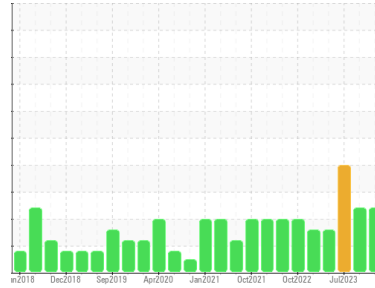




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
Utilities
 Machine Id
South Reclaimer

Component
Case Drain Gearbox
 Fluid
ROYAL PURPLE SYNERGY 140/460 (8 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

Gear wear is indicated. All other component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0886198	WC0816888	WC0726085
Sample Date	Client Info		24 Jan 2024	30 Oct 2023	26 Jul 2023
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	▲ 259	▲ 249	146
Chromium	ppm	ASTM D5185m	>15	2	2	1
Nickel	ppm	ASTM D5185m	>15	0	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	1
Lead	ppm	ASTM D5185m	>100	0	<1	2
Copper	ppm	ASTM D5185m	>200	1	1	0
Tin	ppm	ASTM D5185m	>25	<1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<1	0	0
Barium	ppm	ASTM D5185m		6	6	<1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		2	2	<1
Magnesium	ppm	ASTM D5185m		0	1	2
Calcium	ppm	ASTM D5185m		25	27	15
Phosphorus	ppm	ASTM D5185m	200	502	537	348
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		14063	15391	16437

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	24	24	12
Sodium	ppm	ASTM D5185m		2	2	0
Potassium	ppm	ASTM D5185m	>20	<1	<1	3

FLUID CLEANLINESS

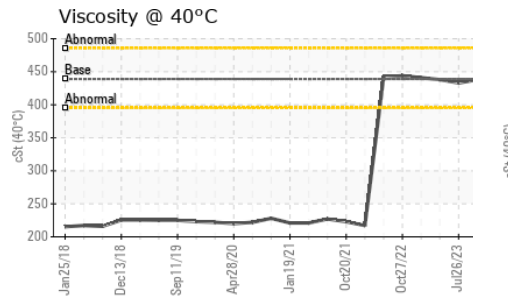
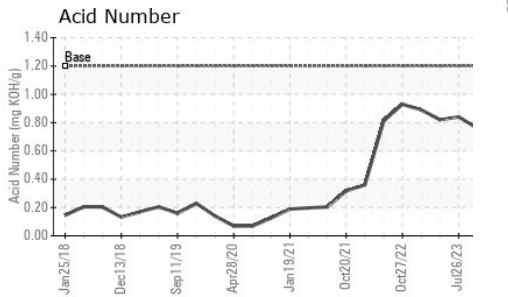
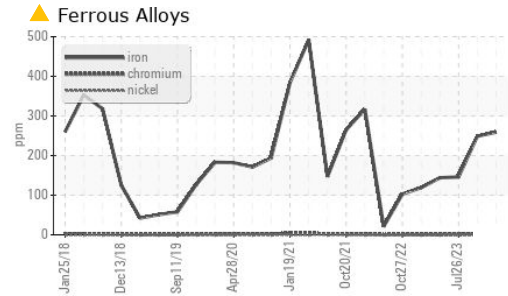
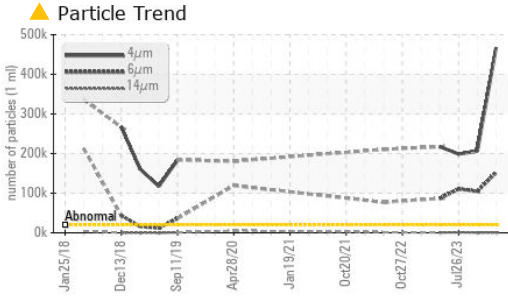
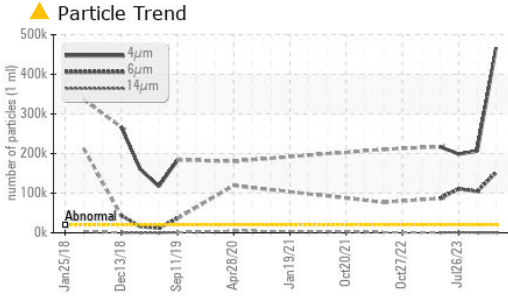
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 467067	▲ 206139	● 198803
Particles >6µm	ASTM D7647	>5000	▲ 152543	▲ 104773	● 110908
Particles >14µm	ASTM D7647	>640	▲ 720	▲ 631	▲ 1003
Particles >21µm	ASTM D7647	>160	84	79	52
Particles >38µm	ASTM D7647	>40	1	1	1
Particles >71µm	ASTM D7647	>10	0	0	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 26/24/17	▲ 25/24/16	● 25/24/17

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	1.2	0.78	0.76	0.84



OIL ANALYSIS REPORT

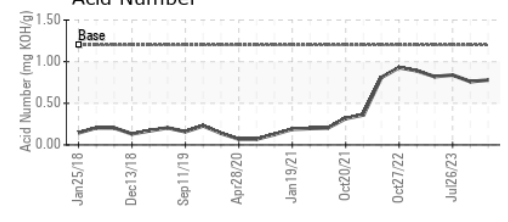
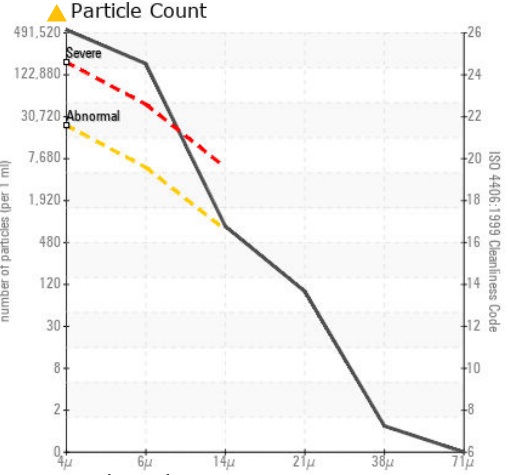
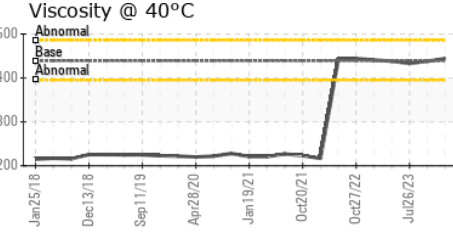
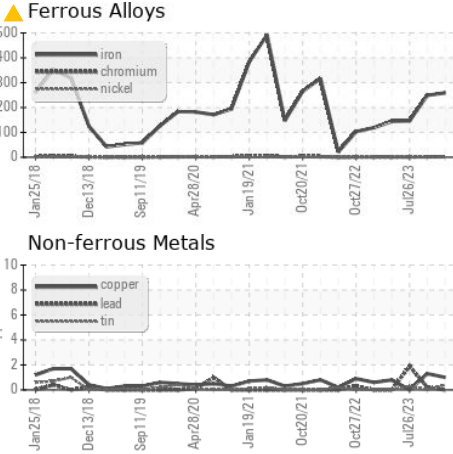


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 439	444	438	433

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0886198 **Received** : 31 Jan 2024
Lab Number : **06075735** **Diagnosed** : 01 Feb 2024
Unique Number : 10857826 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

INGREDION INC
 WINSTON SALEM PLANT, 4501 OVERDALE ROAD
 WINSTON SALEM, NC
 US 27107
 Contact: MATTHEW KING
 matthew.king@ingredion.com
 T:
 F: (336)785-8809

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)