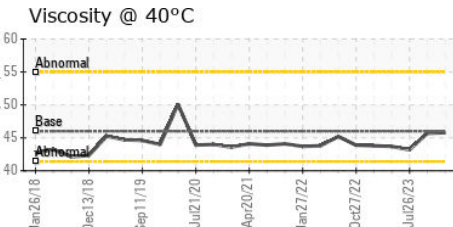
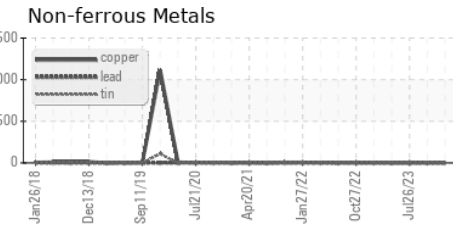
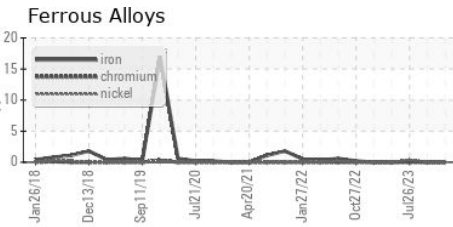
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.8	45.7	43.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0886176 **Received** : 31 Jan 2024  
**Lab Number** : 06075722 **Diagnosed** : 01 Feb 2024  
**Unique Number** : 10857813 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**INGREDION INC**  
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 WINSTON SALEM, NC  
 US 27107  
 Contact: MATTHEW KING  
 matthew.king@ingredion.com  
 T:  
 F: (336)785-8809

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)