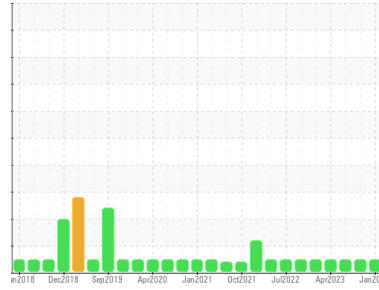




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Utilities
 Machine Id
Keeler I.D. Fan West

Component
Case Drain Journal Bearing
 Fluid
ROYAL PURPLE SYNFILM 68 (2 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0783922	WC0757623	WC0816929
Sample Date	Client Info			24 Jan 2024	30 Oct 2023	26 Jul 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>2	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	0	0	<1
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>4	<1	<1	<1
Lead	ppm	ASTM D5185m	>250	10	6	8
Copper	ppm	ASTM D5185m	>125	1	1	1
Tin	ppm	ASTM D5185m	>80	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	87	100	97
Calcium	ppm	ASTM D5185m		0	3	1
Phosphorus	ppm	ASTM D5185m		3	<1	4
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		17070	18303	22849

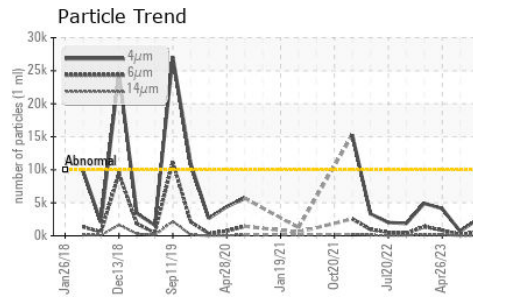
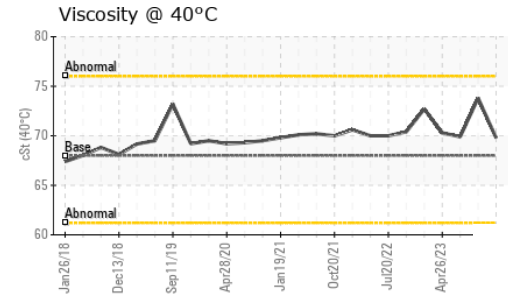
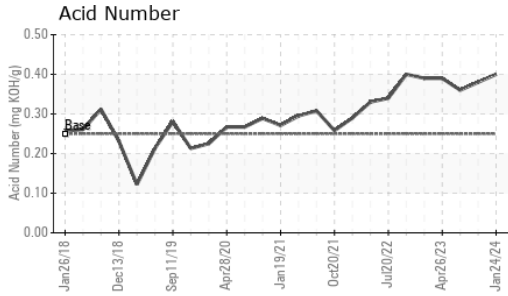
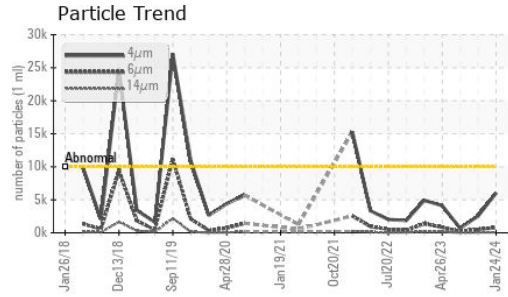
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	0	<1
Sodium	ppm	ASTM D5185m		1	1	0
Potassium	ppm	ASTM D5185m	>20	6	4	6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	6032	2555	684
Particles >6µm		ASTM D7647	>2500	794	523	206
Particles >14µm		ASTM D7647	>160	57	47	16
Particles >21µm		ASTM D7647	>40	14	14	3
Particles >38µm		ASTM D7647	>10	0	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	20/17/13	19/16/13	17/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.40	0.38	0.36



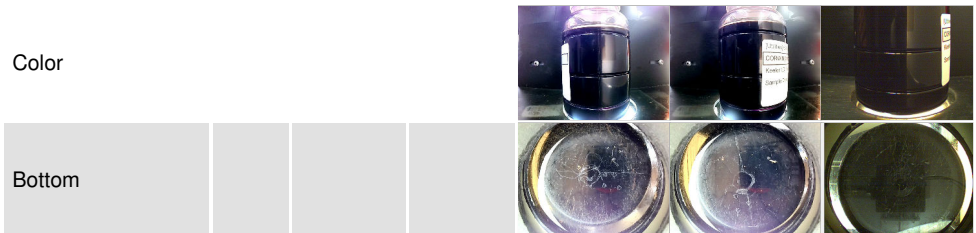
OIL ANALYSIS REPORT



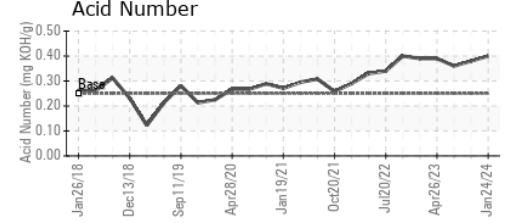
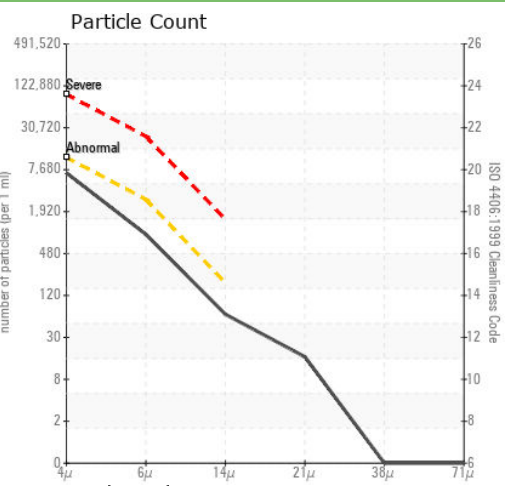
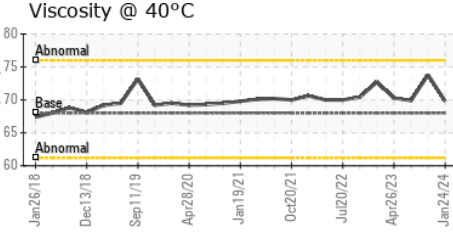
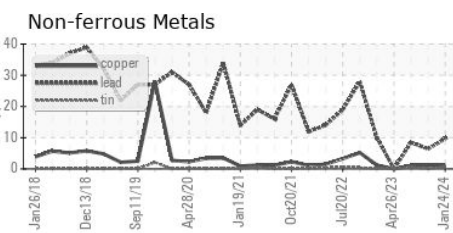
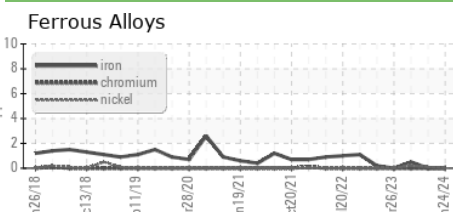
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	69.8	73.8	69.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0783922 **Received** : 31 Jan 2024
Lab Number : **06075723** **Diagnosed** : 01 Feb 2024
Unique Number : 10857814 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

INGREDION INC
 WINSTON SALEM PLANT, 4501 OVERDALE ROAD
 WINSTON SALEM, NC
 US 27107
 Contact: MATTHEW KING
 matthew.king@ingredion.com
 T:
 F: (336)785-8809

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)