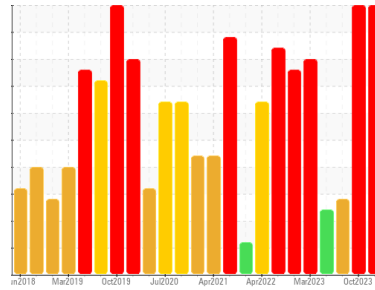




PROBLEM SUMMARY

Sample Rating Trend

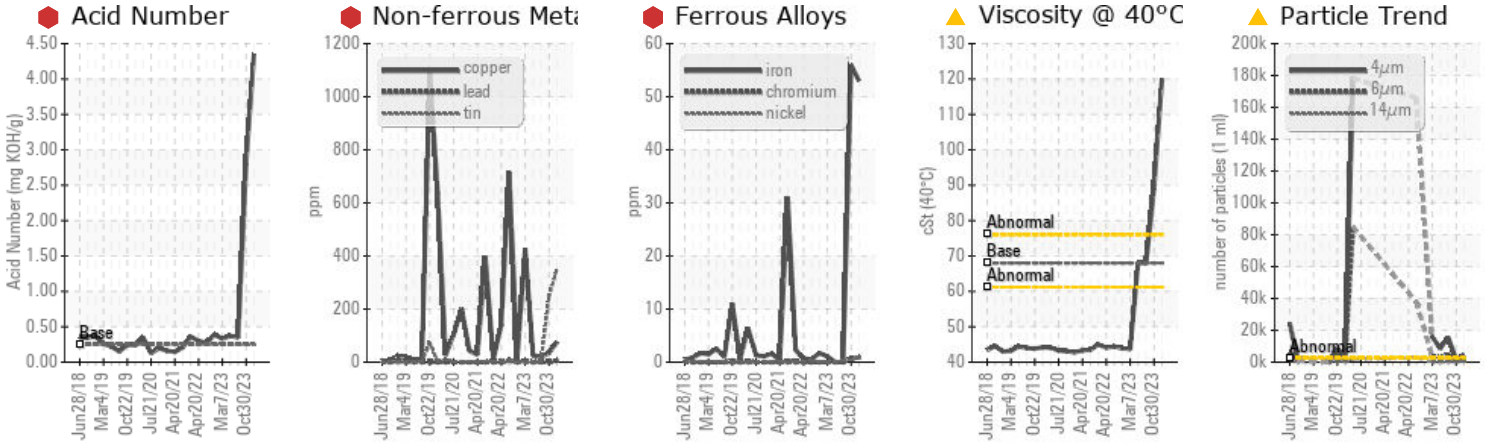


WEAR



Area
Utilities
Machine Id
SCS Feedwater Turbine North
Component
Reservoir Turbine
Fluid
ROYAL PURPLE SYNFILM 68 (10 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for a possible overheat condition. We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	ABNORMAL
Iron	ppm	ASTM D5185m	>15	53	56	0
Copper	ppm	ASTM D5185m	>5	76	34	20
Tin	ppm	ASTM D5185m	>5	350	245	0
Particles >4µm		ASTM D7647	>2500	4437	2201	15528
Particles >6µm		ASTM D7647	>640	2417	1199	4668
Particles >14µm		ASTM D7647	>80	411	204	337
Particles >21µm		ASTM D7647	>20	139	69	81
Particles >38µm		ASTM D7647	>4	21	11	1
Oil Cleanliness		ISO 4406 (c)	>18/16/13	19/18/16	18/17/15	21/19/16
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	4.35	2.80	0.35
Visc @ 40°C	cSt	ASTM D445	68	120	89.0	67.9

Customer Id: CORWIN
Sample No.: WC0886175
Lab Number: 06075730
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	We recommend that you drain the oil and perform a filter service on this component if not already done.
Change Filter	---	---	?	We recommend that you drain the oil and perform a filter service on this component if not already done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check For Overheating	---	---	?	We advise that you check for a possible overheat condition.

HISTORICAL DIAGNOSIS

30 Oct 2023 Diag: Jonathan Hester

WEAR



We advise that you check for a possible overheat condition. We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The iron level is severe. Bearing and/or bushing wear is indicated. There is a high amount of particulates present in the oil. The AN level is above the recommended limit. The oil viscosity is higher than normal.

view report



26 Jul 2023 Diag: Jonathan Hester

WEAR



We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. The copper level is abnormal. All other component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report



26 Apr 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

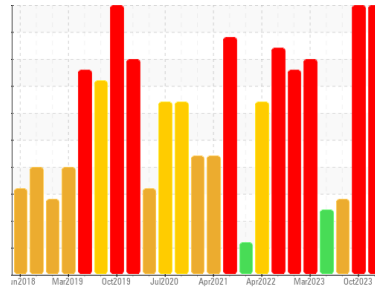
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
Utilities
 Machine Id
SCS Feedwater Turbine North
 Component
Reservoir Turbine
 Fluid
ROYAL PURPLE SYNFILM 68 (10 GAL)

DIAGNOSIS

Recommendation

We advise that you check for a possible overheat condition. We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

The iron level is severe. Bearing and/or bushing wear is indicated.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is above the recommended limit. The oil viscosity is higher than normal.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0886175	WC0816899	WC0726068
Sample Date	Client Info		24 Jan 2024	30 Oct 2023	26 Jul 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	SEVERE	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.03	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >15	53	56	0
Chromium	ppm	ASTM D5185m >4	<1	<1	0
Nickel	ppm	ASTM D5185m >2	<1	<1	<1
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	0	<1
Lead	ppm	ASTM D5185m	6	<1	<1
Copper	ppm	ASTM D5185m >5	76	34	20
Tin	ppm	ASTM D5185m >5	350	245	0
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 90	8	0	24
Calcium	ppm	ASTM D5185m	0	<1	3
Phosphorus	ppm	ASTM D5185m	<1	6	3
Zinc	ppm	ASTM D5185m	12	3	0
Sulfur	ppm	ASTM D5185m	2155	602	21198

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	<1	0
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	0	1	2

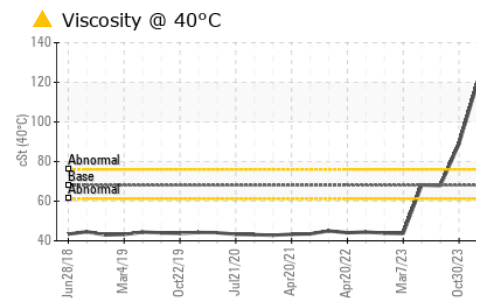
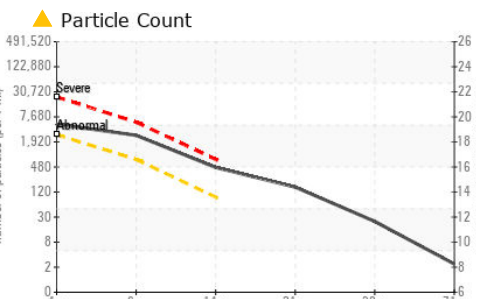
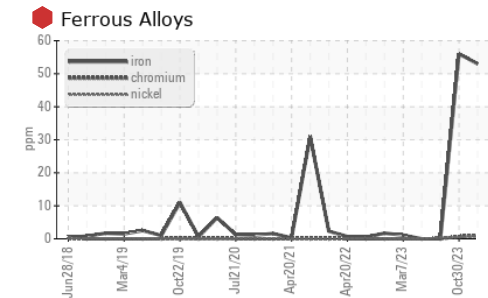
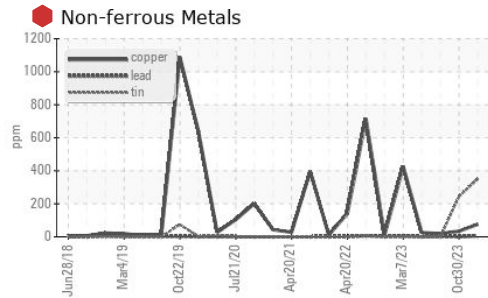
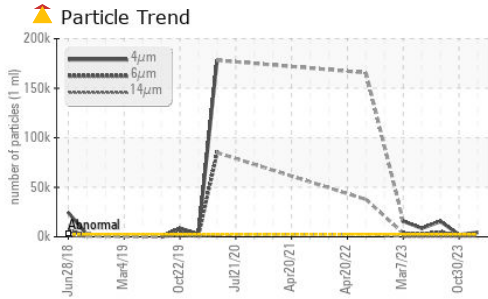
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	4437	2201	15528
Particles >6µm	ASTM D7647	>640	2417	1199	4668
Particles >14µm	ASTM D7647	>80	411	204	337
Particles >21µm	ASTM D7647	>20	139	69	81
Particles >38µm	ASTM D7647	>4	21	11	1
Particles >71µm	ASTM D7647	>3	2	1	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	19/18/16	18/17/15	21/19/16

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.25	4.35	2.80	0.35

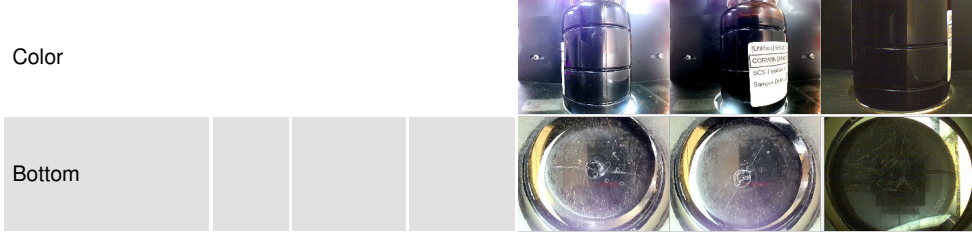
OIL ANALYSIS REPORT



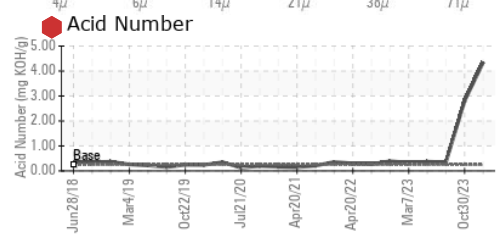
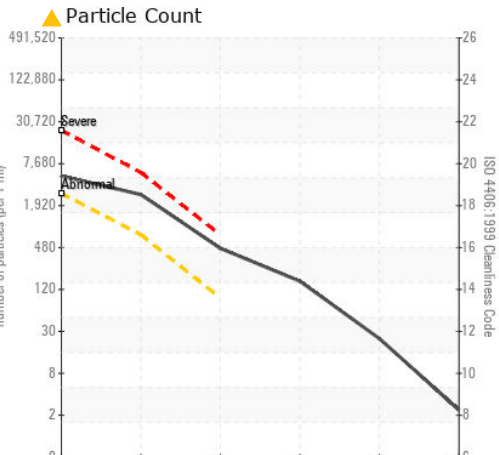
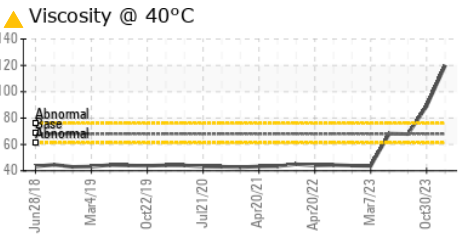
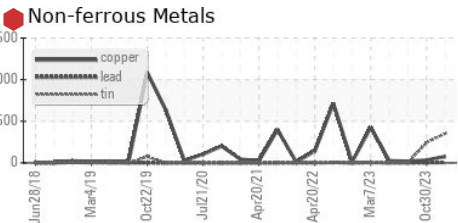
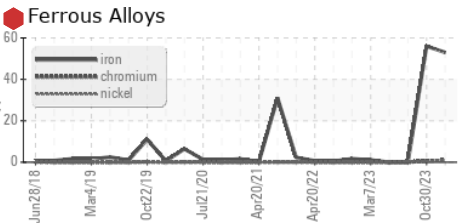
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	▲ 120	▲ 89.0	67.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0886175
Lab Number : 06075730
Unique Number : 10857821
Test Package : IND 2
Received : 31 Jan 2024
Tested : 06 Feb 2024
Diagnosed : 06 Feb 2024 - Jonathan Hester

INGREDION INC
 WINSTON SALEM PLANT, 4501 OVERDALE ROAD
 WINSTON SALEM, NC
 US 27107
 Contact: MATTHEW KING
 matthew.king@ingredion.com

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)